

Gamma Irradiation of Liquid IGIV in the Absence
 or Presence of Ascorbate Alone or in Addition to Gly-Gly

Liquid IGIV, Reduced 5-15%

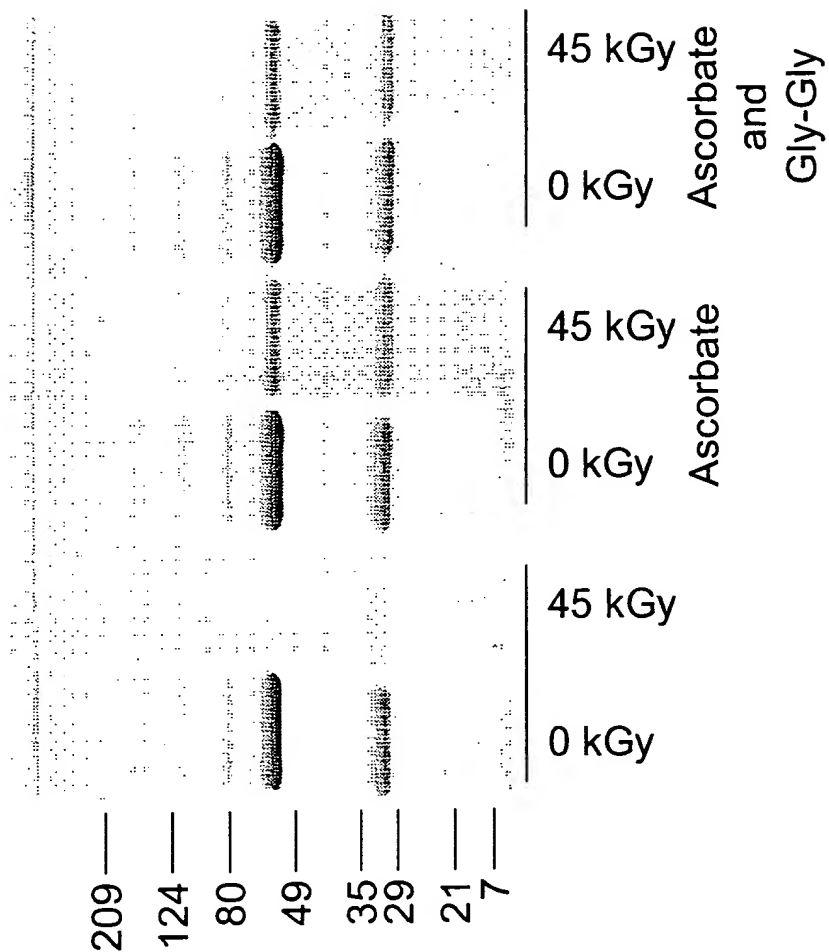


FIG. 1A

Gamma Irradiation of Liquid IGIV in the Absence or
 Presence of Ascorbate Alone or in Addition to Gly-Gly

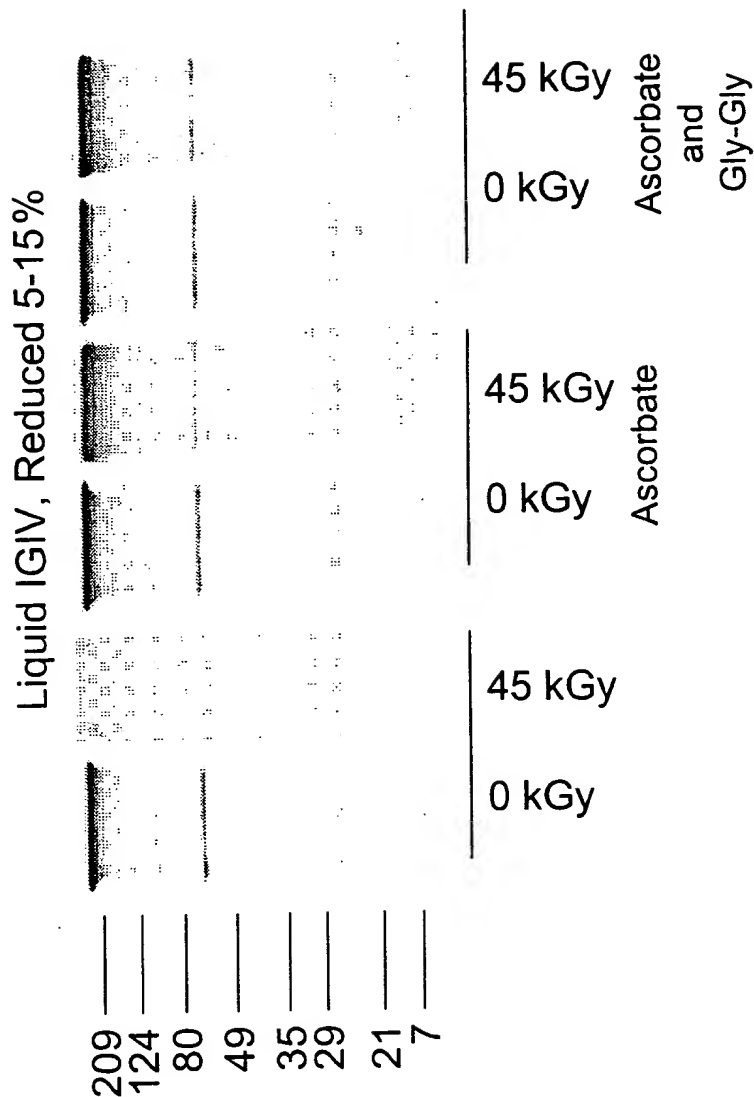


FIG. 1B

Gamma Irradiation of a Glycosidase In the Presence of Ascorbate and Gly-Gly

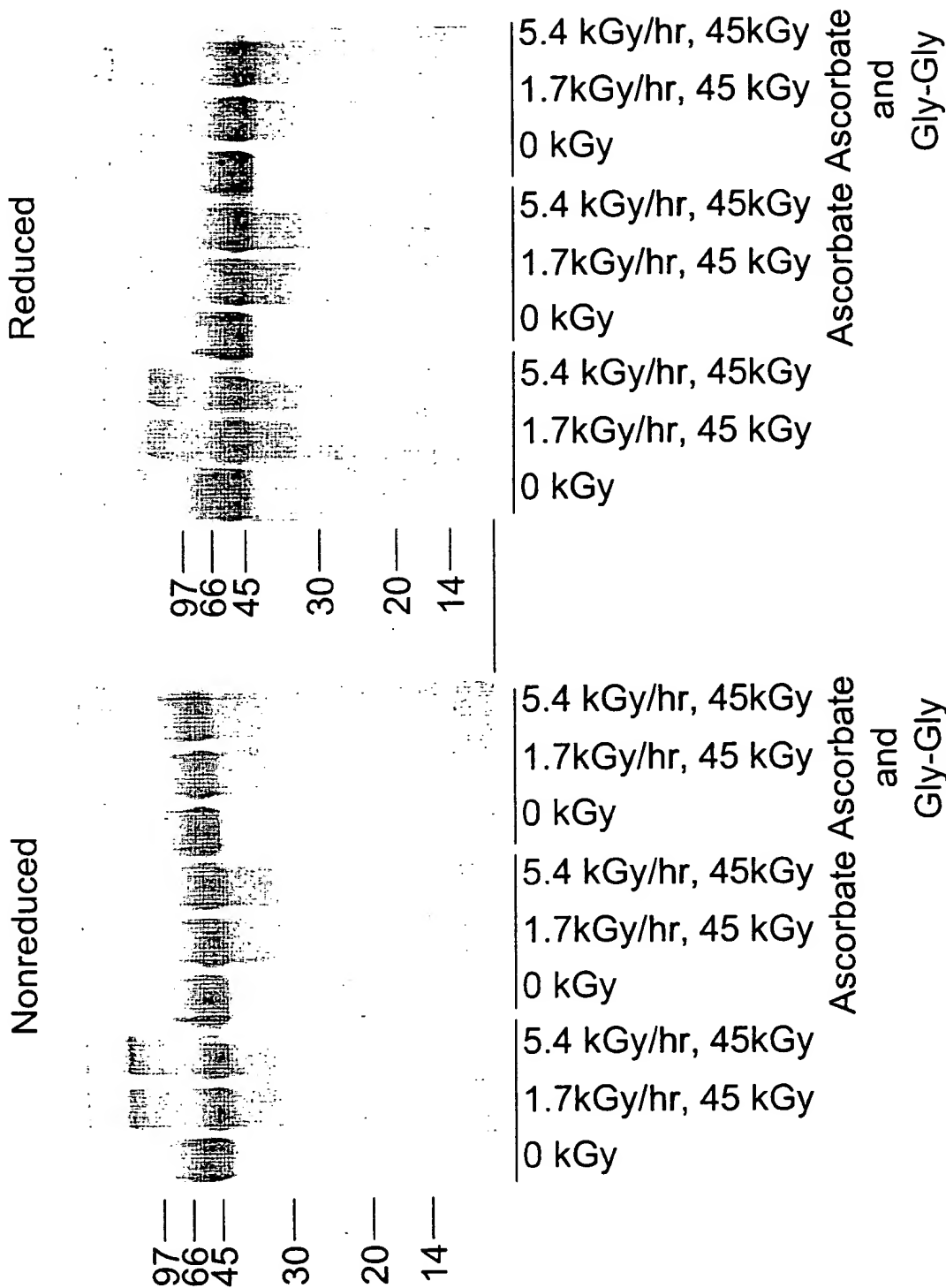


FIG. 2B

FIG. 2A

Gamma Irradiation of a Sulfatase
 In the Presence of Ascorbate and Gly-Gly

Reduced

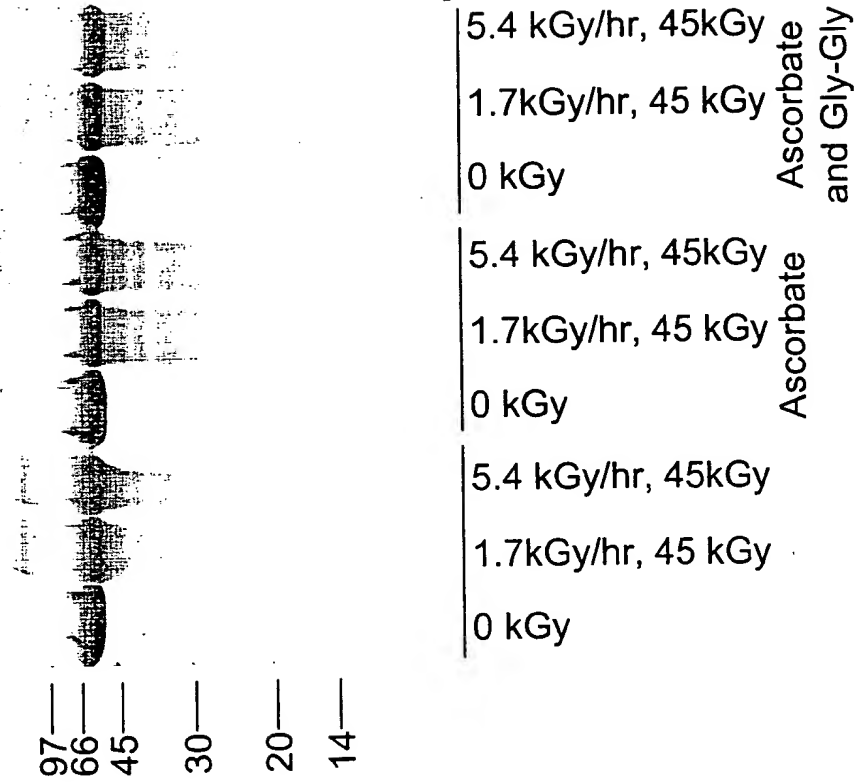


FIG. 3

Gamma Irradiation of a Galactosidase In the Presence or Absence of Ascorbate
 Alone or in Combination with Gly-Gly

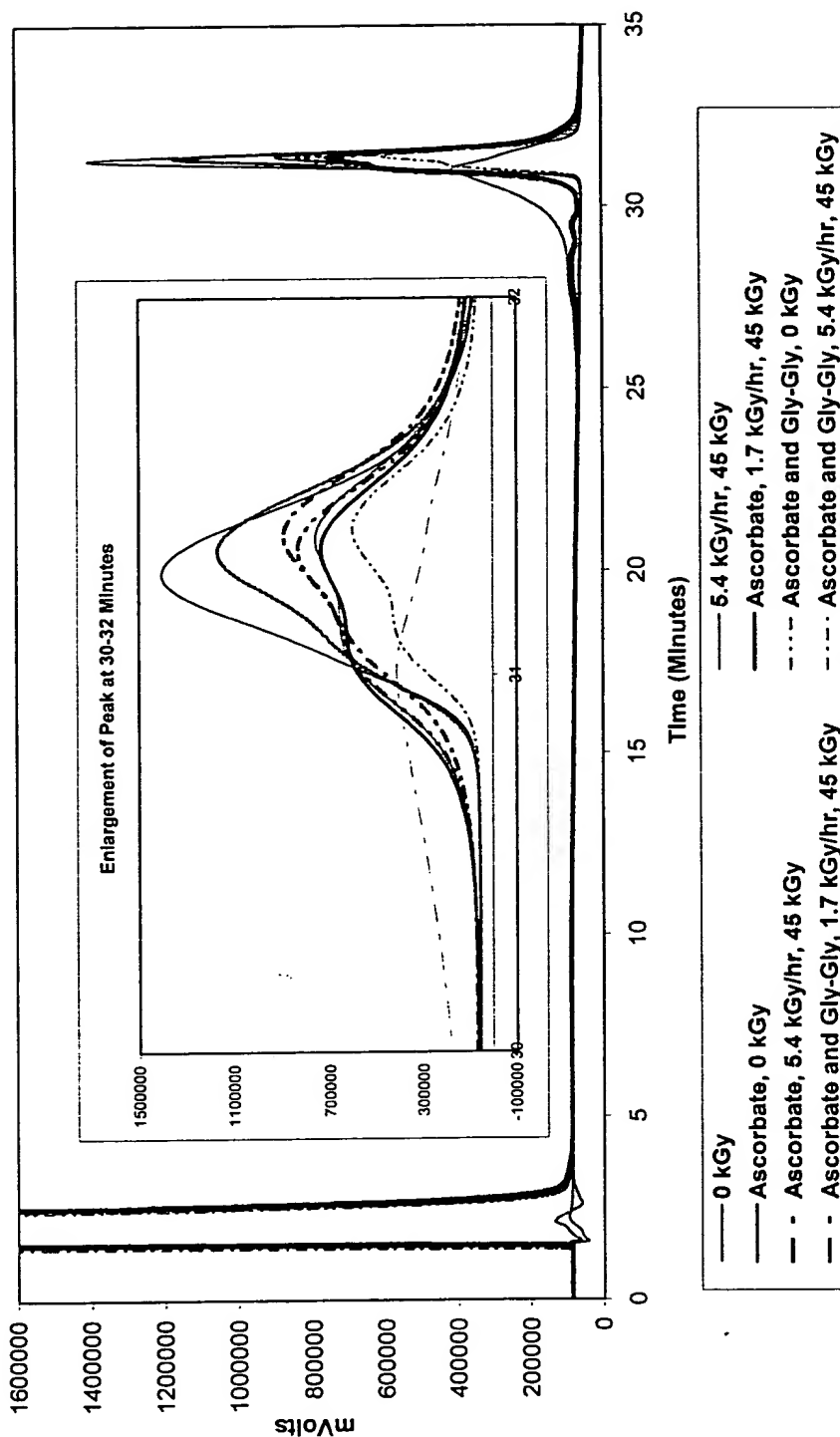


FIG. 4

Gamma Irradiation of Immobilized Anti-Insulin Monoclonal Antibody with Varying
 Ascorbate Concentrations in the Presence or
 Absence of 1.5mM Uric Acid

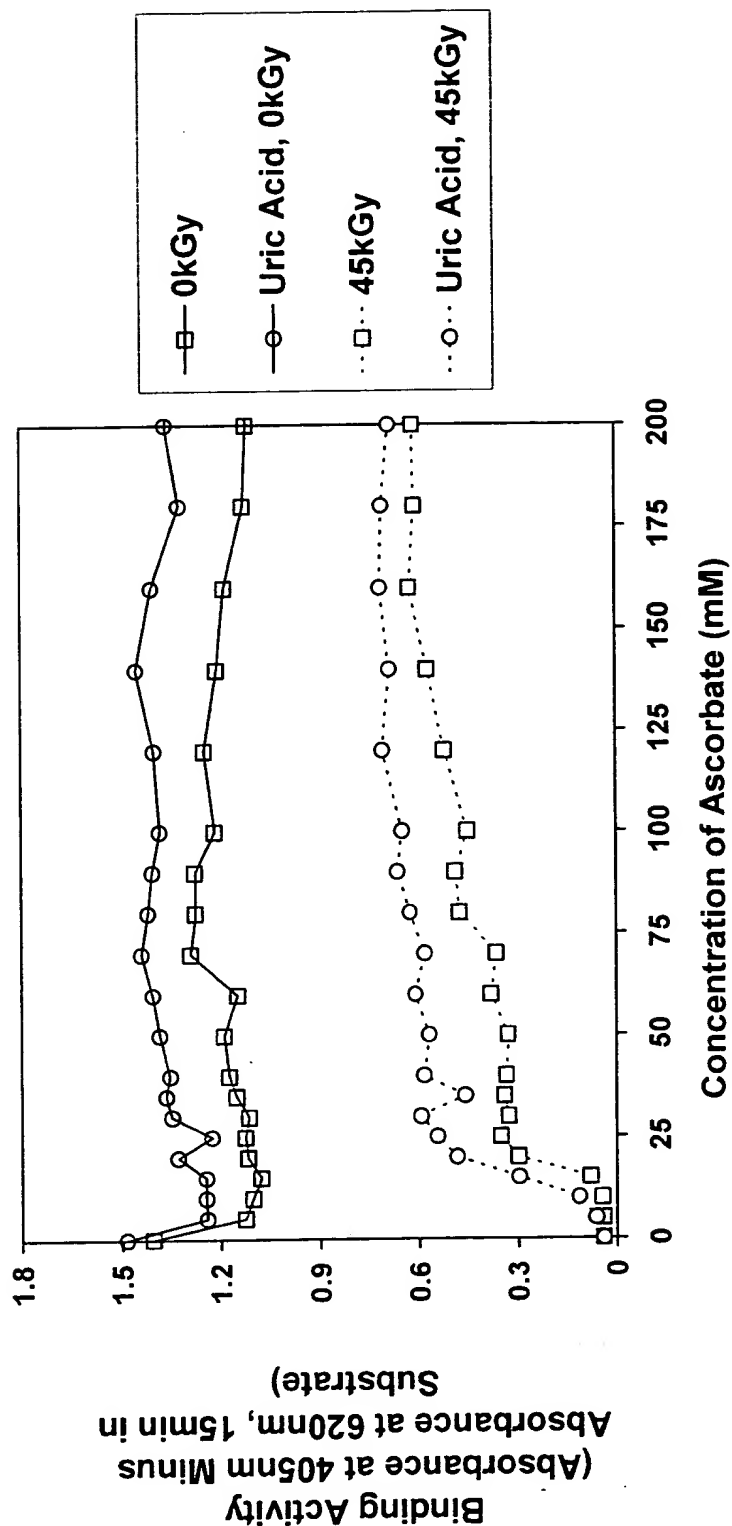


FIG. 5

Gamma Irradiation of Immobilized Anti-Insulin Monoclonal Antibody with Varying
Ascorbate Concentrations in the Presence
or Absence of 2.25mM Uric Acid

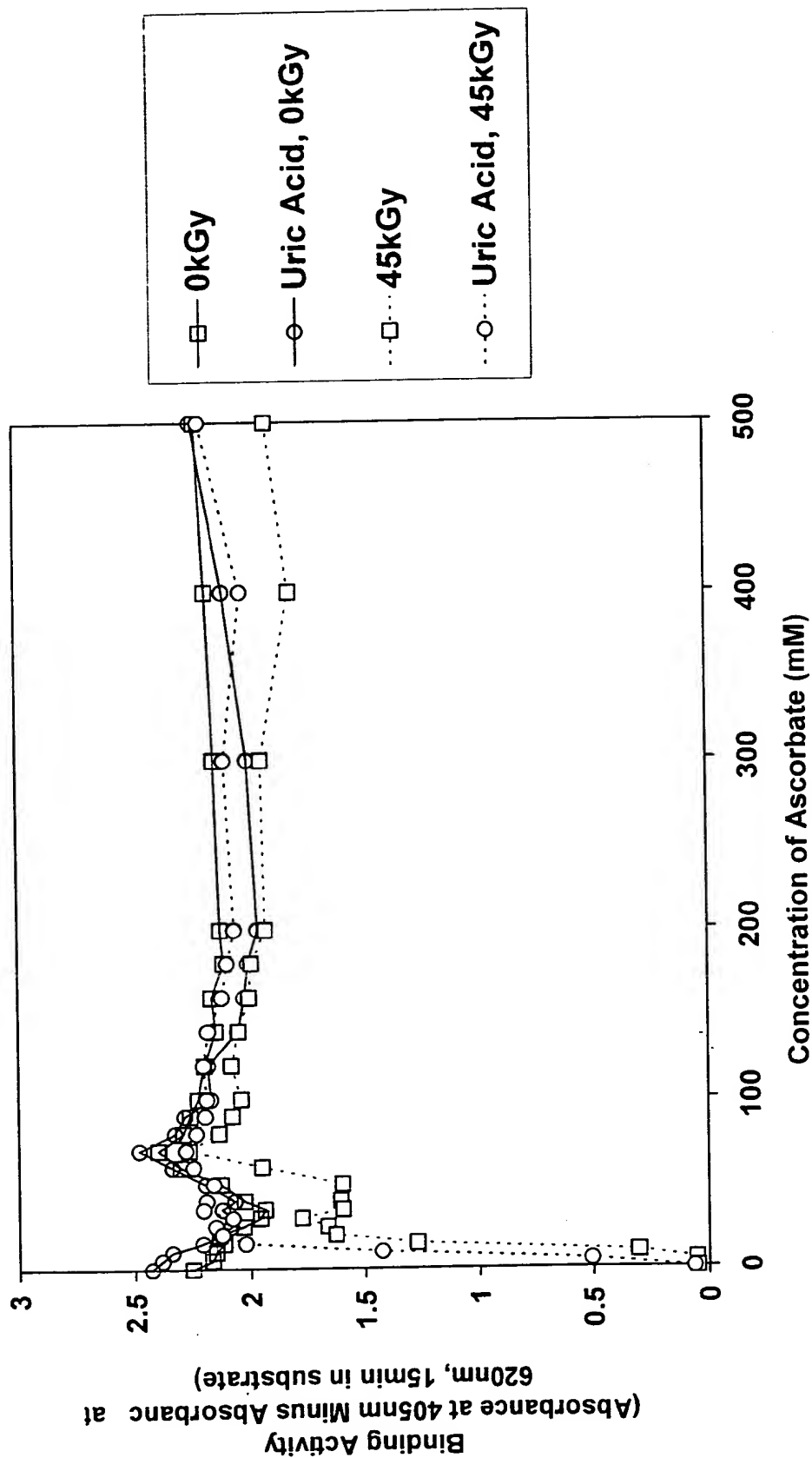


FIG. 6A

Gamma Irradiation of a Lyophilized Galactosidase
In the Absence of Stabilizers

Reduced & Non-Reduced, 10%

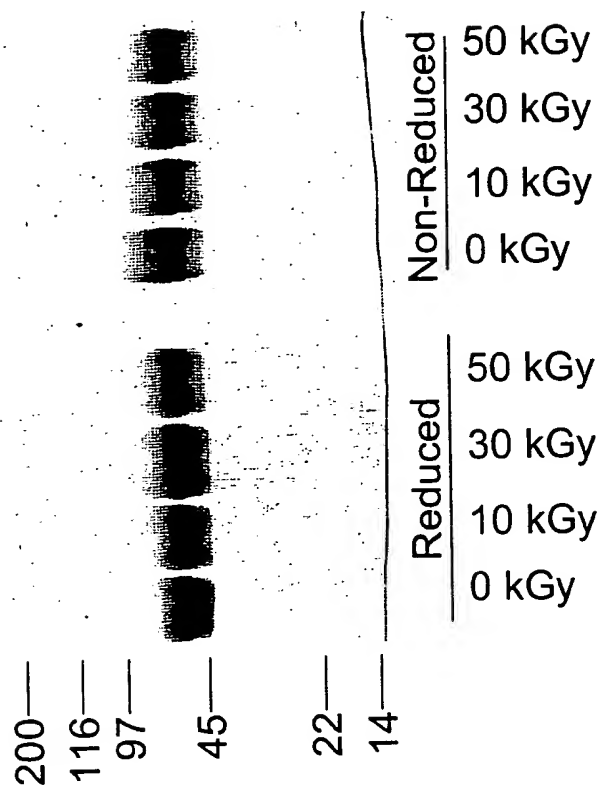


FIG. 6B

Gamma Irradiation of a Lyophilized Galactosidase In the
 Presence of 200mM Ascorbate
 Reduced & Non-Reduced, 10%

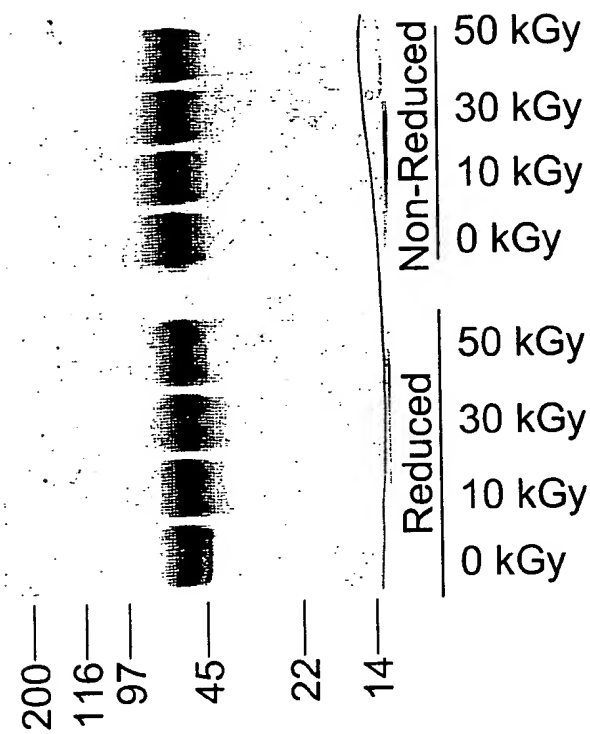


FIG. 6C

Gamma Irradiation of a Lyophilized Galactosidase In the
 Presence of 200mM Ascorbate and 200mM Gly-Gly

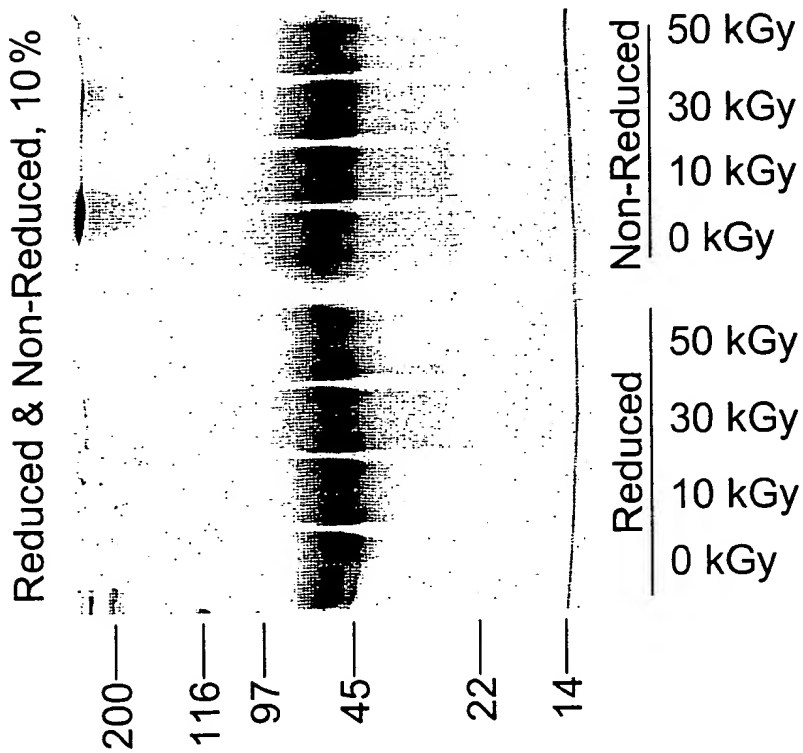


FIG. 7A

Gamma Irradiation of a Galactosidase in the Absence or Presence of
Ascorbate Alone or in Combination with Gly-Gly

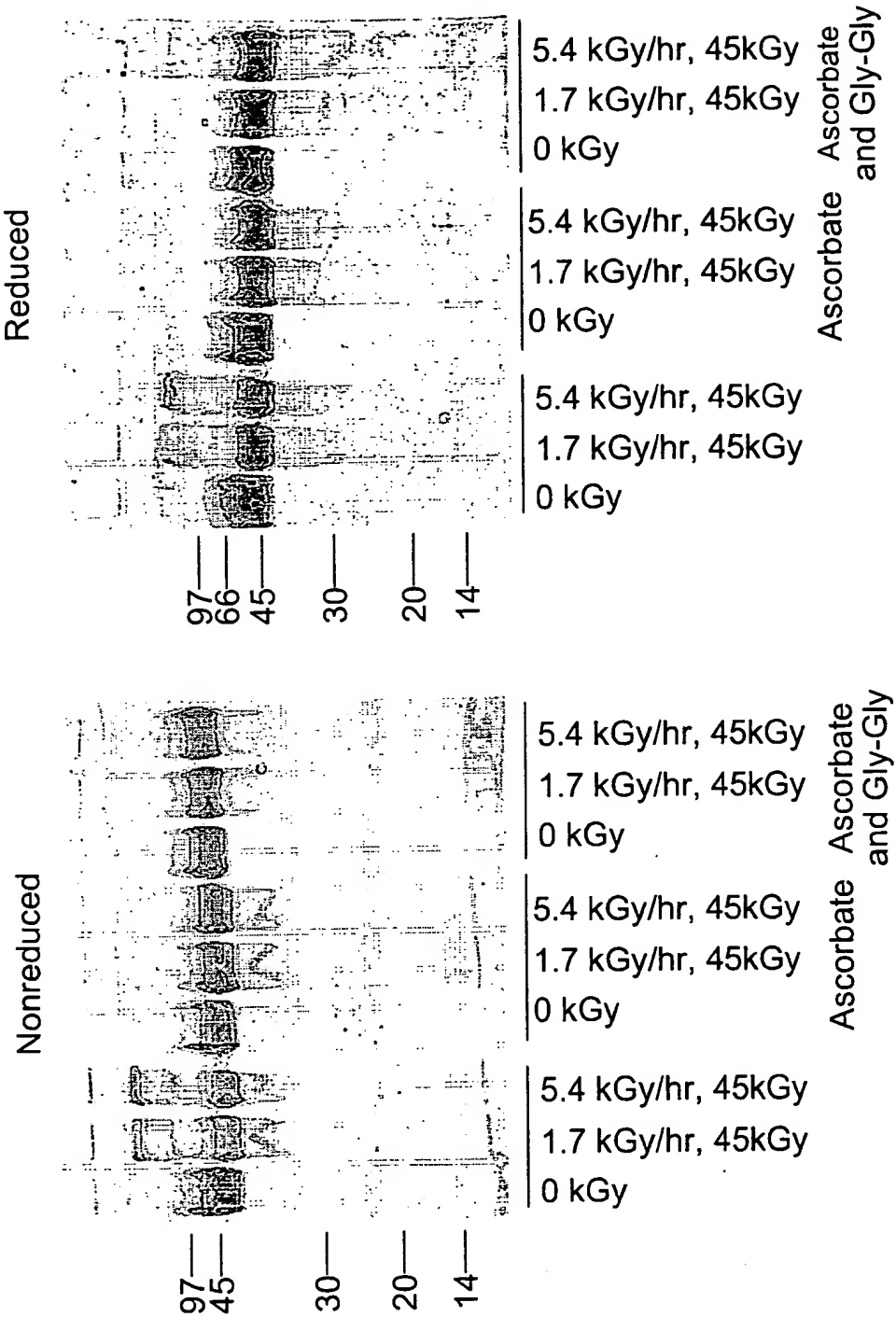


FIG. 7B

Gamma Irradiation of a Galactosidase In the Presence or Absence of Ascorbate
Alone or in Combination with Gly-Gly

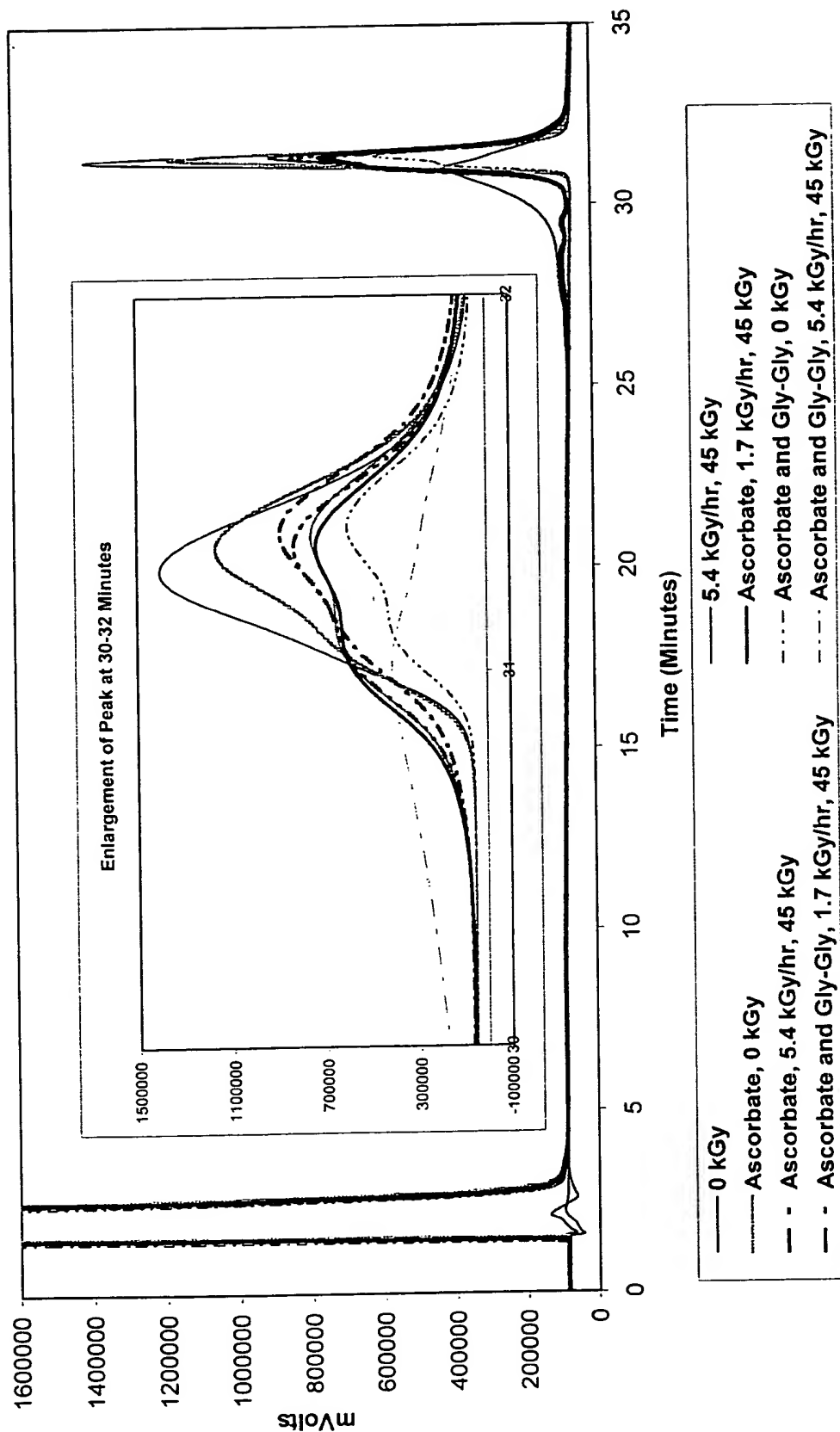


FIG. 8



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Gamma Irradiation of a Lyophilized Galactosidase
in the Absence and Presence of
100 mM Ascorbate

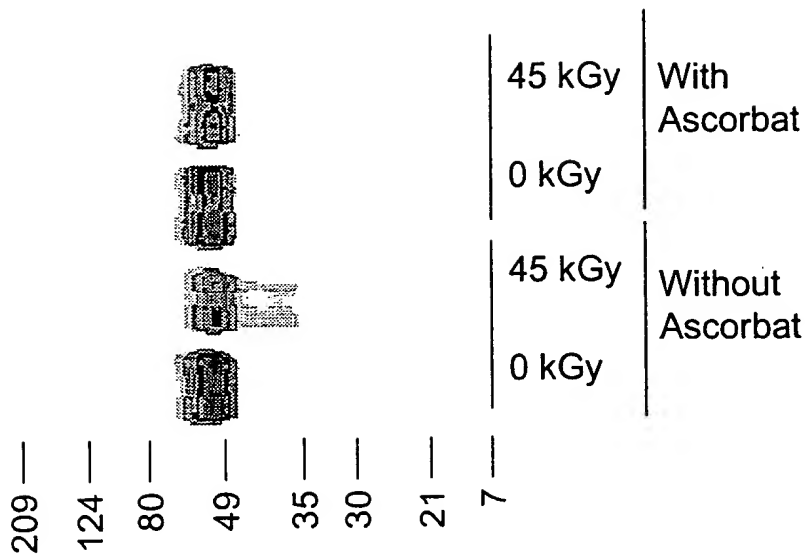


FIG. 9

Gamma Irradiation of a Lyophilized Galactosidase In the Absence of Stabilizers

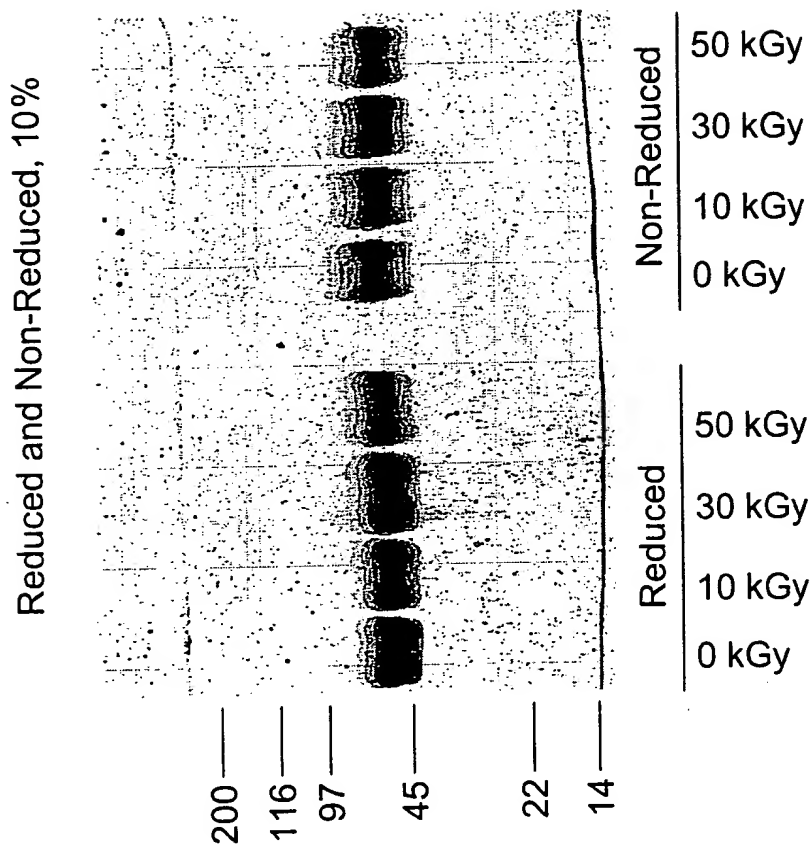


FIG. 10A



Gamma Irradiation of a Lyophilized Galactosidase
In the Presence of 200mM Ascorbate and 200mM Gly-Gly

Reduced and Non-Reduced, 10%

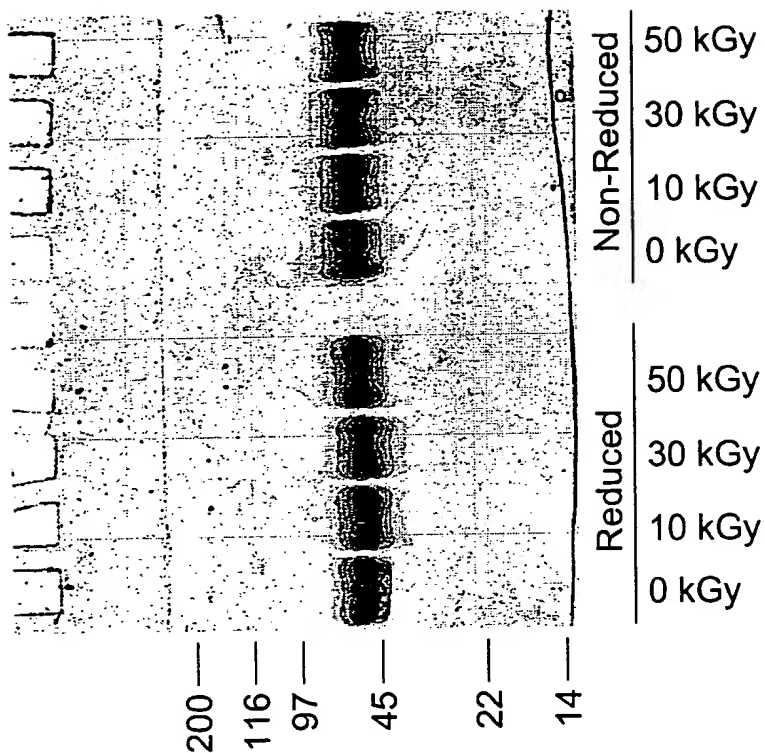


FIG. 10B

Gamma Irradiation of a Lyophilized Galactosidase In the Presence of 200mM Ascorbate and 200mM Gly-Gly

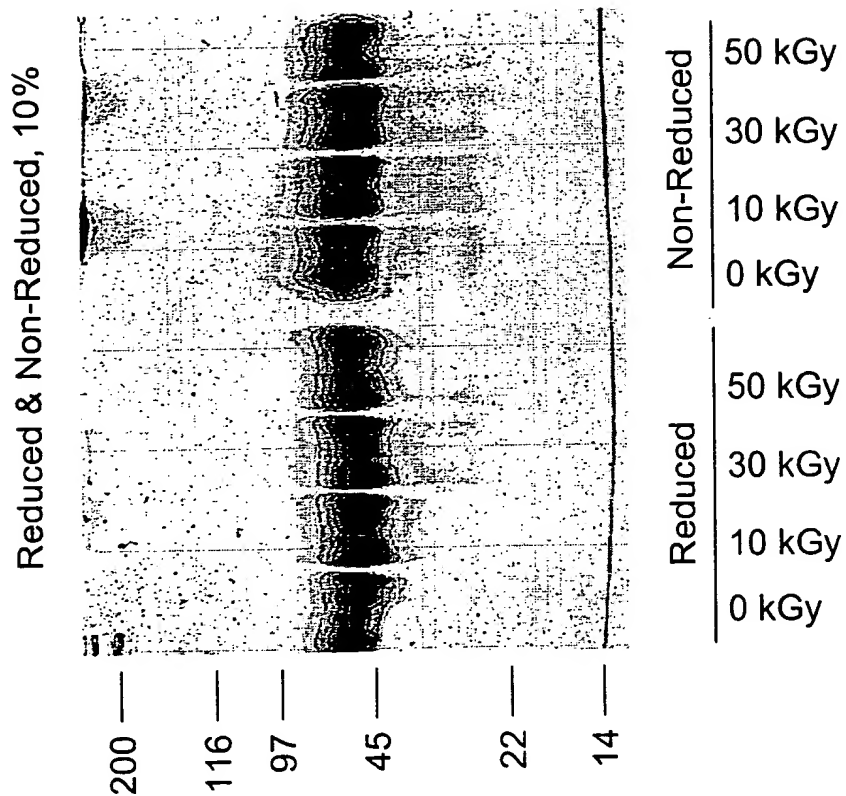


FIG. 10C

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Gamma Irradiation
 of Dried Urokinase Suspended in PPG400

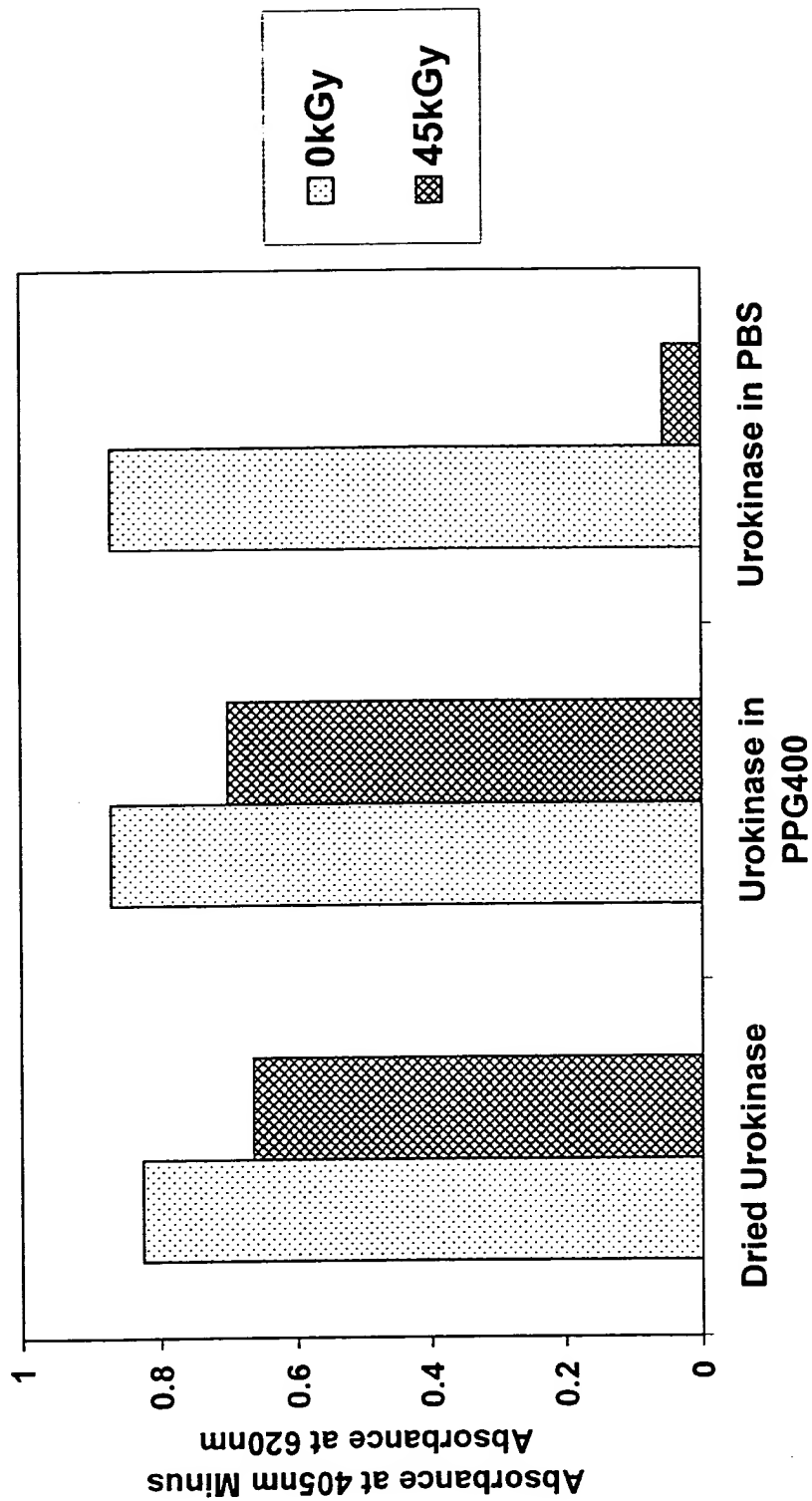


FIG. 11

Gamma Irradiation of Immobilized Monoclonal
Antibody in the Presence of Various PPGs

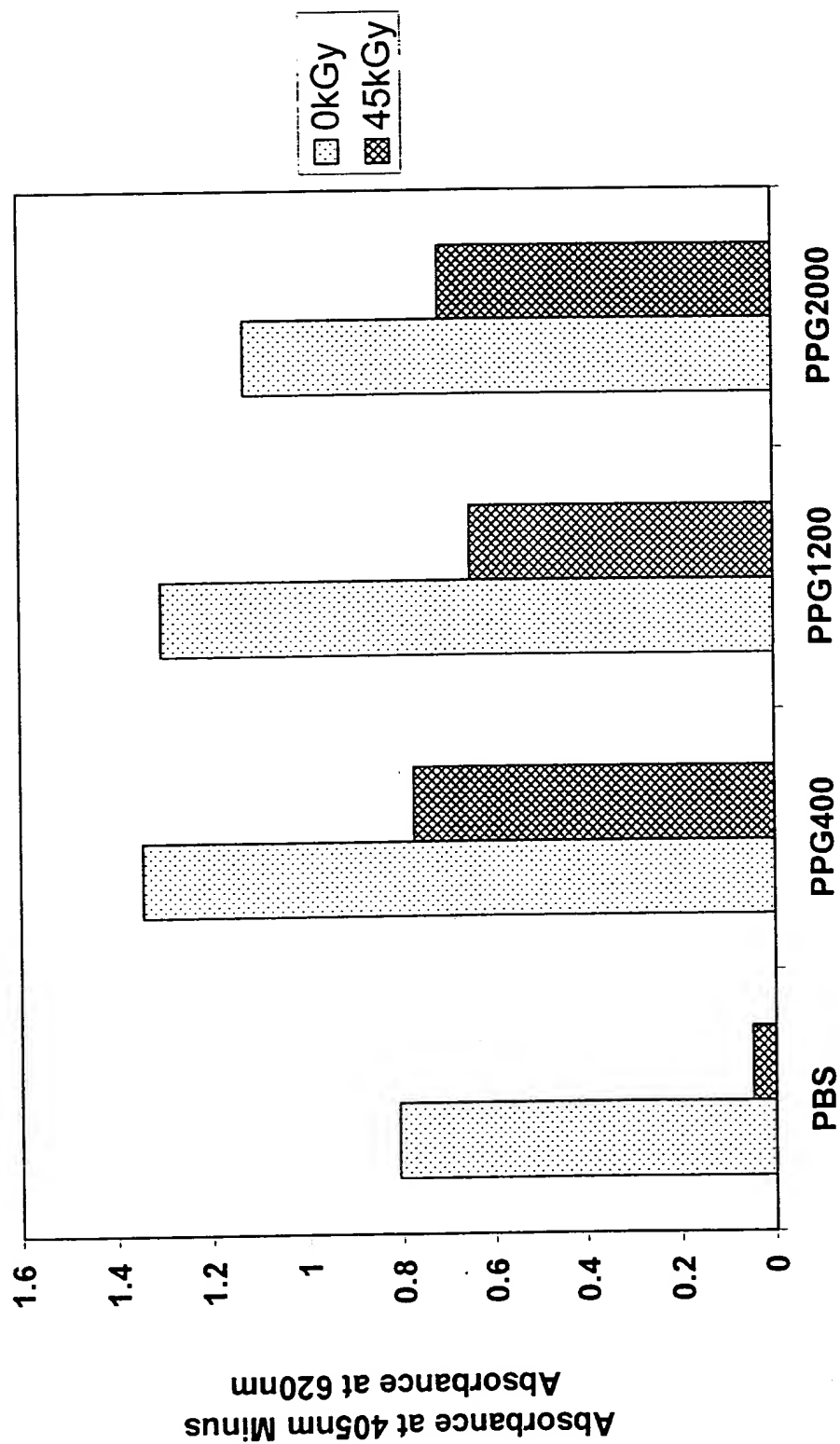


FIG. 12

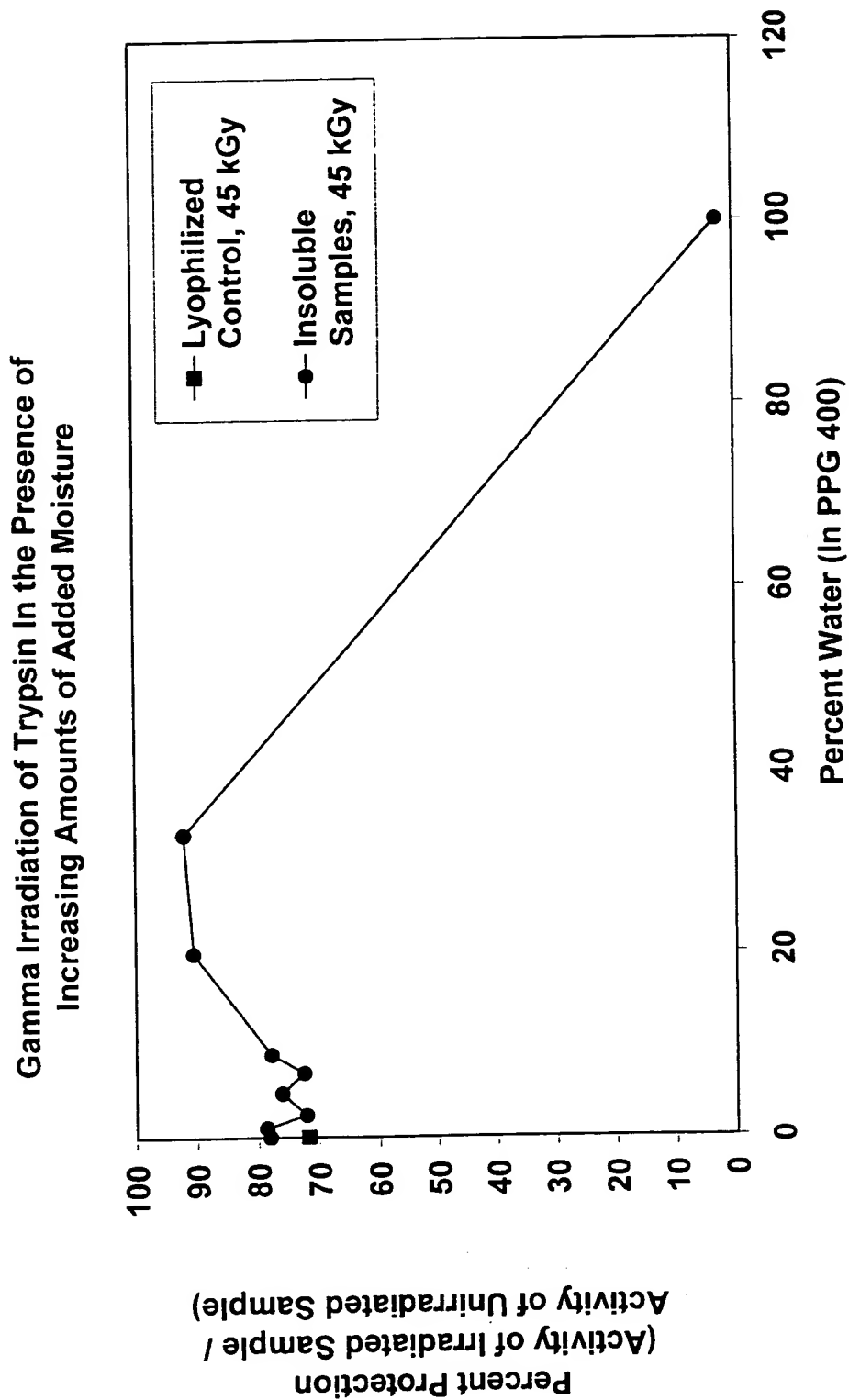


FIG. 13



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Gamma Irradiation of Hydrolyzed Heart Valve
Cusps in the Presence of PPG 400

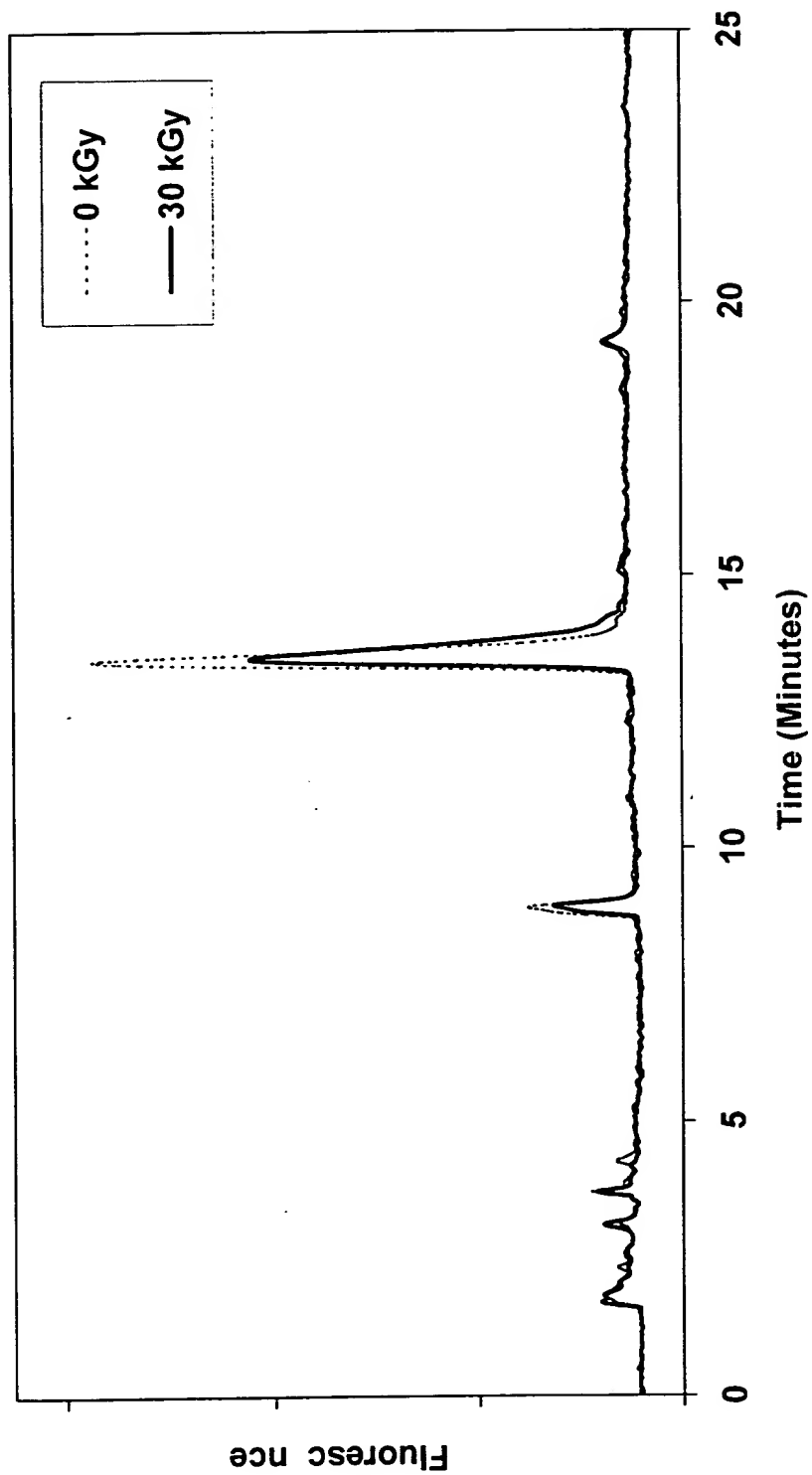


FIG. 14A

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Gamma Irradiation of Hydrolyzed Heart Valve Cusps
in the Presence of PPG 400 and 125 mM Trolox C

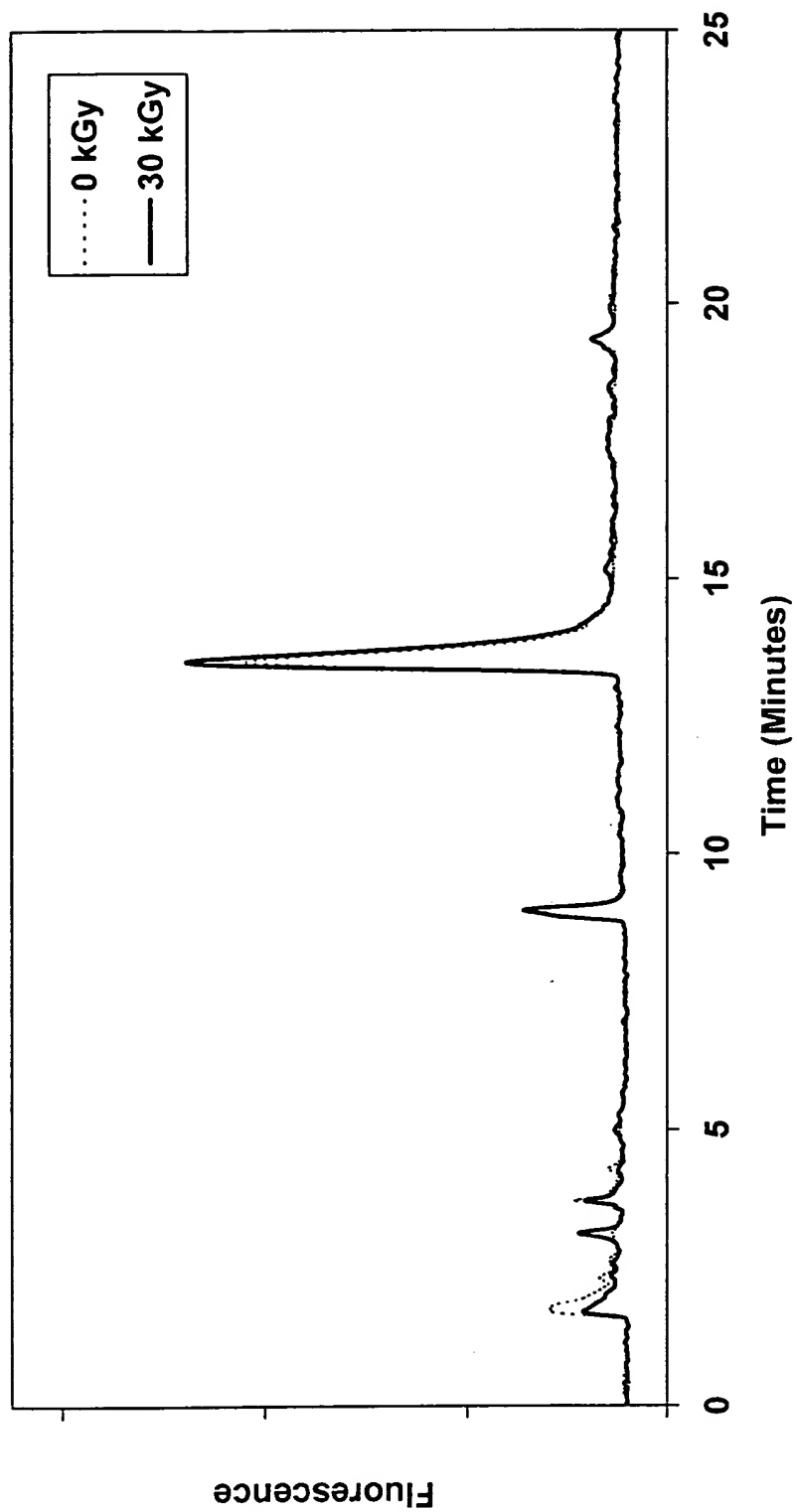


FIG. 14B

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Gamma Irradiation of Hydrolyzed Heart Valve Cusps in the Presence of PPG 400
and a Stabilizer Mixture of 62.5mM Trolox, 100mM Lipoic Acid,
100mM Coumaric Acid, and 100mM n-Propyl Gallate

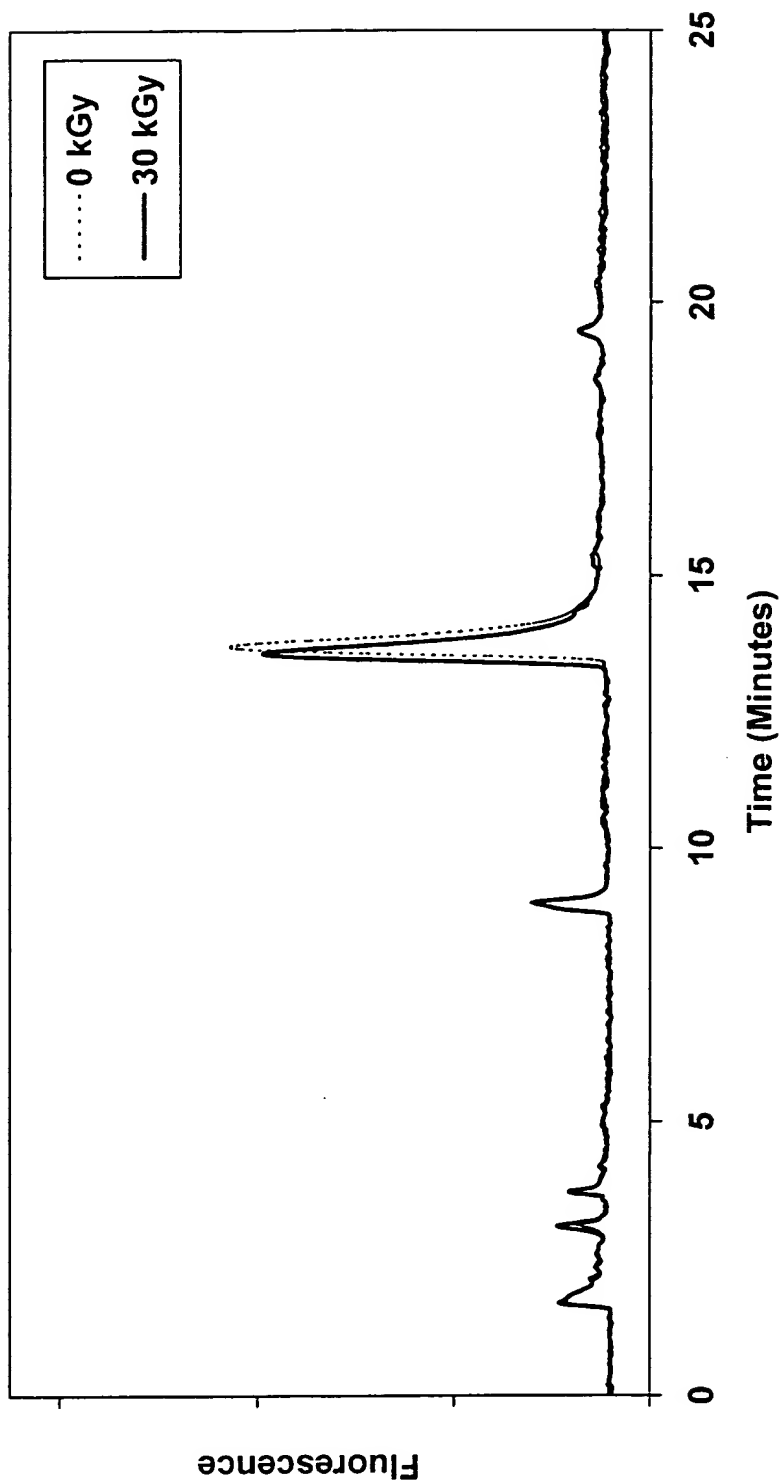


FIG. 14C



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Gamma Irradiation of Porcine Heart Valve Cusps in the Presence of PPG400 with Various Stabilizers

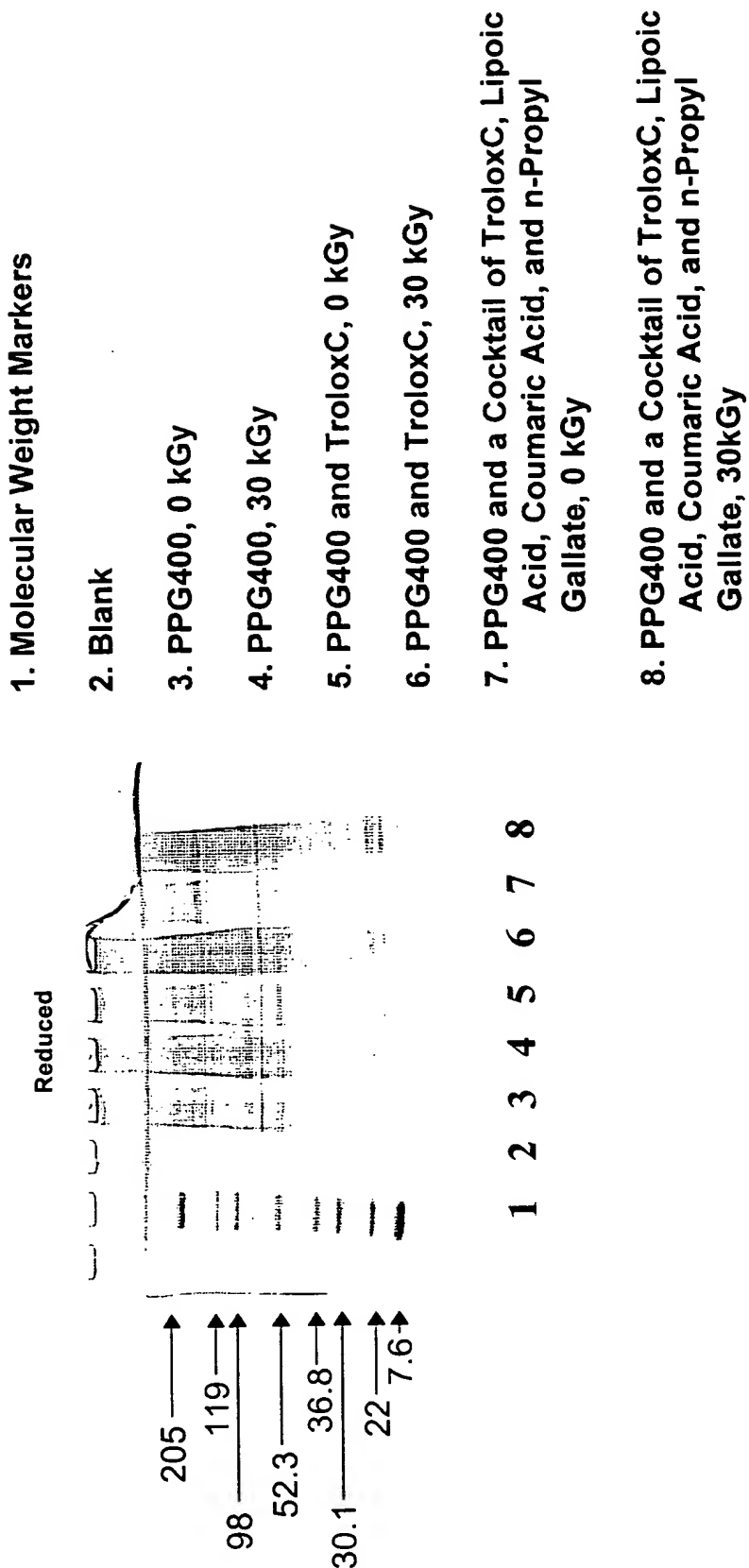


FIG. 14D



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Gamma Irradiation of Hydrolyzed Heart Valve
Cusps in the Presence of PBS

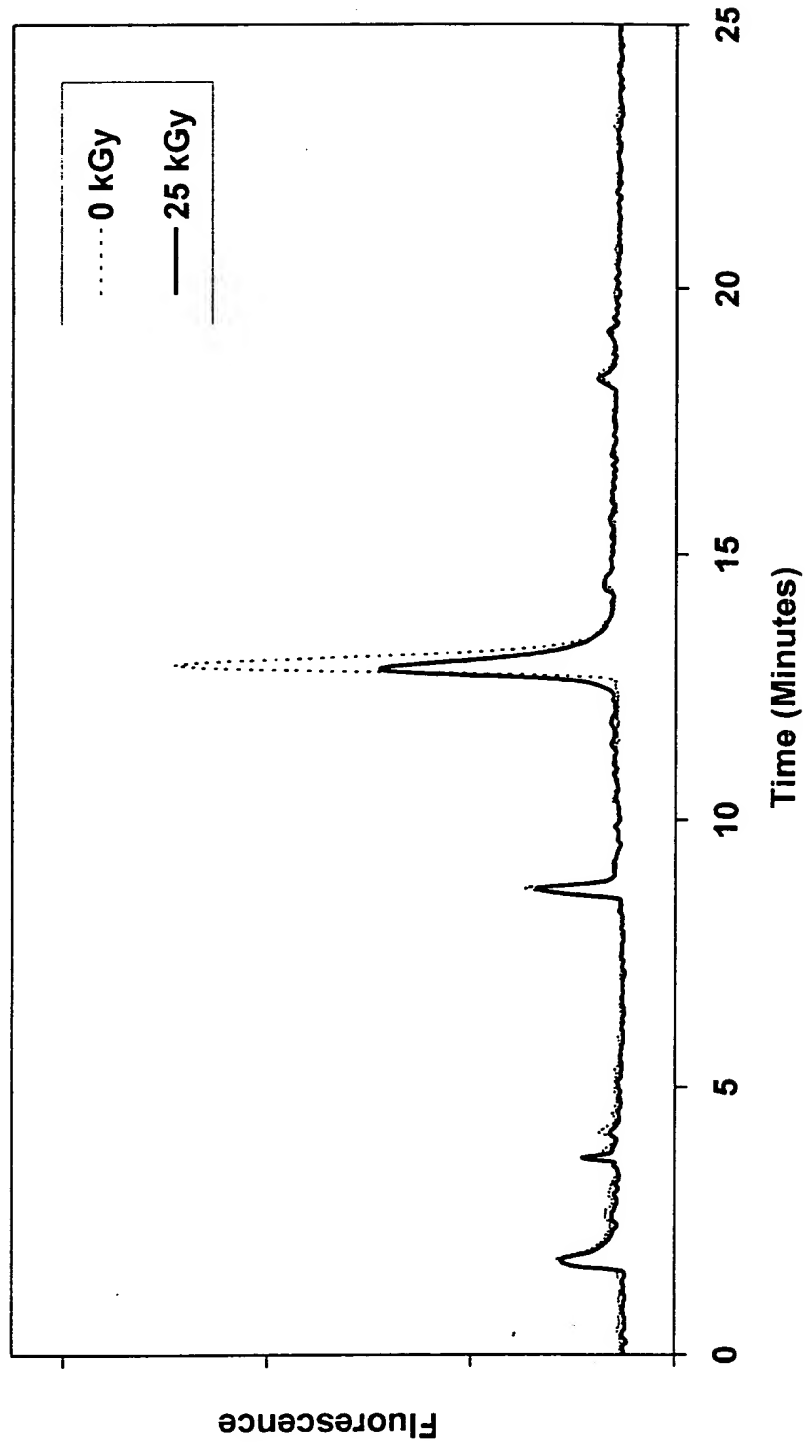


FIG. 15A



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Gamma Irradiation of Hydrolyzed Heart Valve
Cusps in the Presence of PPG 400

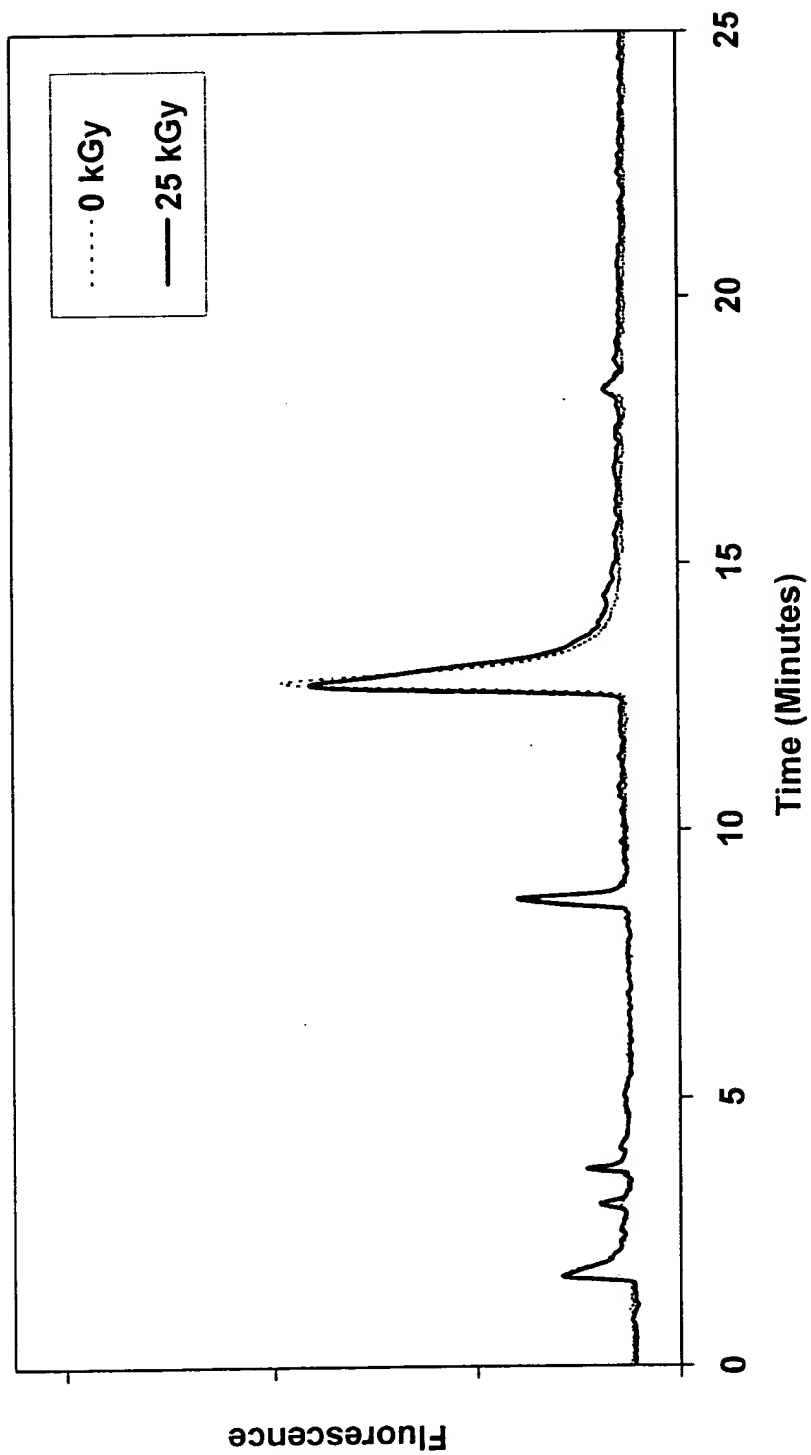


FIG. 15B



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Gamma Irradiation of Hydrolyzed Heart Valve
Cusps in the Presence of 50% DMSO

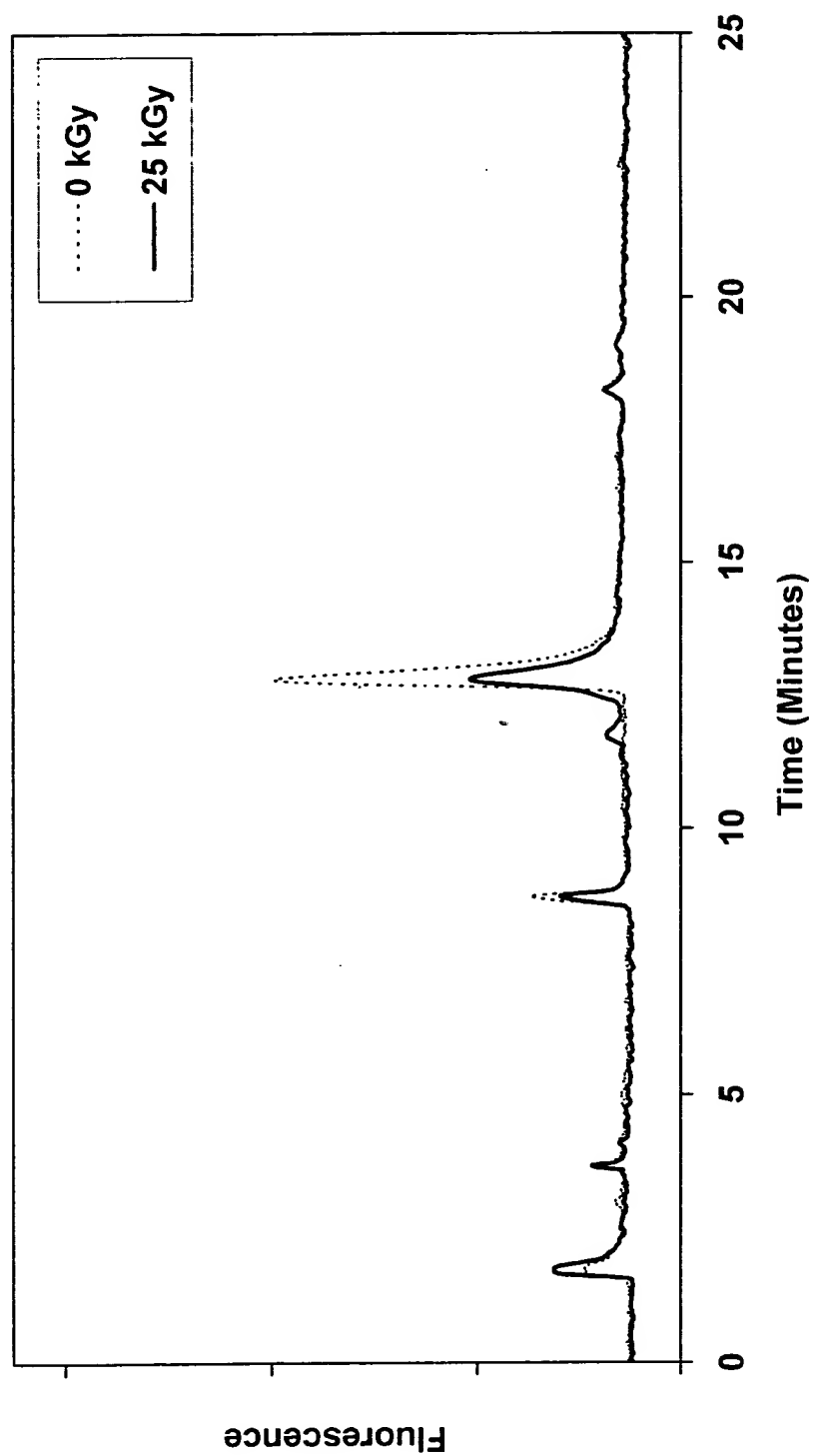


FIG. 15C



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Gamma Irradiation of Hydrolyzed Heart Valve Cusps in the Presence of 50%
DMSO and a Stabilizer Mixture of 167 mM Ascorbate, 166 mM Coumaric
Acid, and 100 mM n-Propyl Gallate

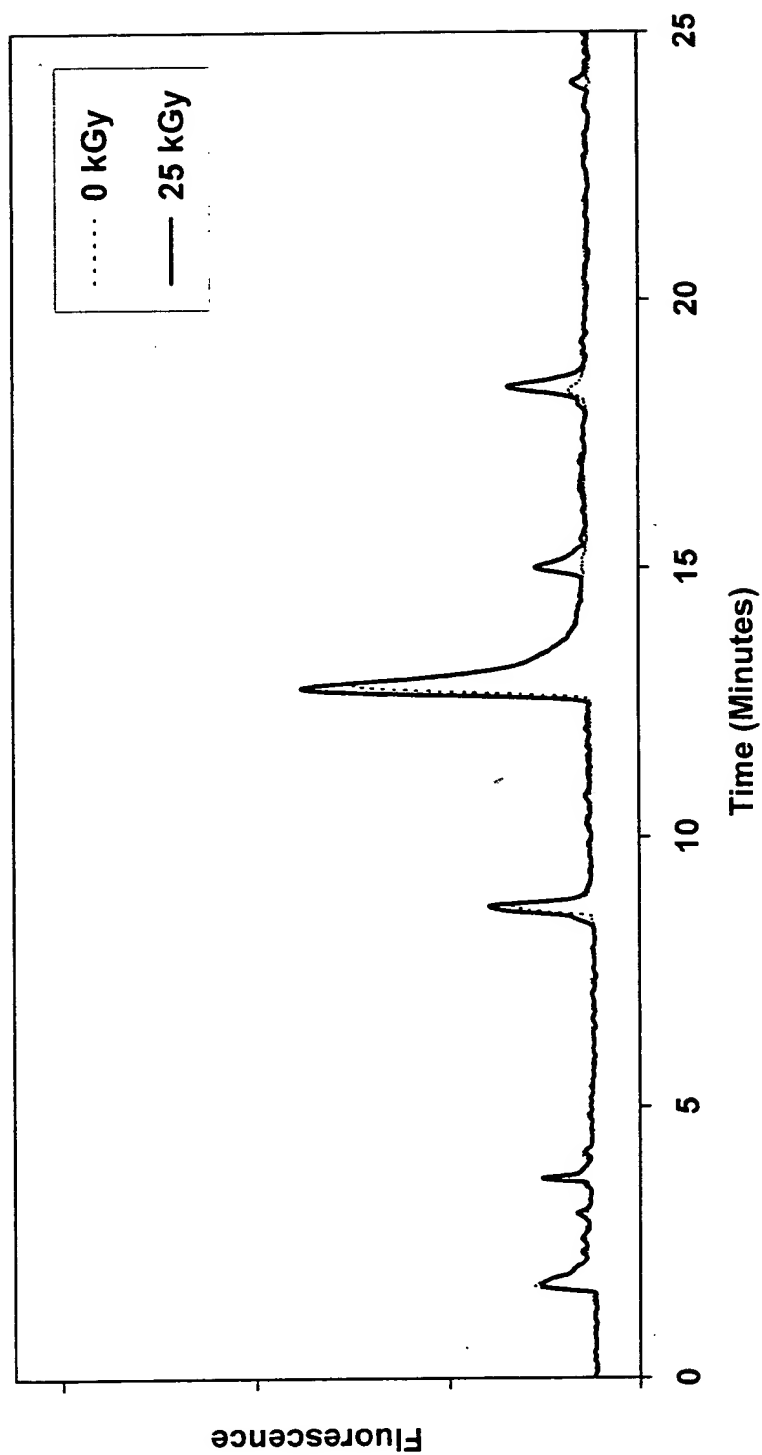


FIG. 15D

Gamma Irradiation of Porcine Heart Valve Cusps in the Presence of Various Solvents

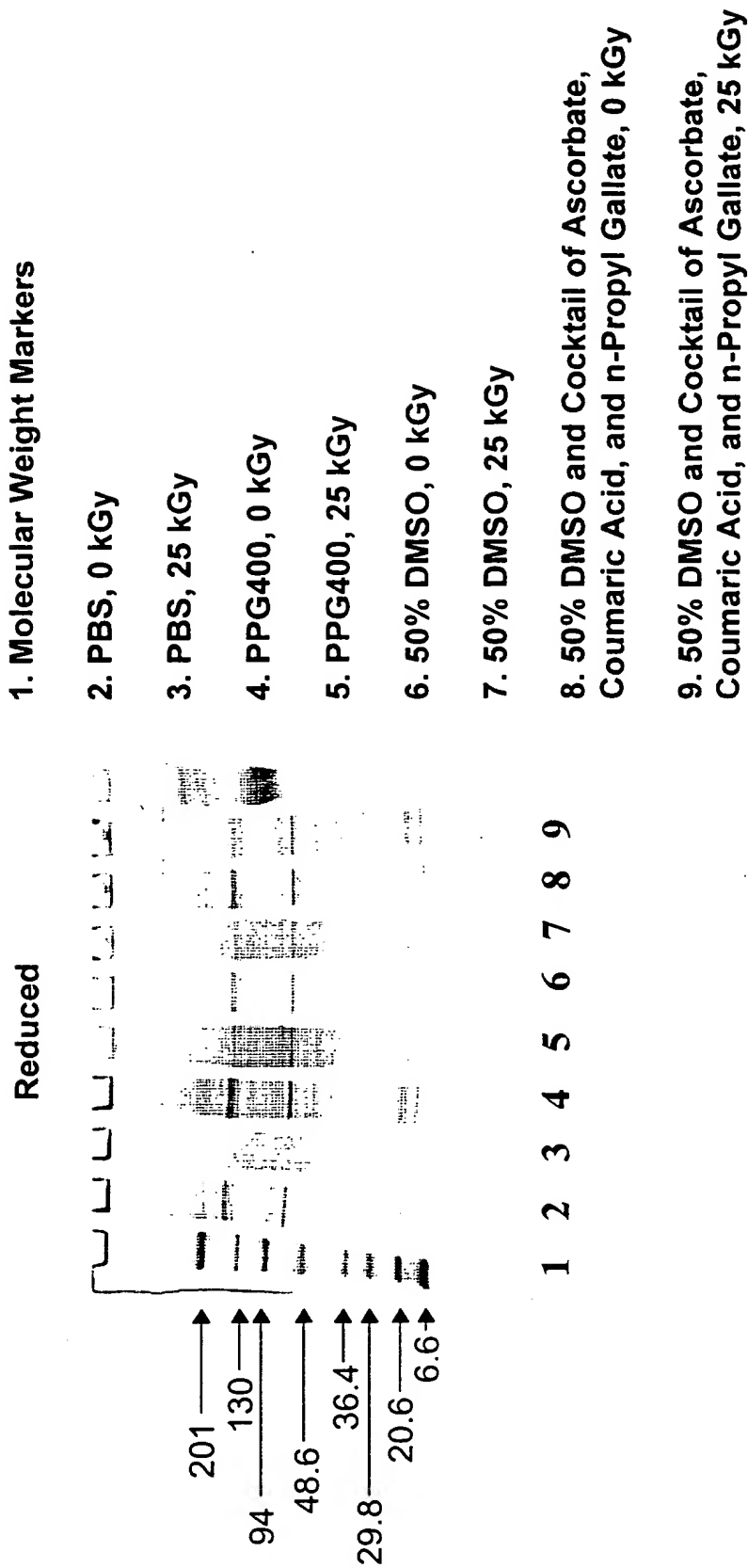


FIG. 15E



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Gamma Irradiation of Hydrolyzed Heart Valve
Cusps in the Presence of PBS

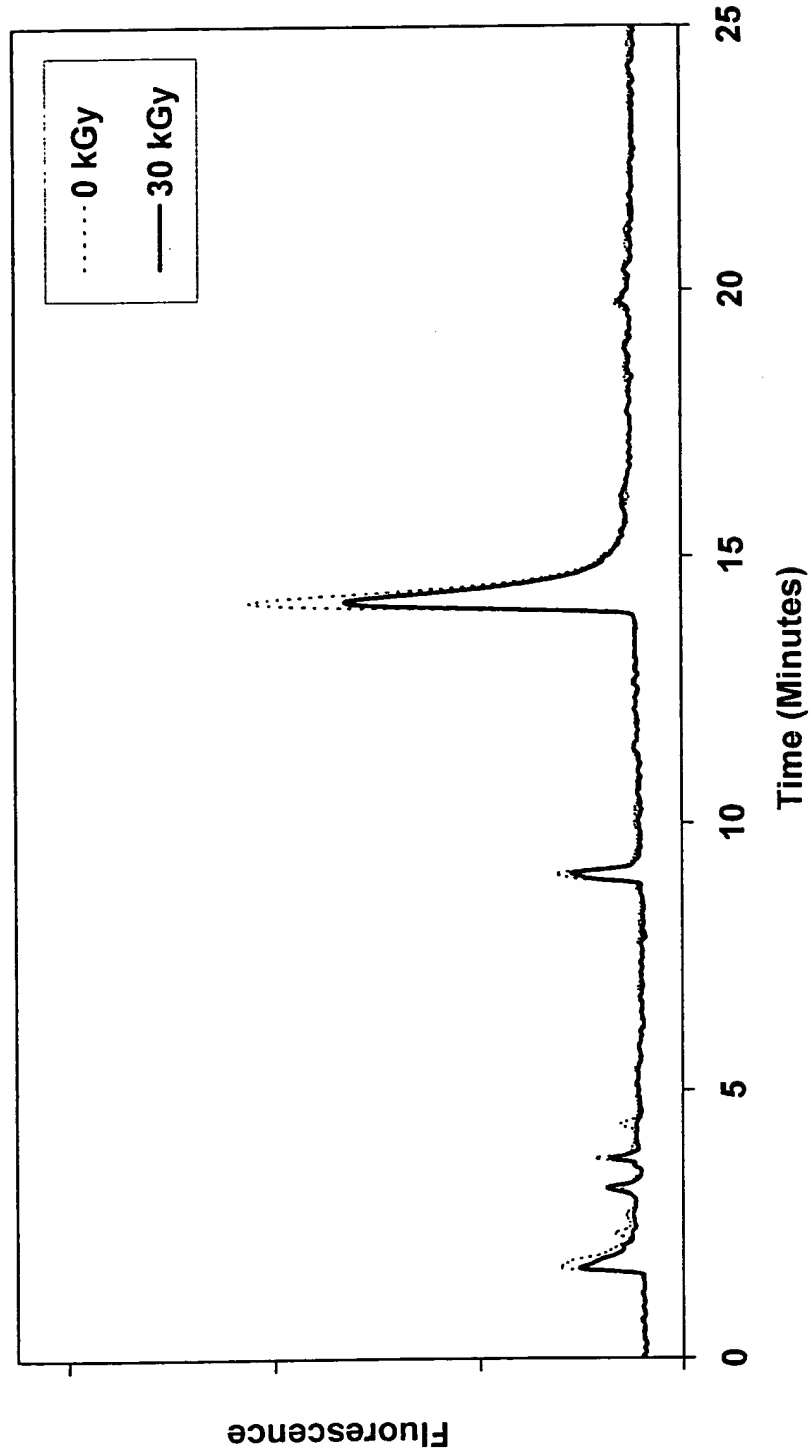


FIG. 16A



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Gamma Irradiation of Hydrolyzed Heart Valve Cusps in the Presence of a
Cryopreservative (Containing Approximately 20% DMSO)

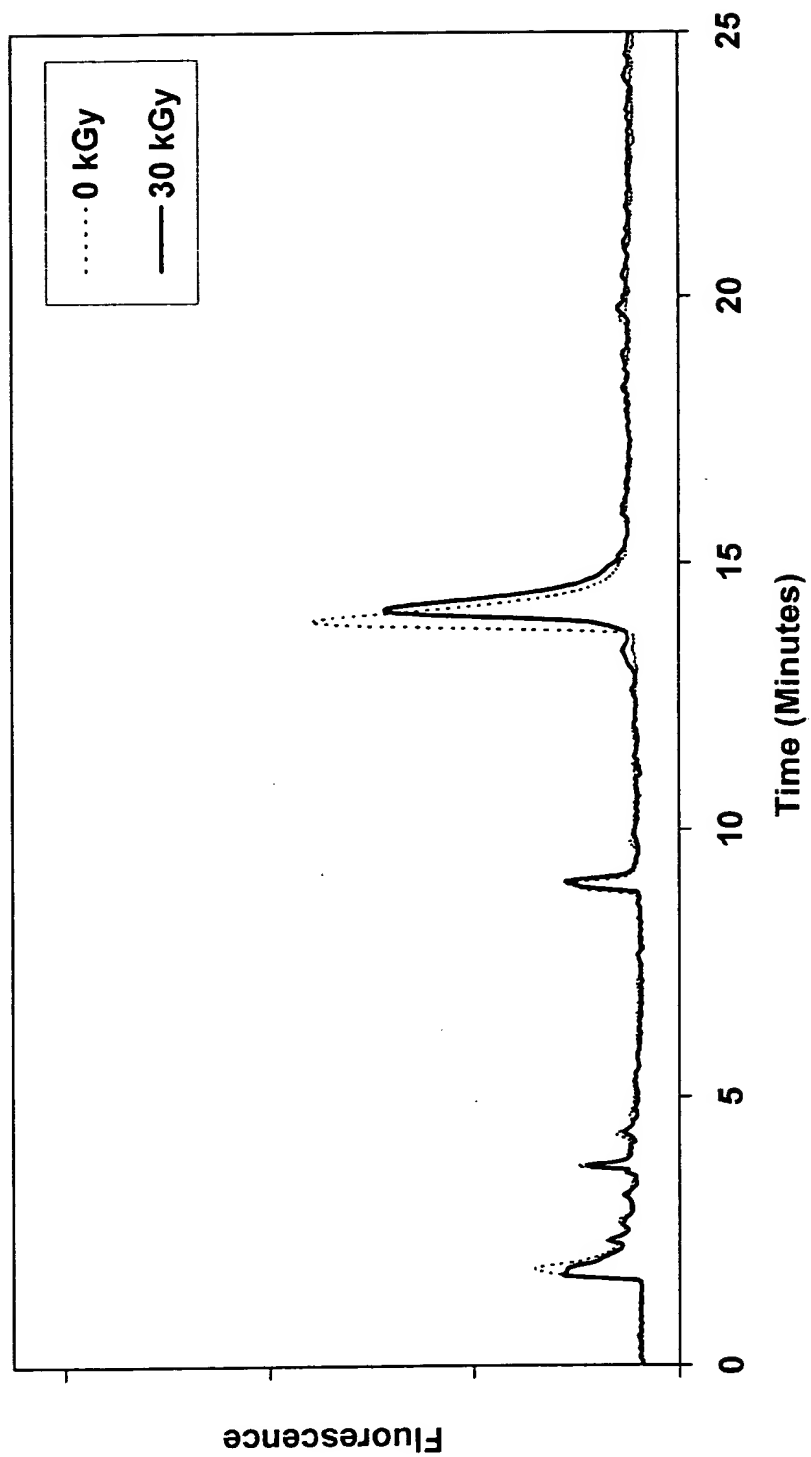


FIG. 16B



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Gamma Irradiation of Hydrolyzed Heart Valve
Cusps in the Presence of 50% DMSO

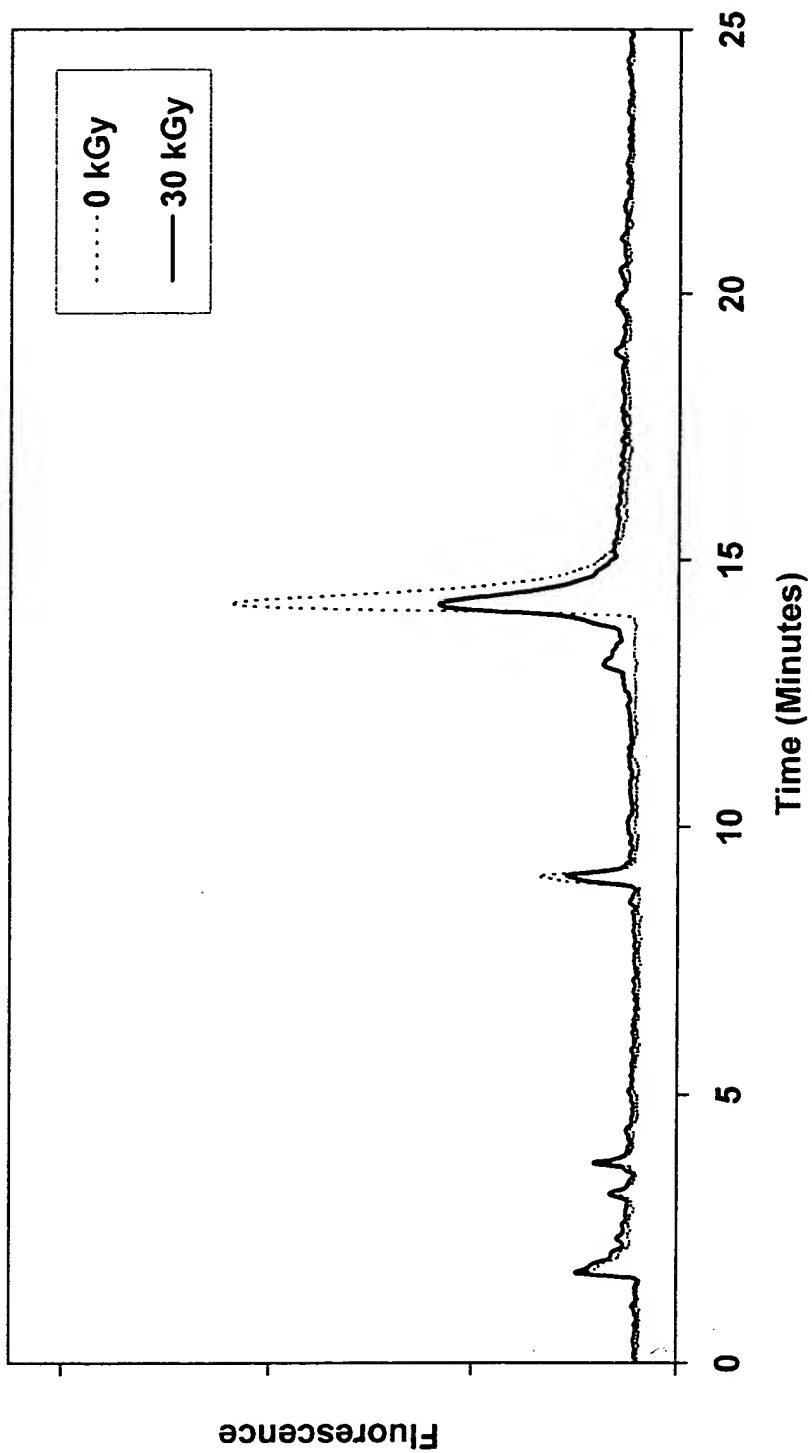


FIG. 16C



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Gamma Irradiation of Hydrolyzed Heart Valve Cusps in the
Presence of 50% DMSO and Ascorbate

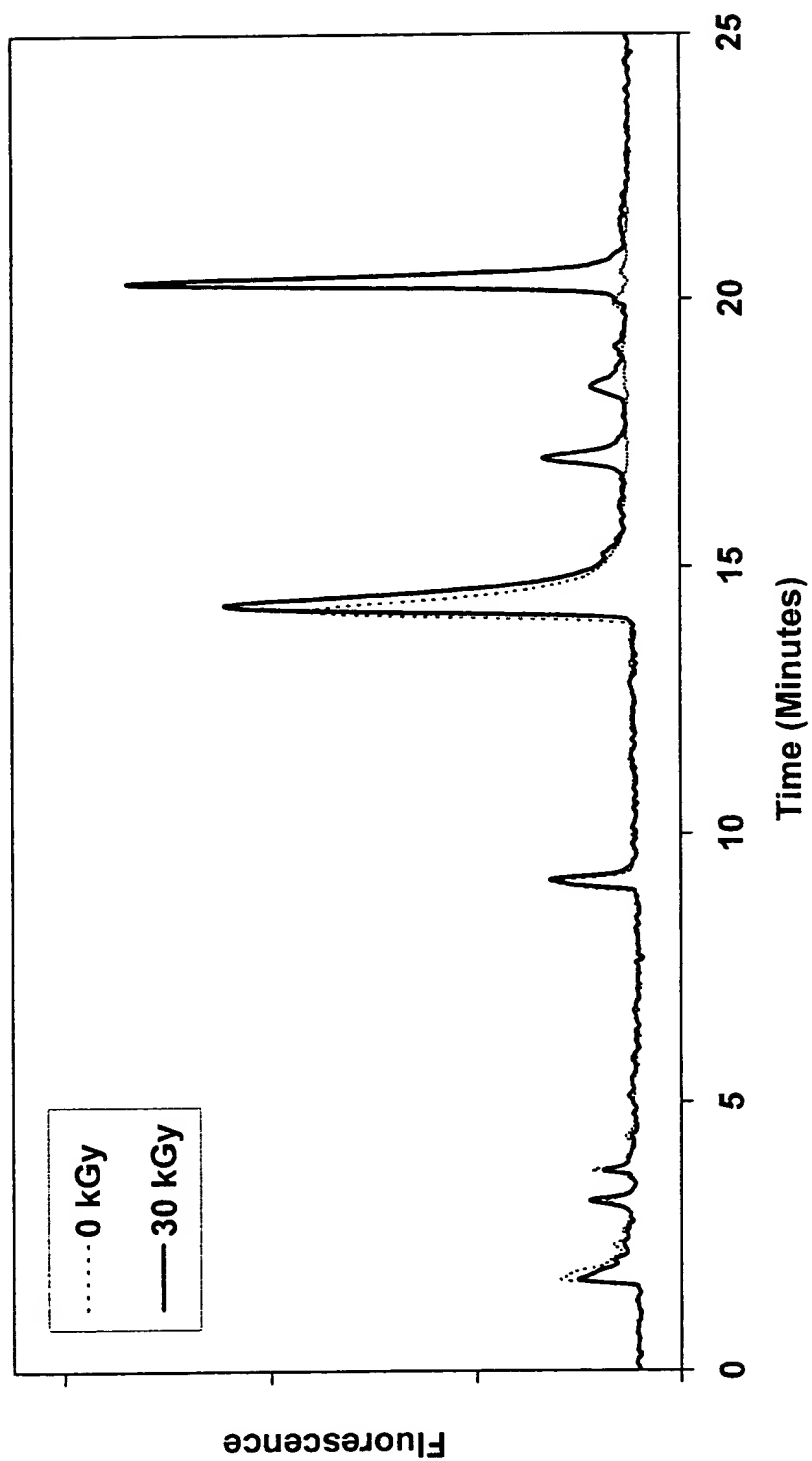


FIG. 16D

Gamma Irradiation of Porcine Heart Valve Cusps in the Presence of Various Solvents

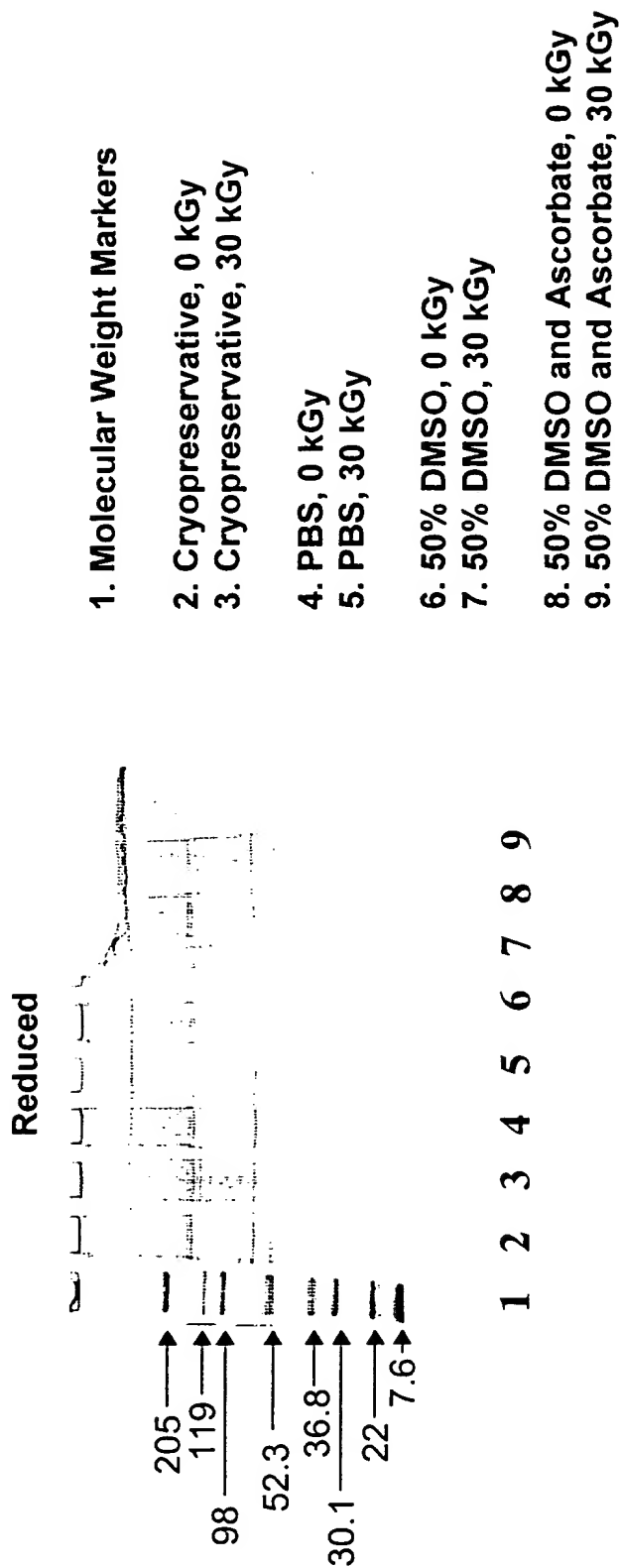


FIG. 16E



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Gamma Irradiation of Hydrolyzed Heart Valve Cusps
in the Presence of PBS

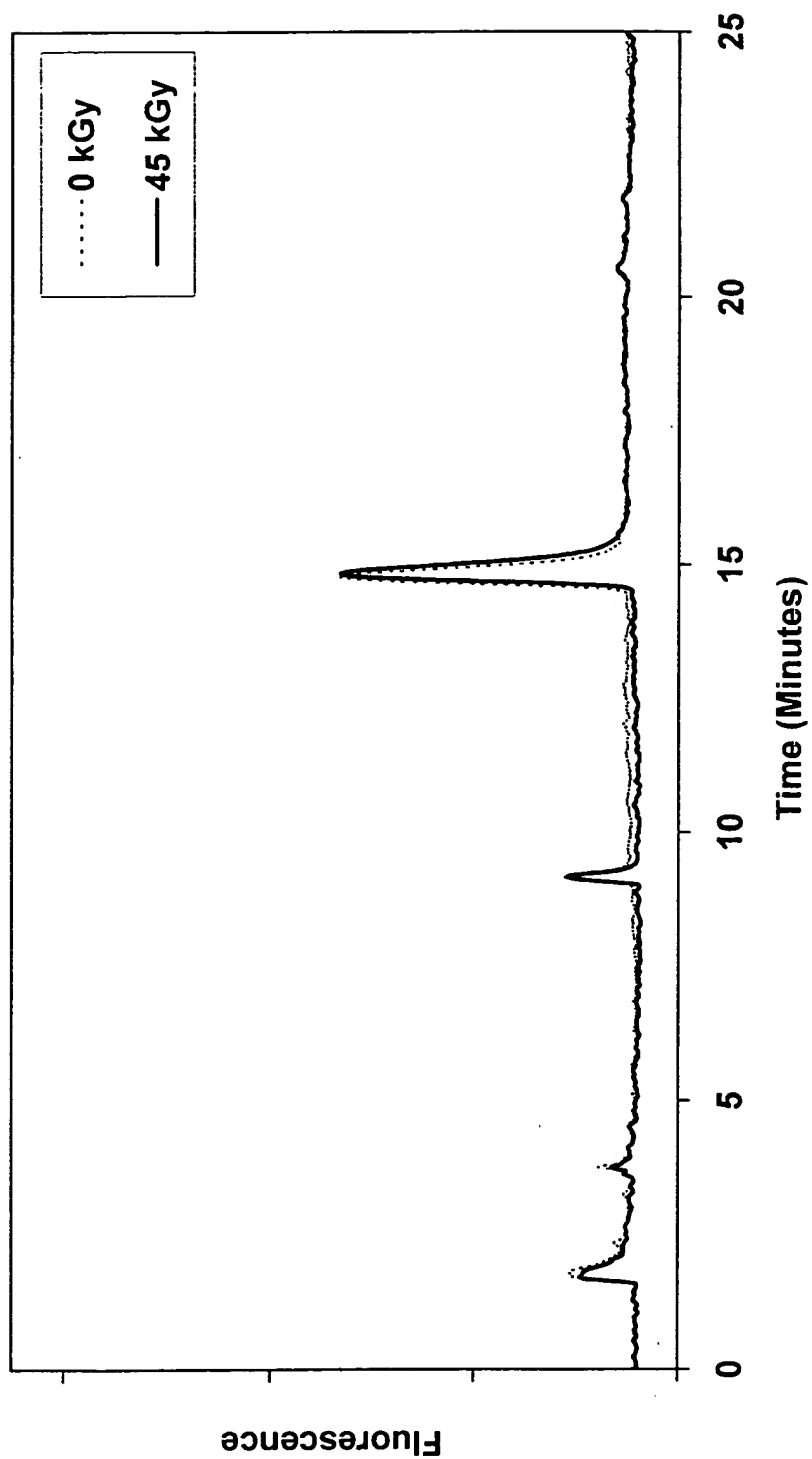


FIG. 17A

Gamma Irradiation of Hydrolyzed Heart Valve Cusps
in the Presence of PBS and Ascorbate

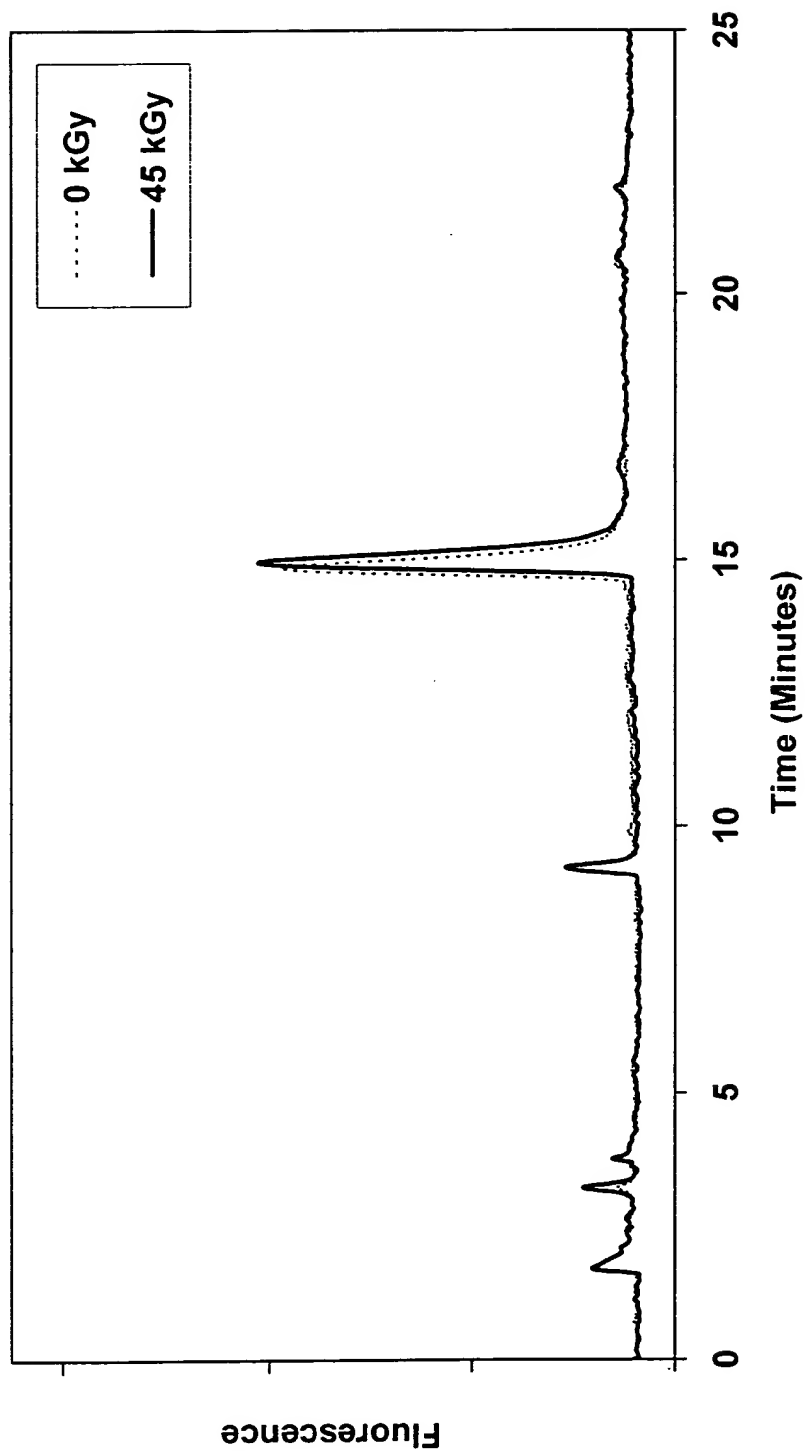


FIG. 17B



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Gamma Irradiation of Hydrolyzed Heart Valve Cusps
in the Presence of PPG 400

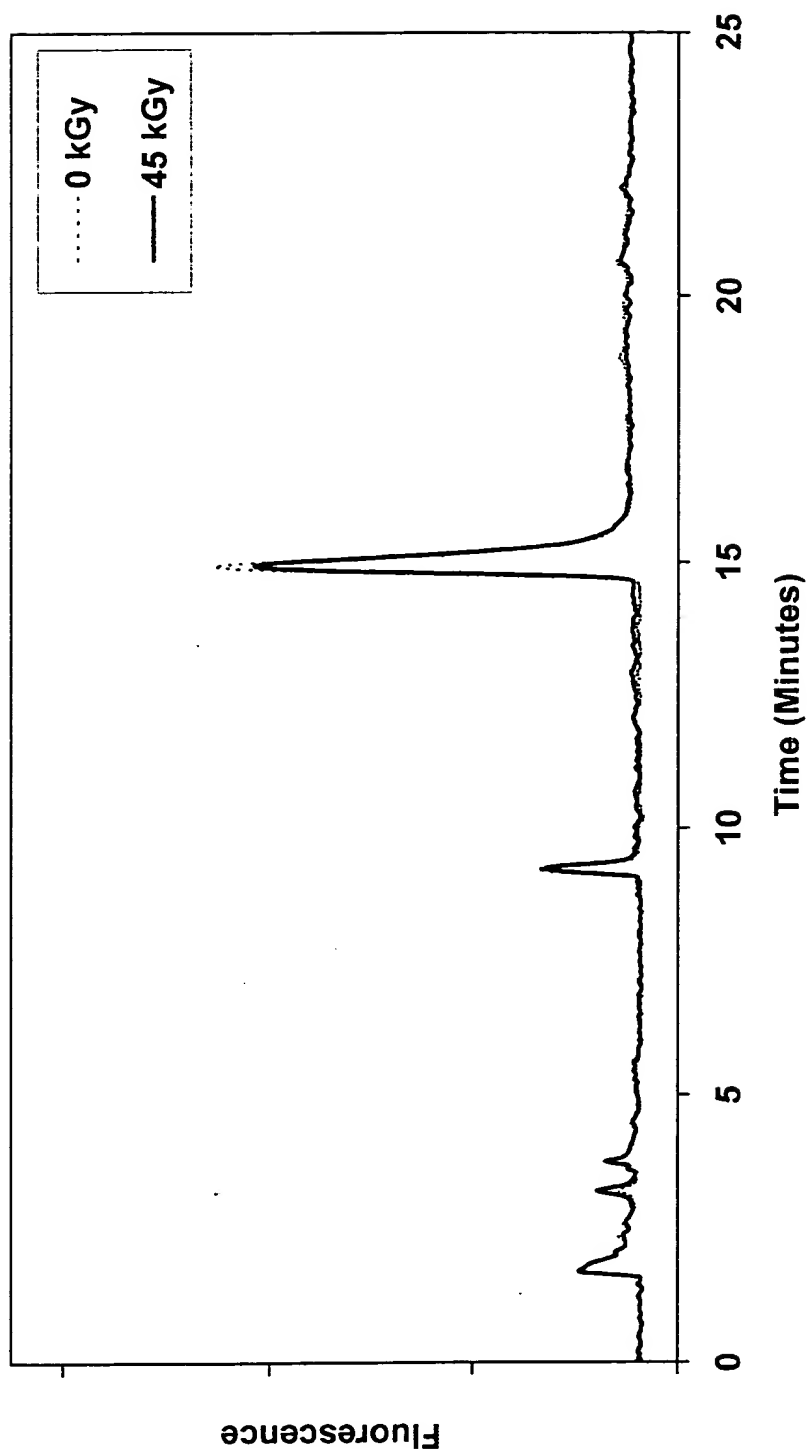


FIG. 17C



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Gamma Irradiation of Hydrolyzed Heart Valve Cusps Dehydrated with PPG
400 and Rehydrated in the Presence of PBS and Ascorbate

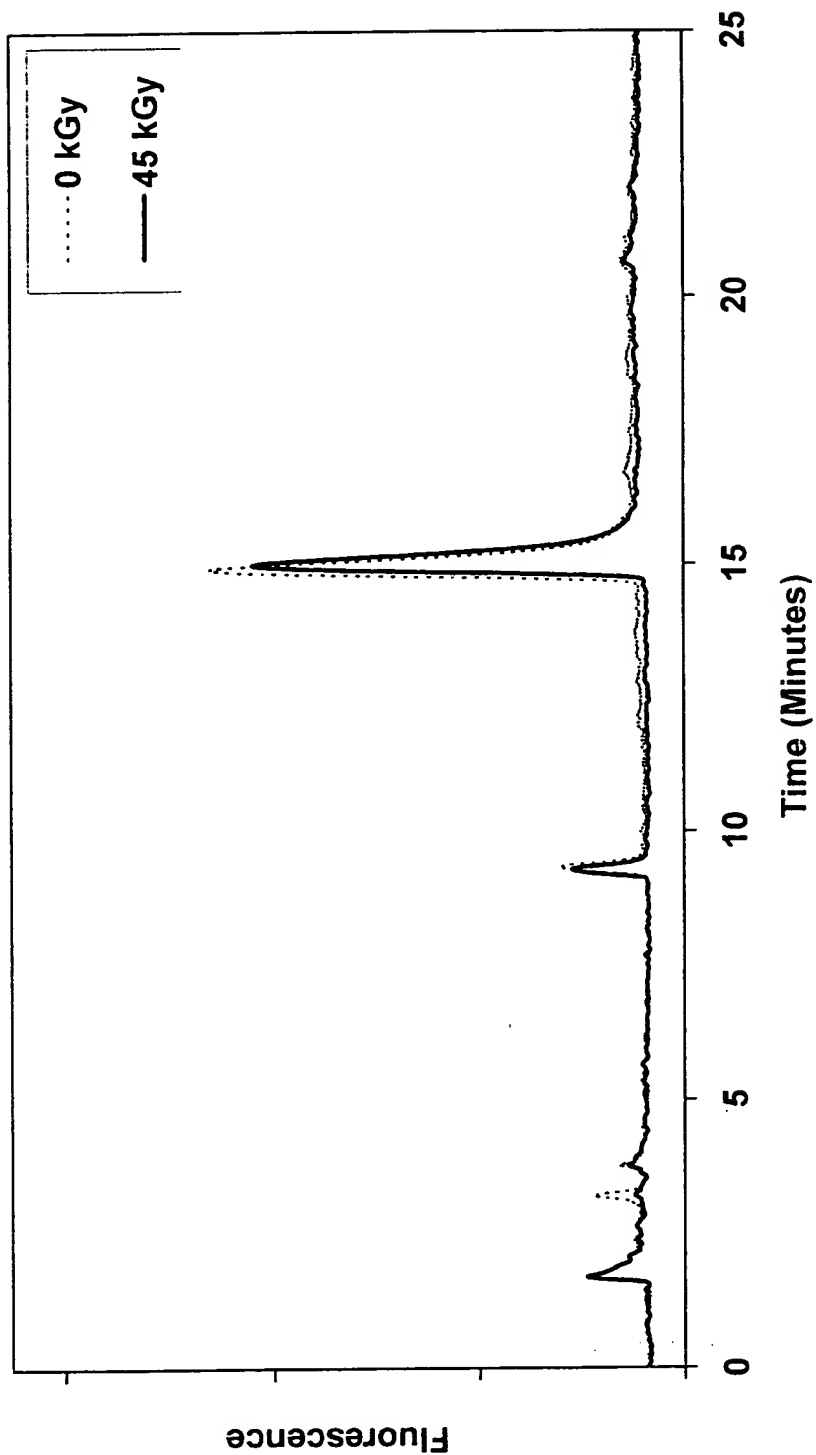


FIG. 17D



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Gamma Irradiation of Hydrolyzed Heart Valve Cusps
in the Presence of 50% DMSO

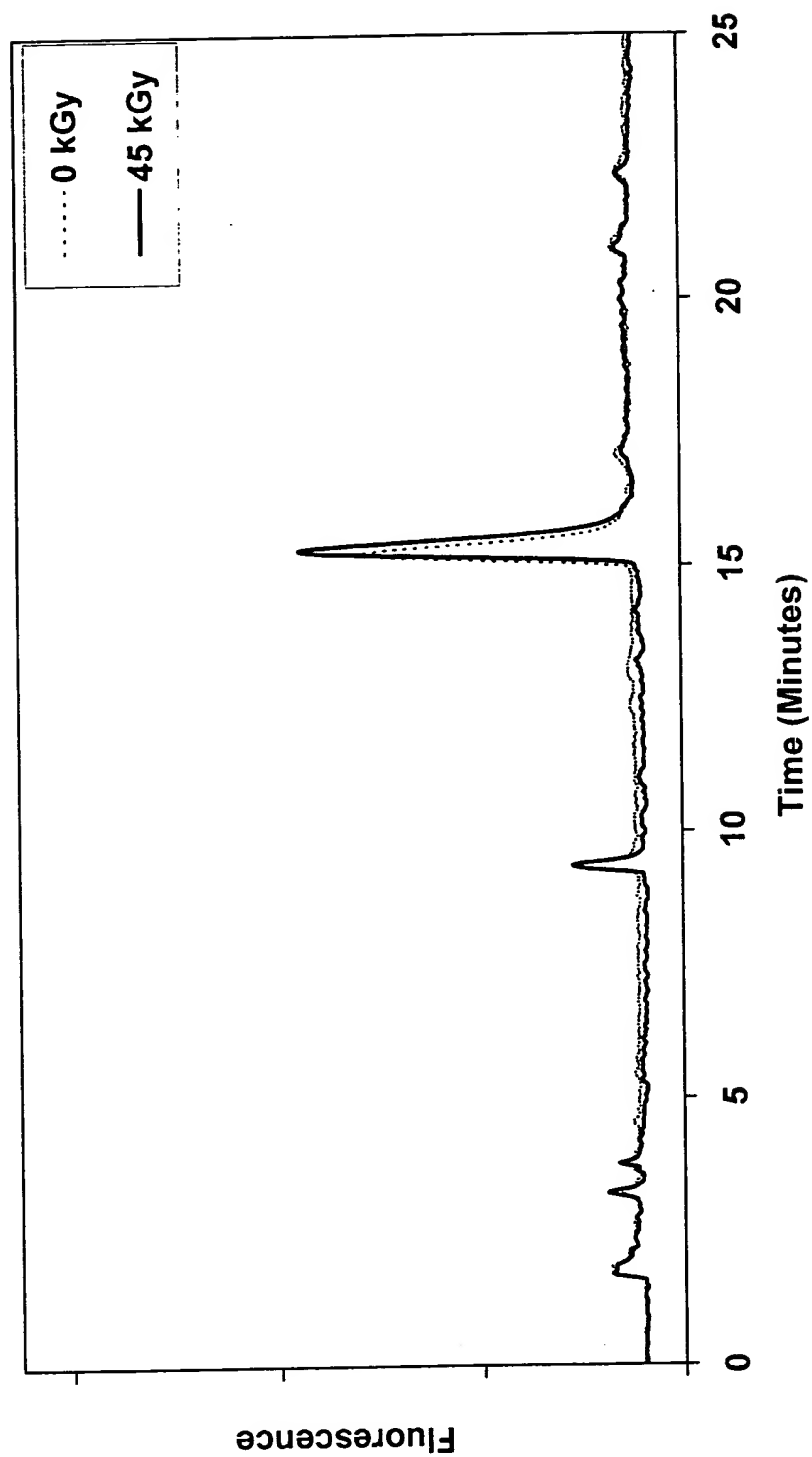


FIG. 17E



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Gamma Irradiation of Hydrolyzed Heart Valve Cusps
in the Presence of 50% DMSO and Ascorbate

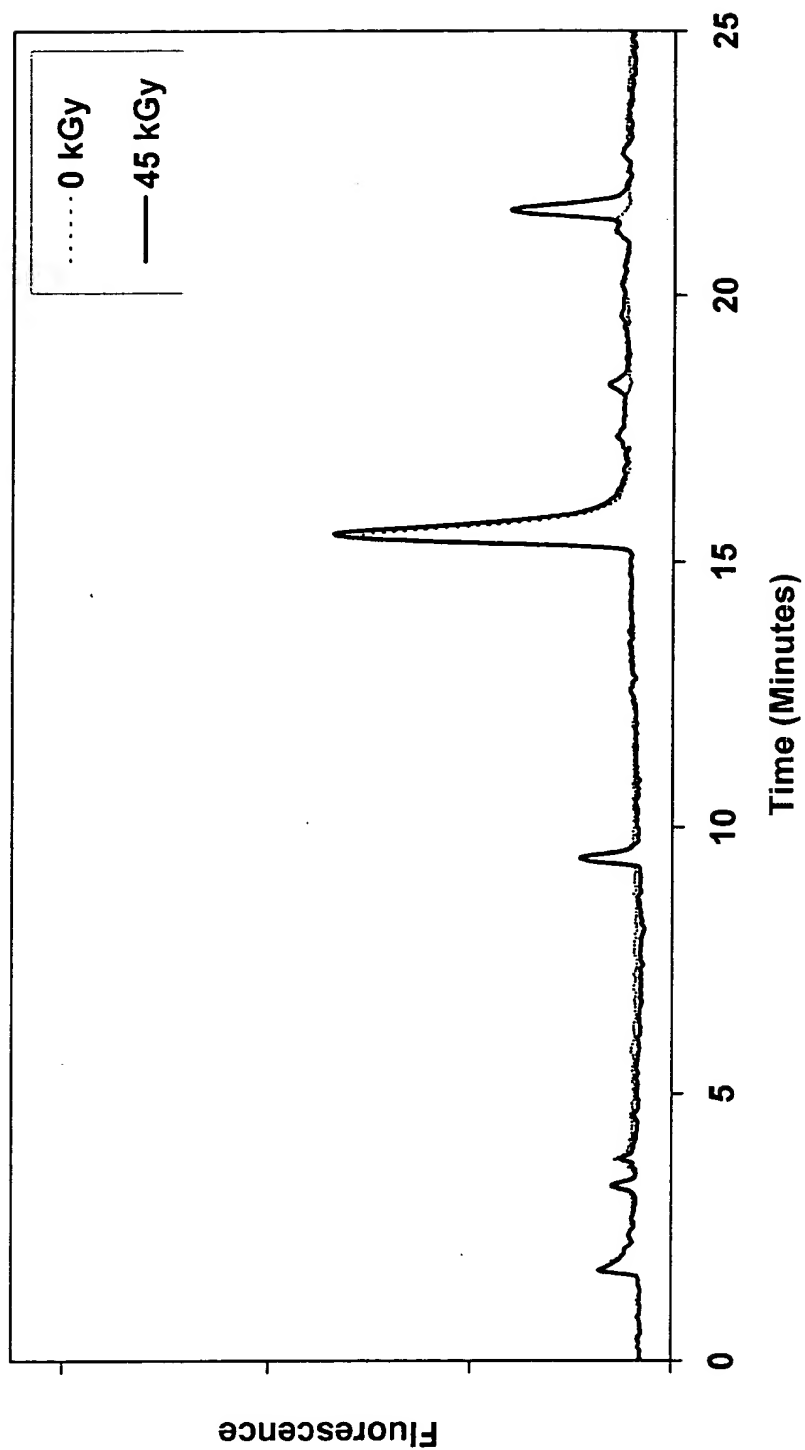


FIG. 17F

Gamma Irradiation of Porcine Heart Valve Cusps in the Presence of Various Solvents

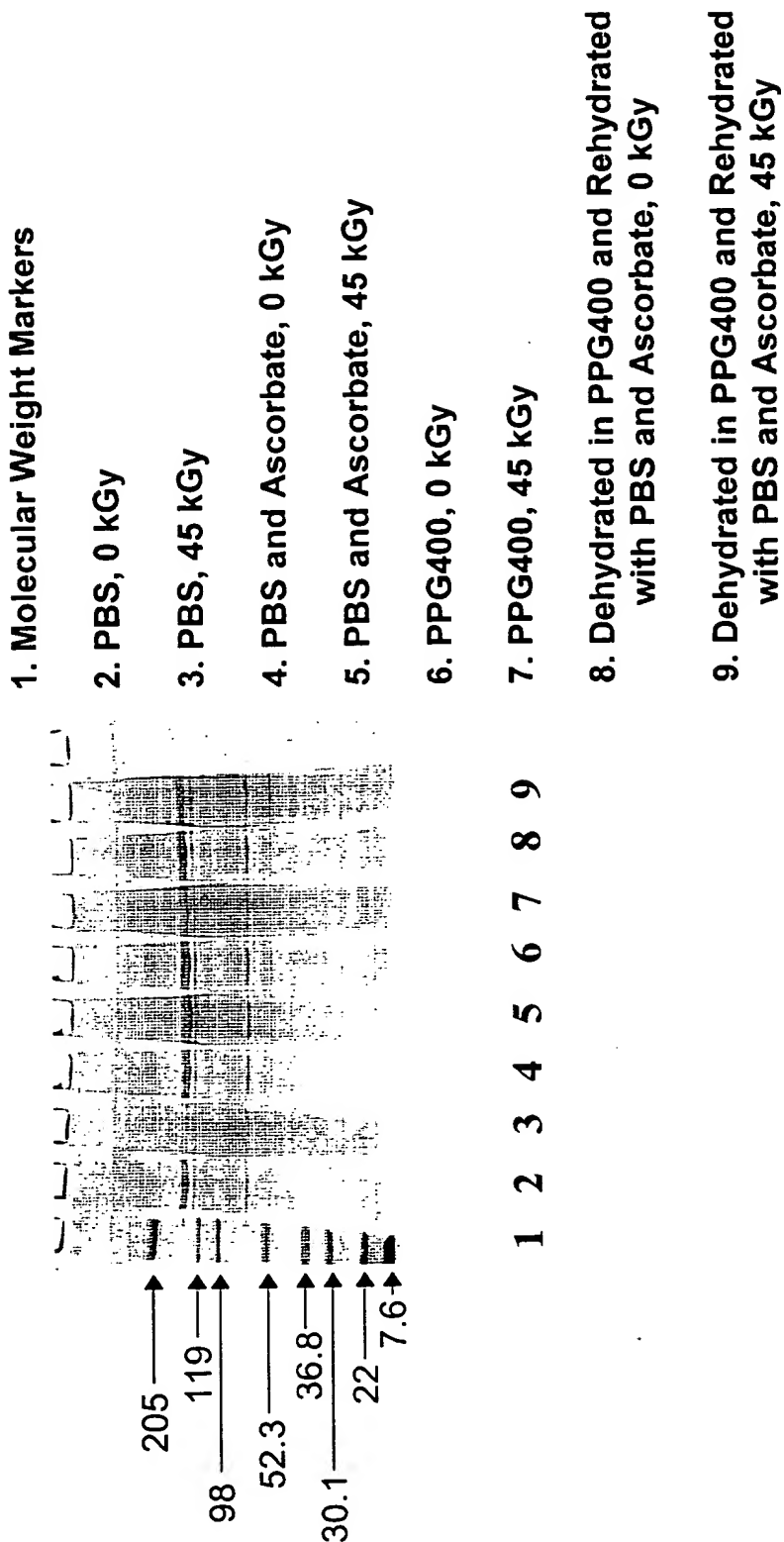


FIG. 17G

Gamma Irradiation of Porcine Heart Valve Cusps in the
Presence of Various Solvents

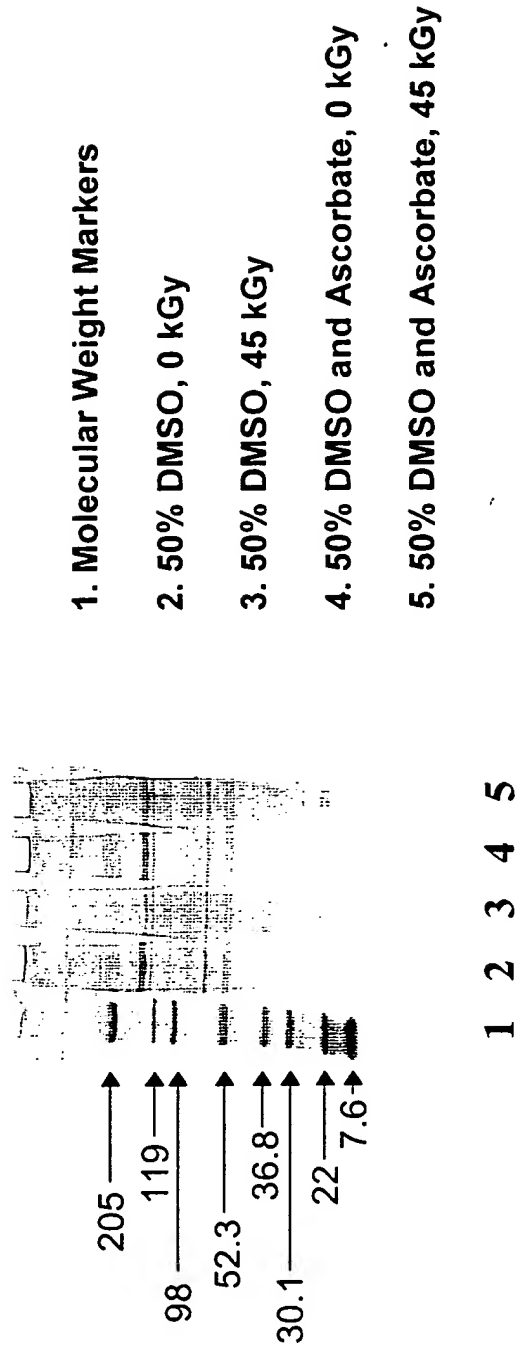


FIG. 17H

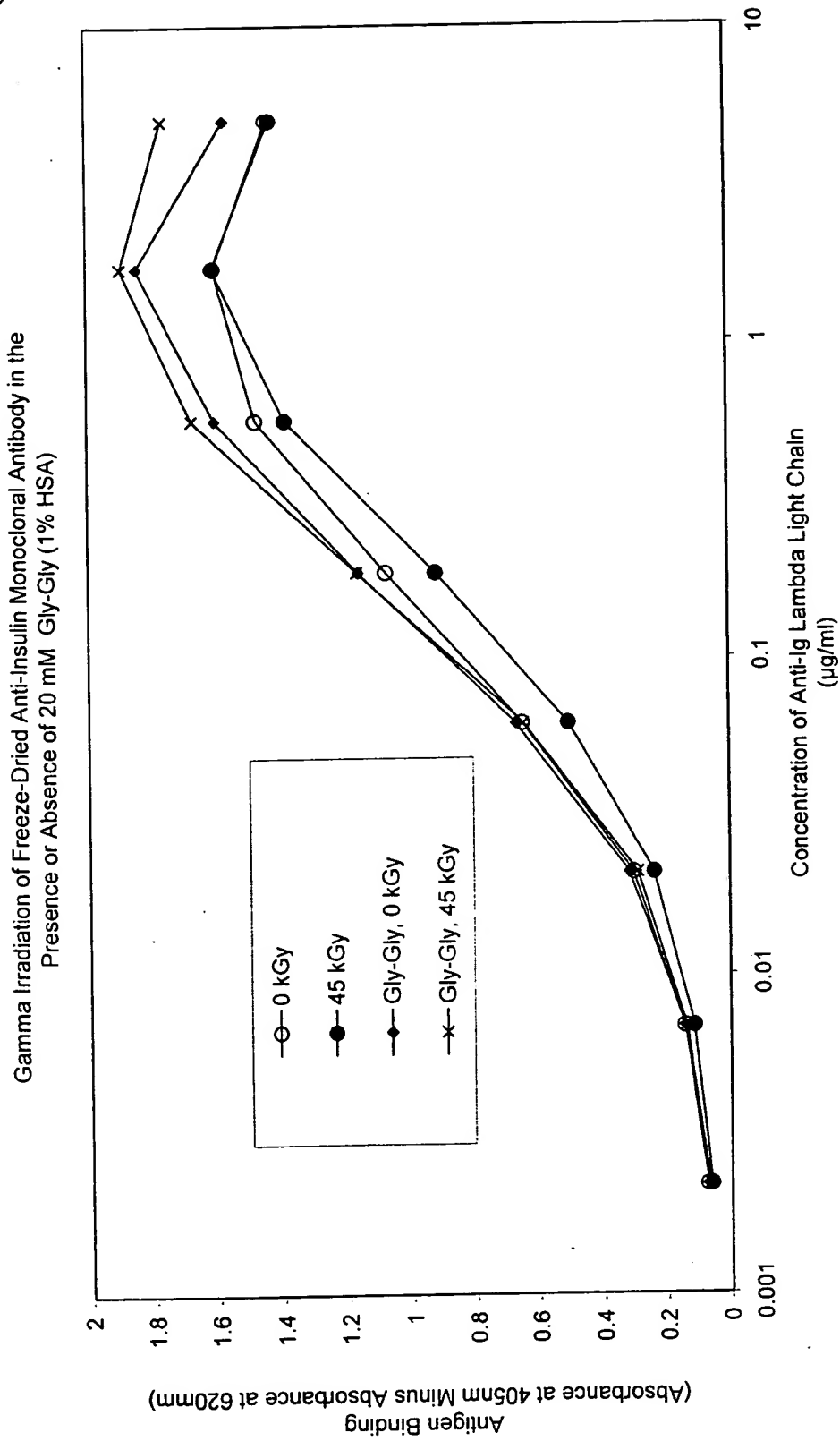


FIG. 18A

Gamma Irradiation of Freeze-Dried Anti-Human Ig, Lambda Light Chain, in the
Presence or Absence of 20 mM Gly-Gly

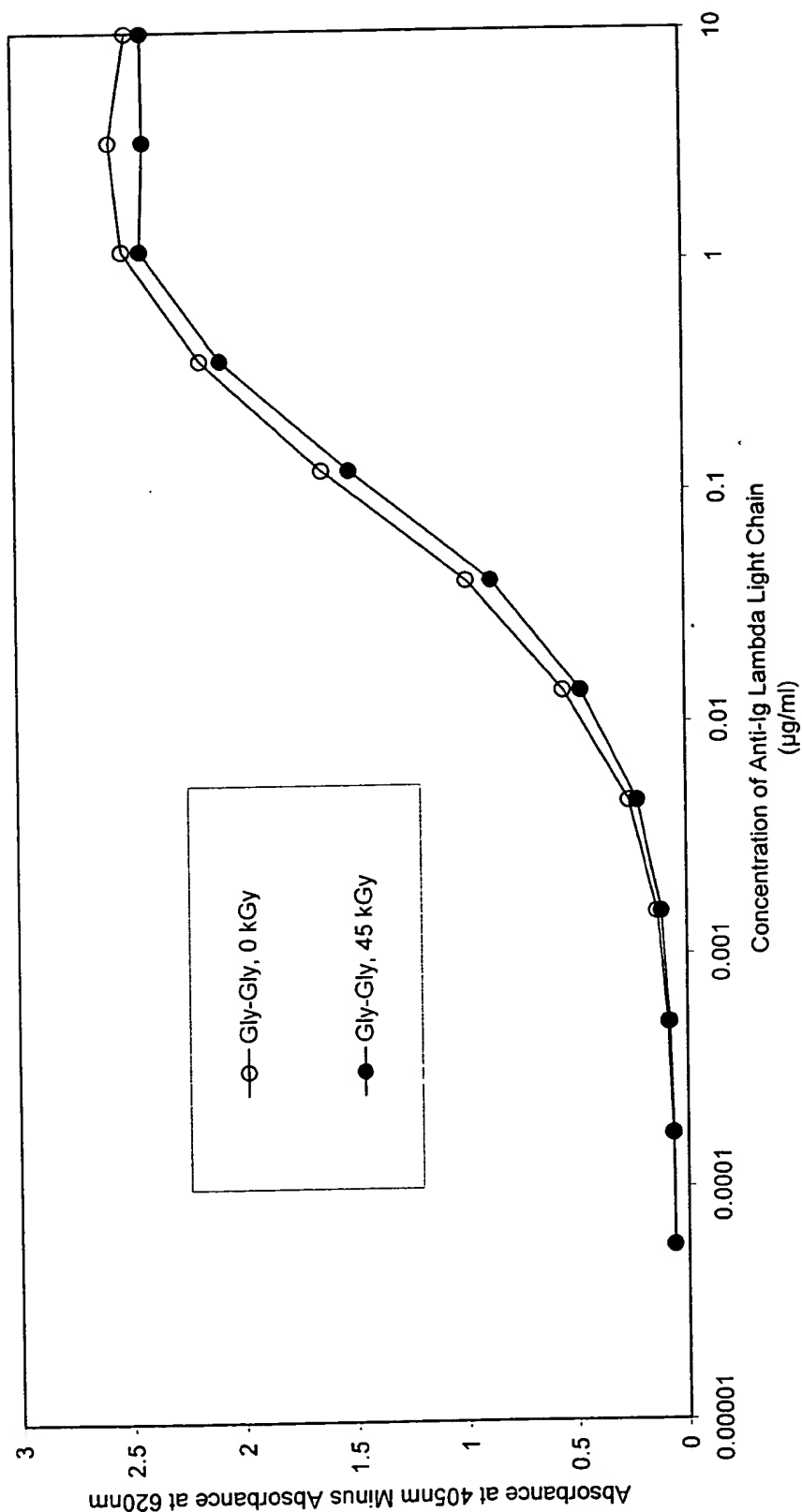


FIG. 18B



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Gamma Irradiation of Freeze-Dried Anti-Human Ig, Lambda Light Chain, in the Presence or Absence of 20mM Ascorbate and 20mM Gly-Gly

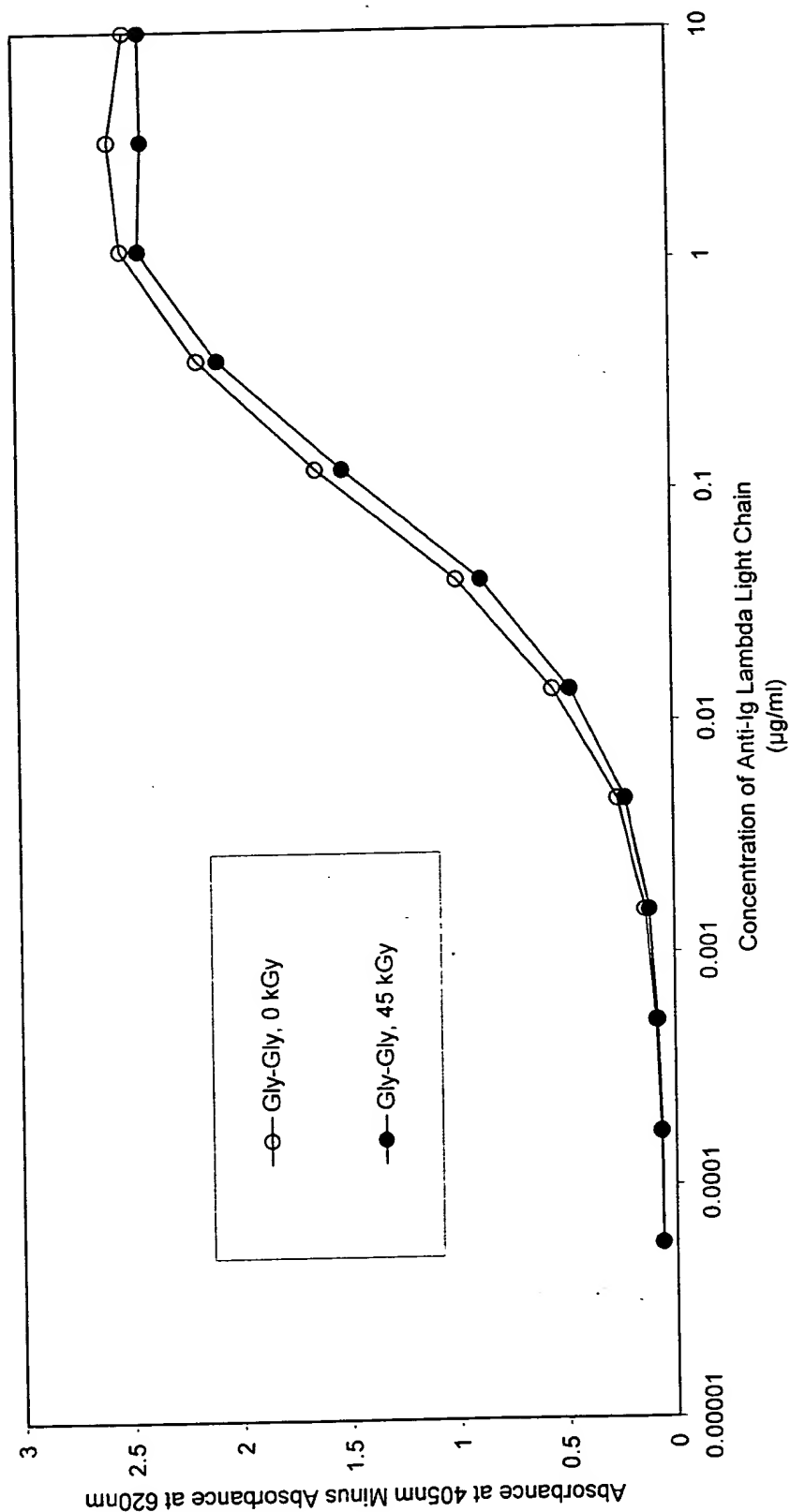


FIG. 18C

Gamma Irradiation of Freeze-Dried Anti-Insulin Monoclonal Antibody in the Presence or Absence of 20 mM Gly-Gly (and 1% BSA)

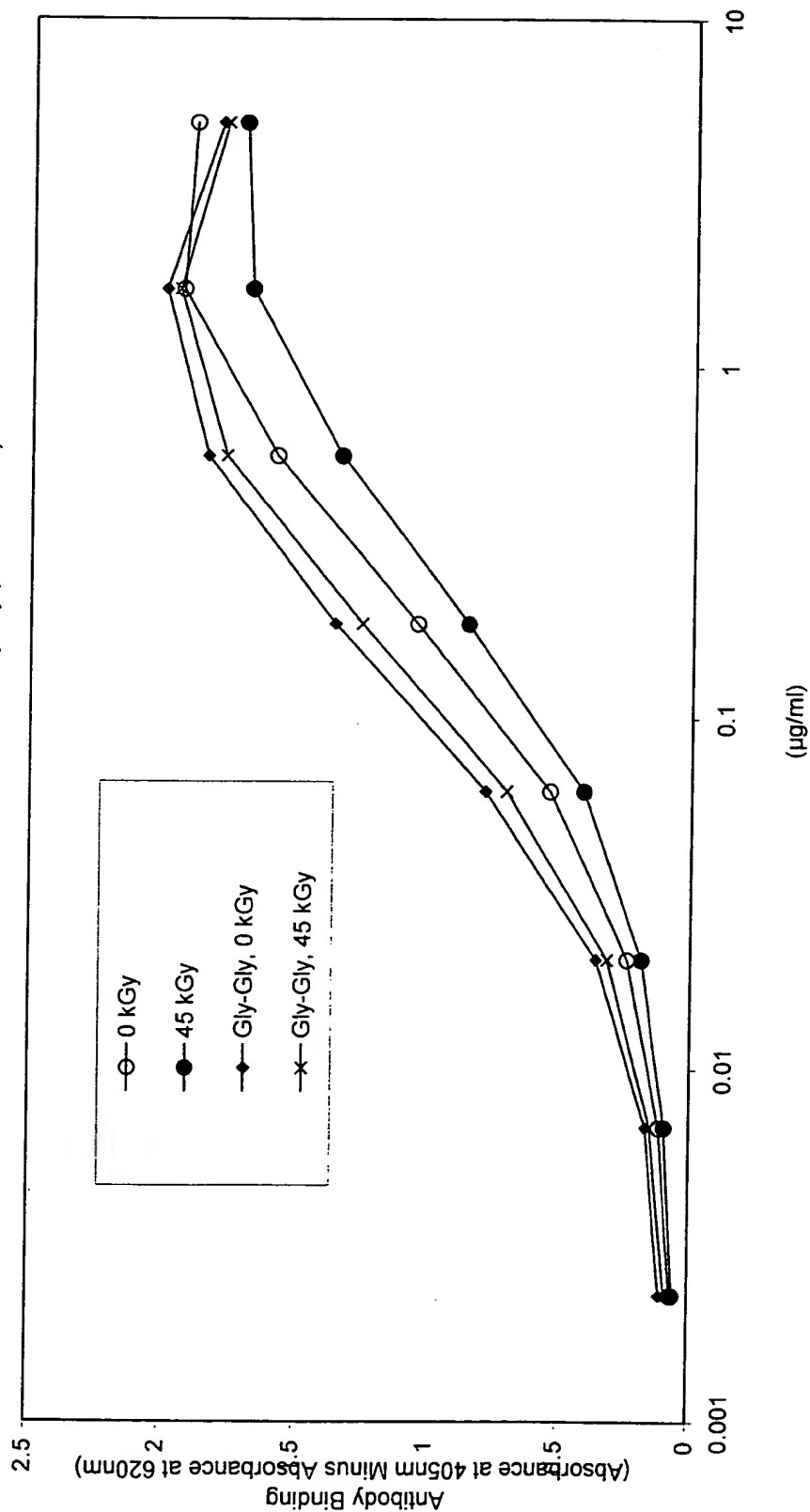


FIG. 19A

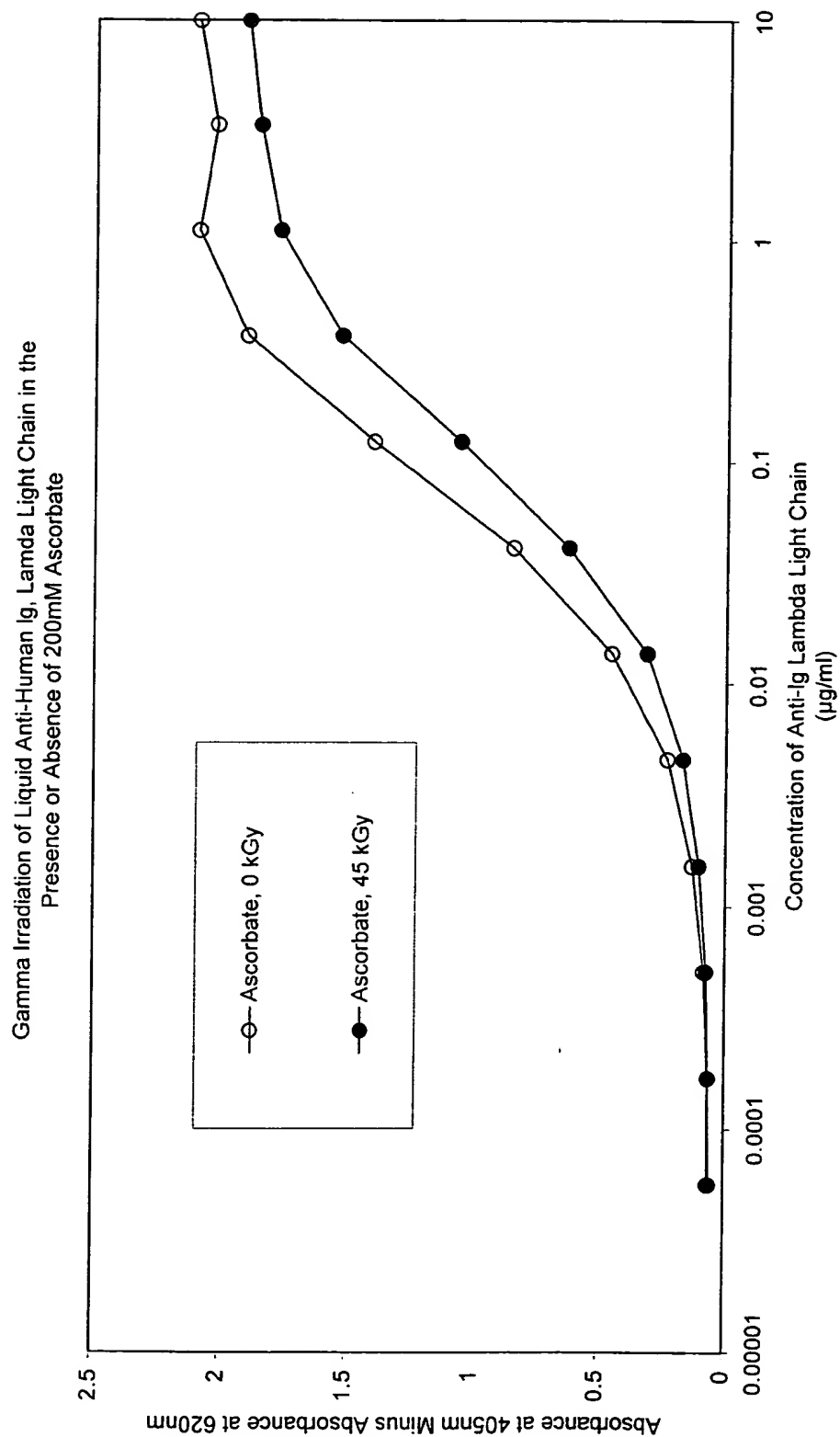


FIG. 2B

FIG. 19B



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Gamma Irradiation of Liquid Anti-Human Ig, Lambda Light Chain in the Presence or Absence of 200mM Ascorbate and 200 mM Gly-Gly

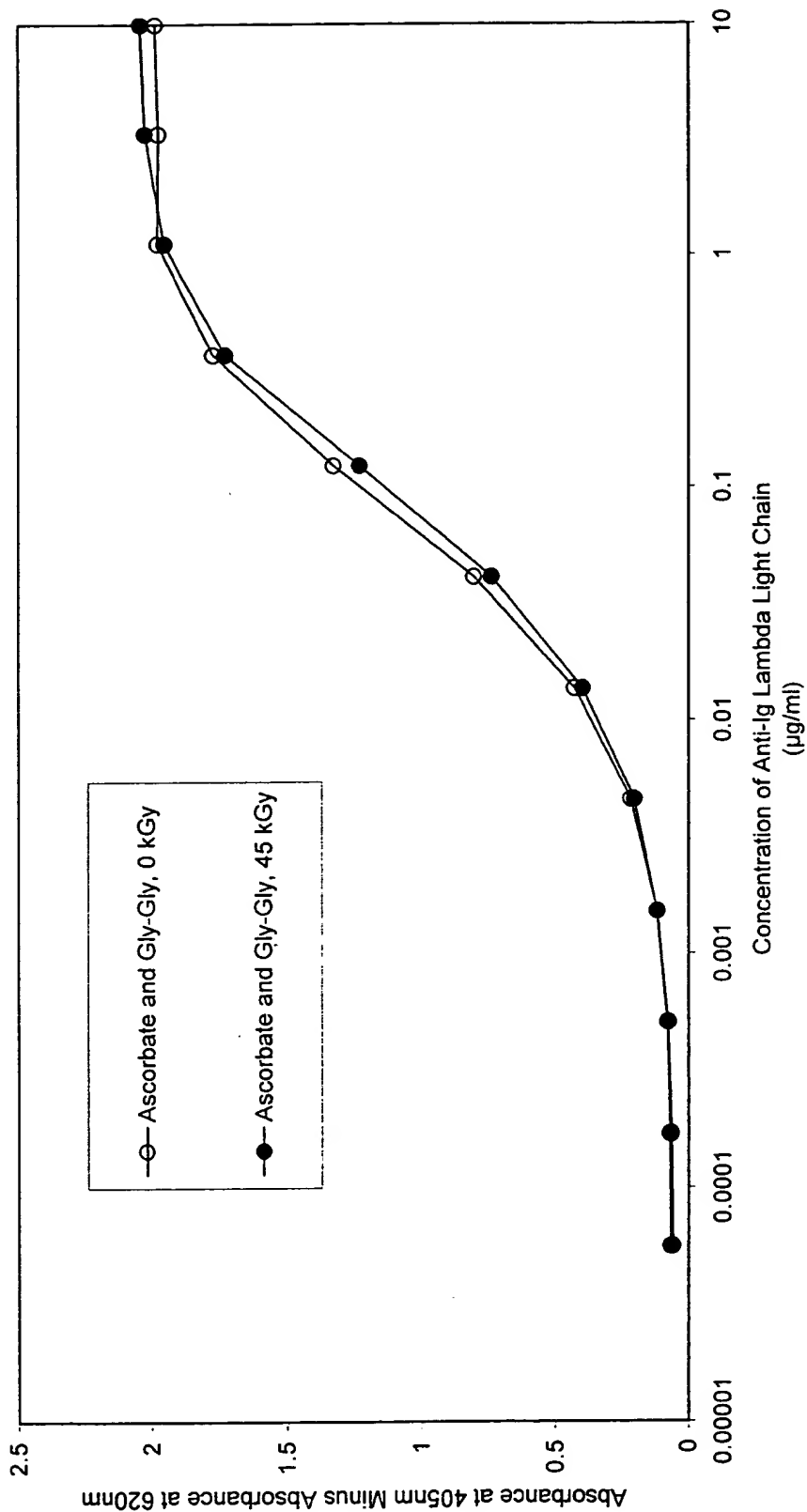


FIG. 19C

Gamma Irradiation of Liquid Anti-Human IgG1 in the
Presence of 200 mM Ascorbate

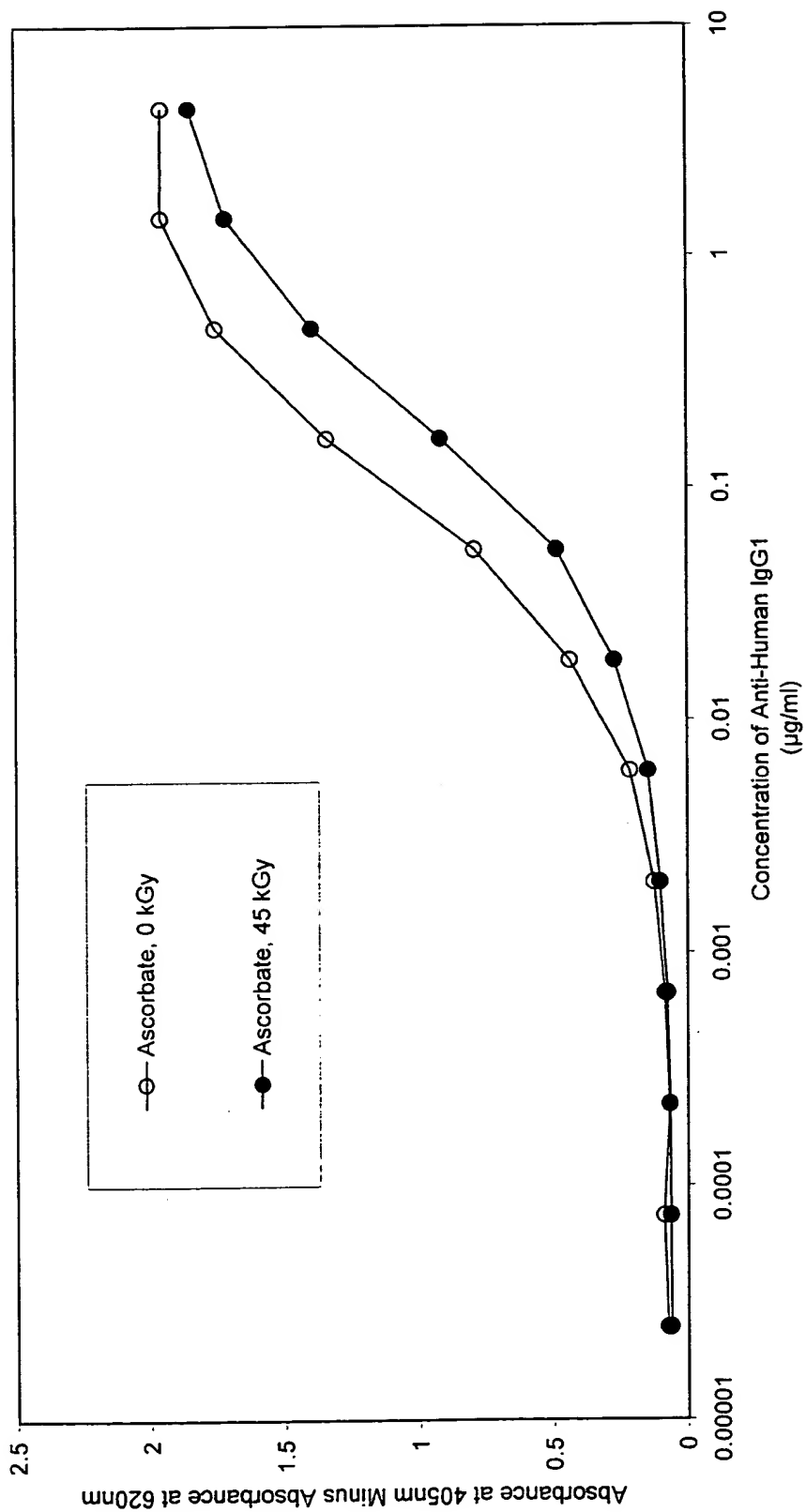


FIG. 19D



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Gamma Irradiation of Freeze-Dried Anti-Insulin Monoclonal Antibody at a High Dose Rate (30 kGy/h) in the Presence or Absence of 20 mM Gly-Gly

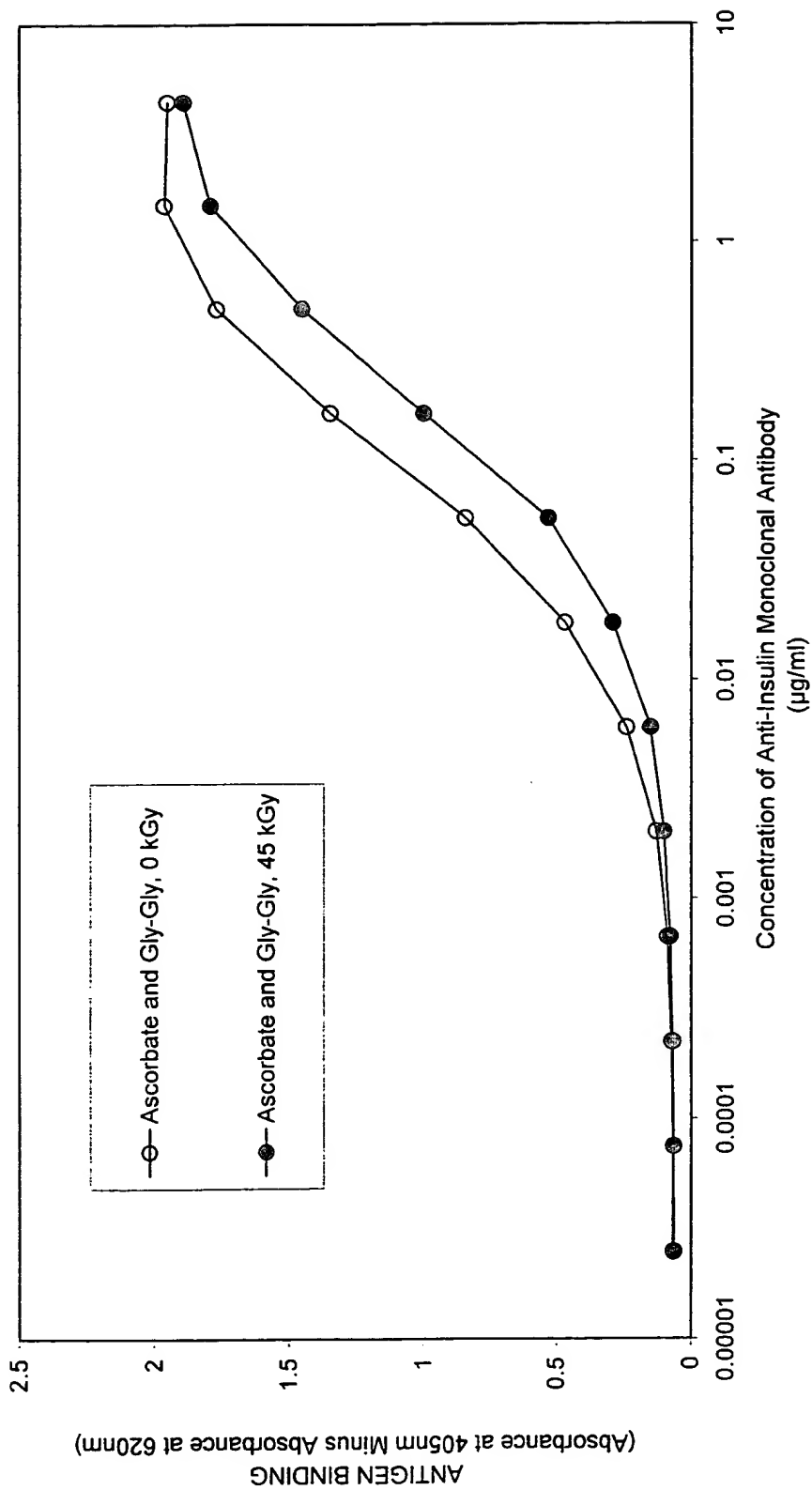


FIG. 19E

Gamma Irradiation of Liquid
IGIV in the Presence or Absence of 200 mM Ascorbate
Using Rubella IgG Assay

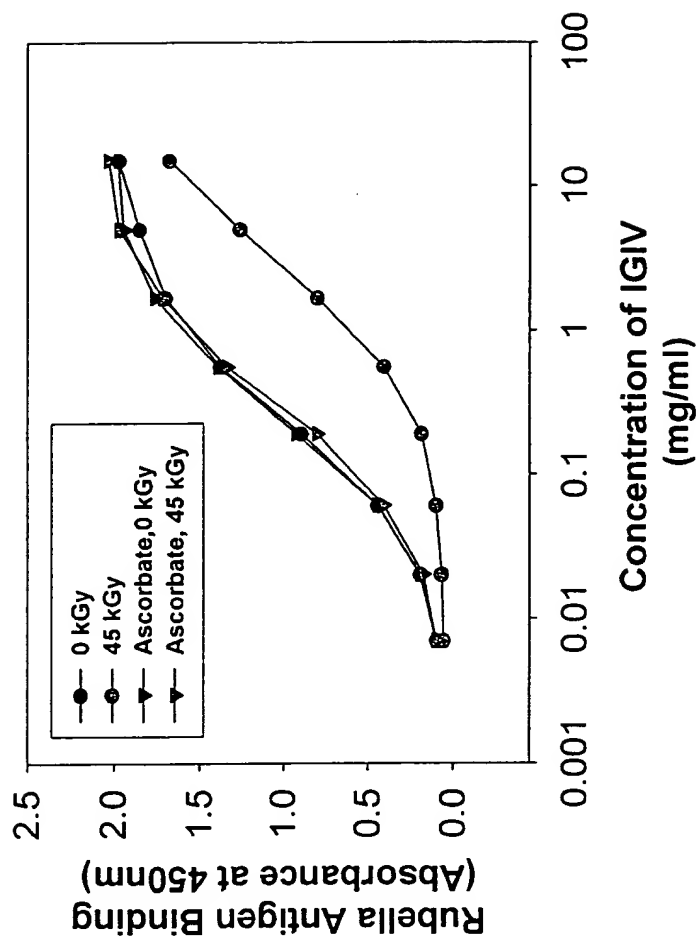


FIG. 20A

Gamma Irradiation of Liquid
IGIV in the Presence or Absence of 200 mM Ascorbate and
200 mM Gly-Gly Using Rubella IgG Assay

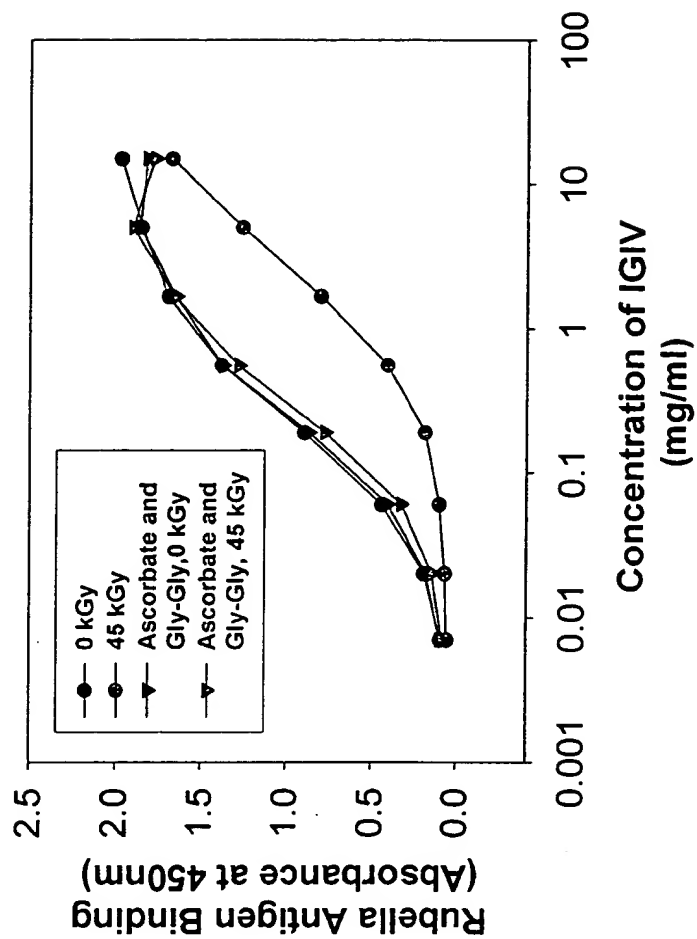


FIG. 20B

Gamma Irradiation of Liquid
IGIV in the Presence or Absence of 200 mM Ascorbate and
200 mM Gly-Gly Using Rubella IgG Assay

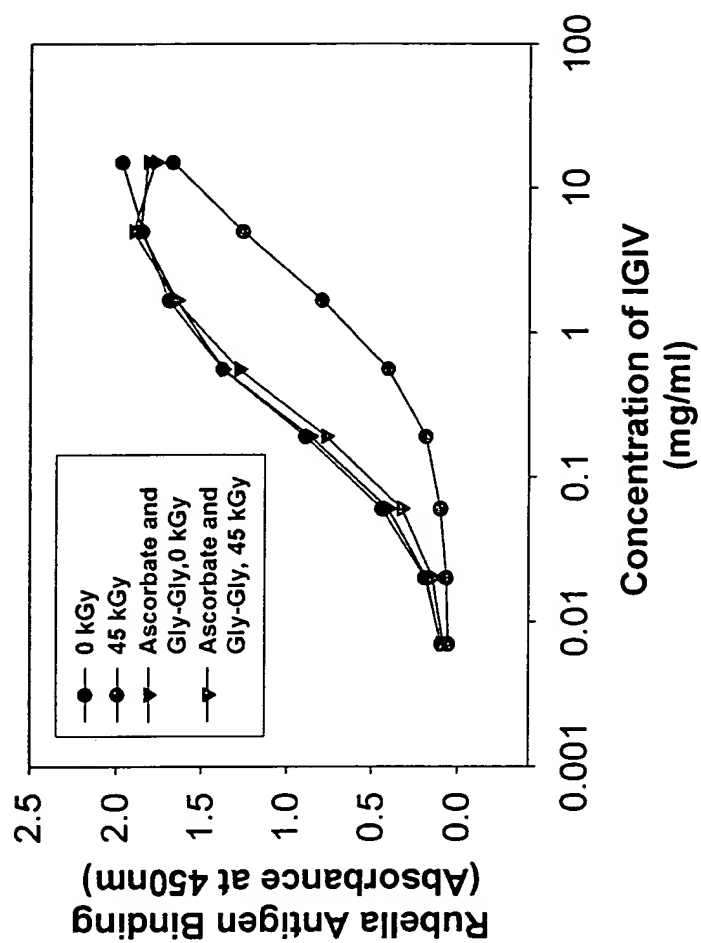


FIG. 20C

Gamma Irradiation of Liquid
IGIV in the Presence or Absence of 200 mM Ascorbate
Using Mumps Assay

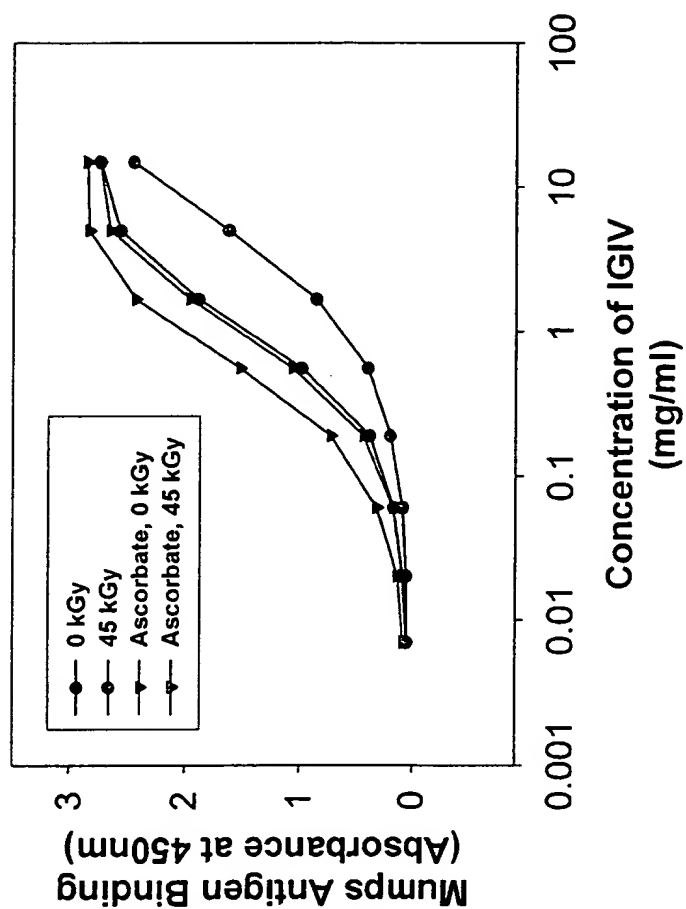


FIG. 20D

Gamma Irradiation of Liquid
 IGIV in the Presence or Absence of 200 mM Ascorbate
 and 200 mM Gly-Gly Using Mumps Assay

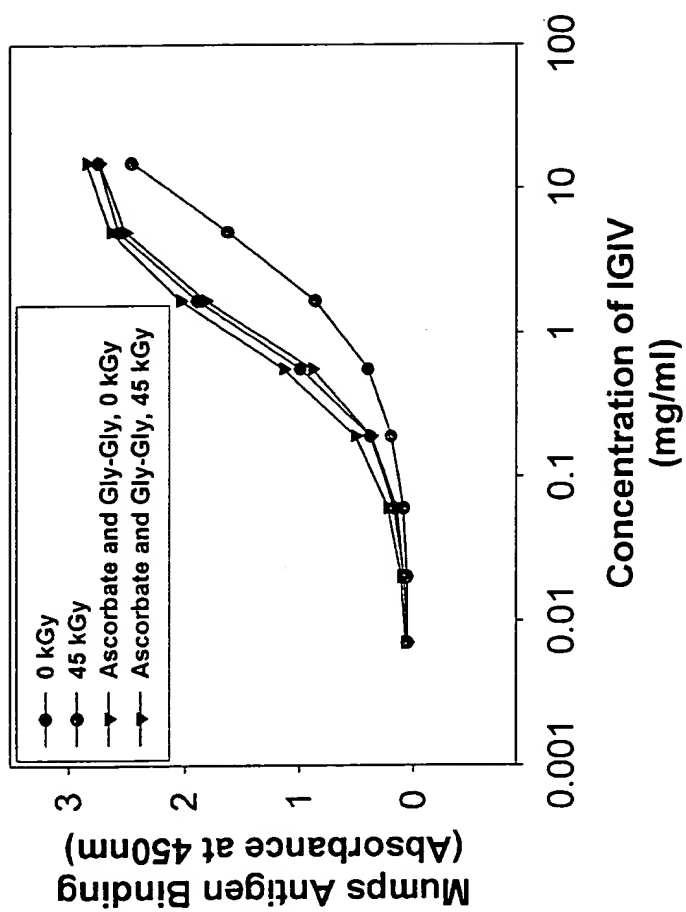


FIG. 20E

Gamma Irradiation of Liquid
 IGIV in the Presence or Absence of 200 mM Ascorbate
 Using CMV Assay

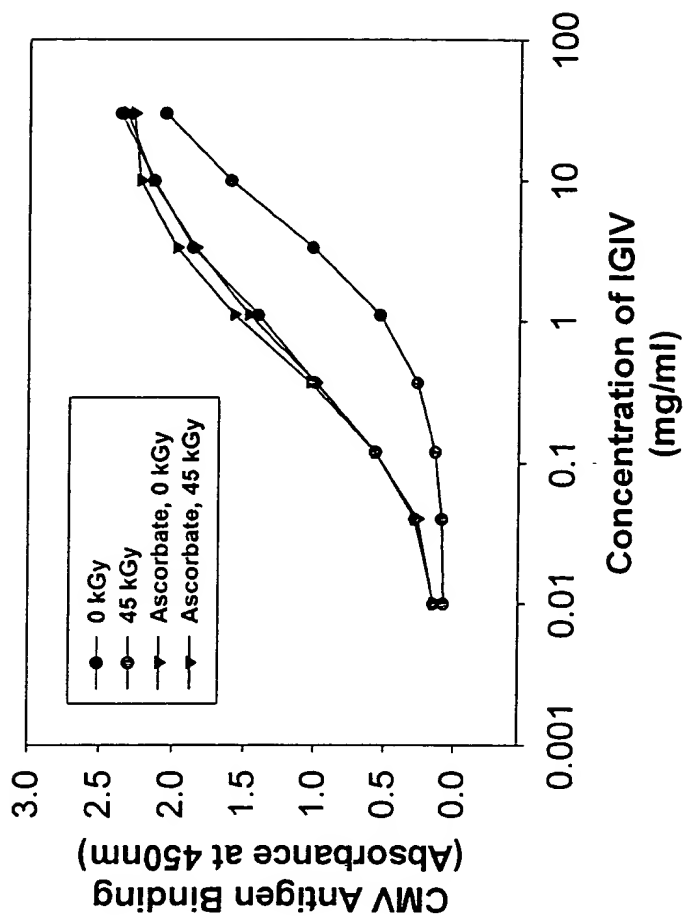


FIG. 20F



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SDS-PAGE of Liquid IGIV

Liquid IGIV, Reduced 5-15%

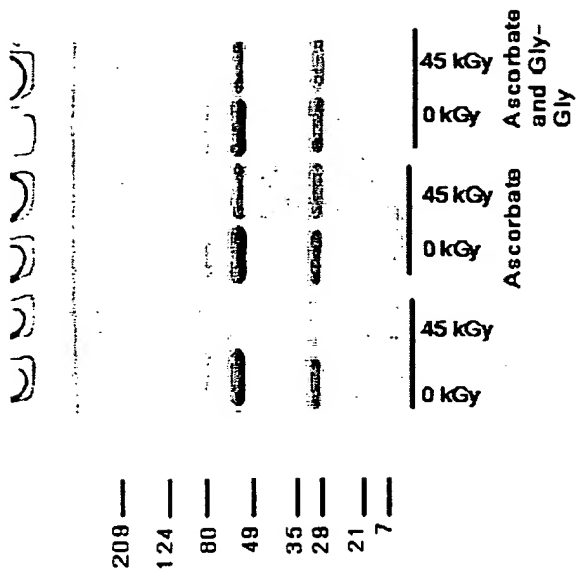


FIG. 20G

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SDS-PAGE of Liquid IGIV

Liquid IGIV, Non-Reduced 5-15%

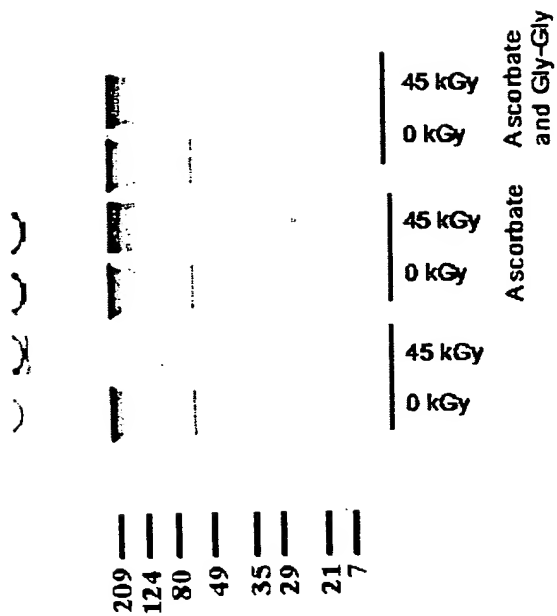


FIG. 20H

Gamma Irradiation of Freeze-Dried Anti-Insulin Monoclonal Antibody at a High Dose Rate (30 kGy/h) in the Presence or Absence of 20 mM Ascorbate

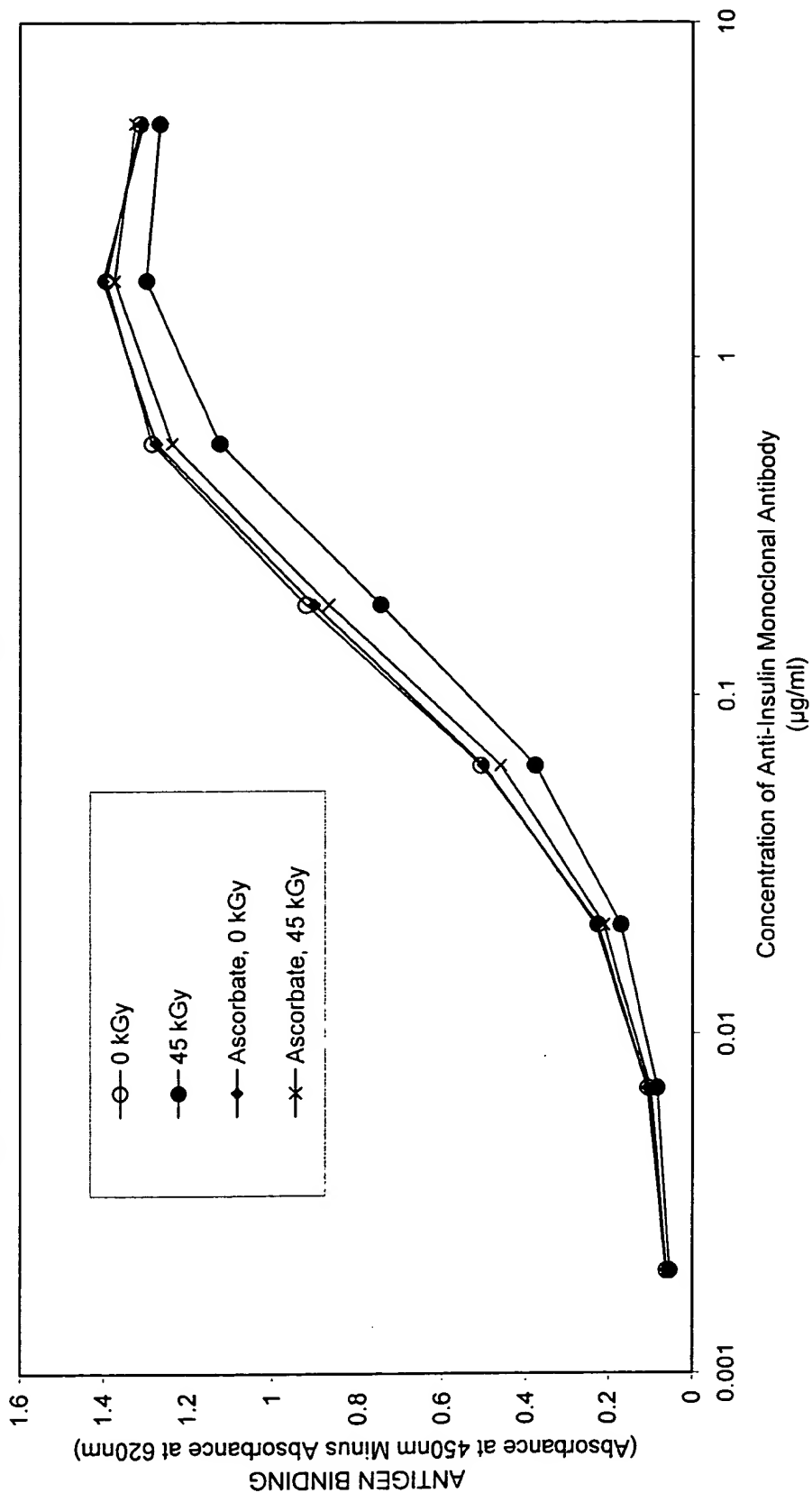


FIG. 21A



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Gamma Irradiation of Freeze Dried Anti-Insulin Monoclonal Antibody at a High Dose Rate (30 kGy/h) in the Presence of 20 mM Gly-Gly

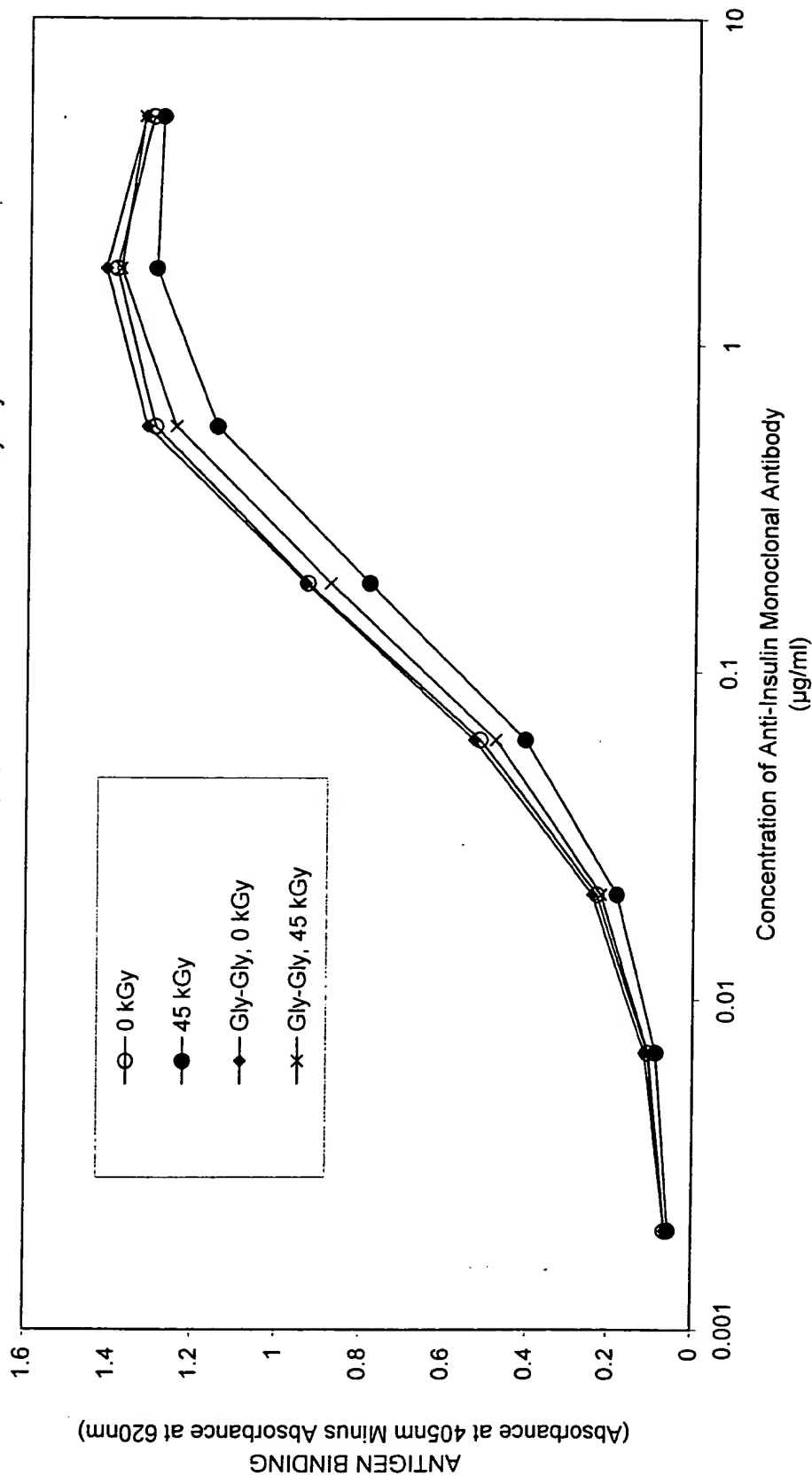


FIG. 21B

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Gamma Irradiation of Freeze-Dried Anti-Insulin Monoclonal Antibody at a
High Dose Rate (30 kGy/h) in the Presence or Absence of 20mM Ascorbate and 20 mM Gly-Gly

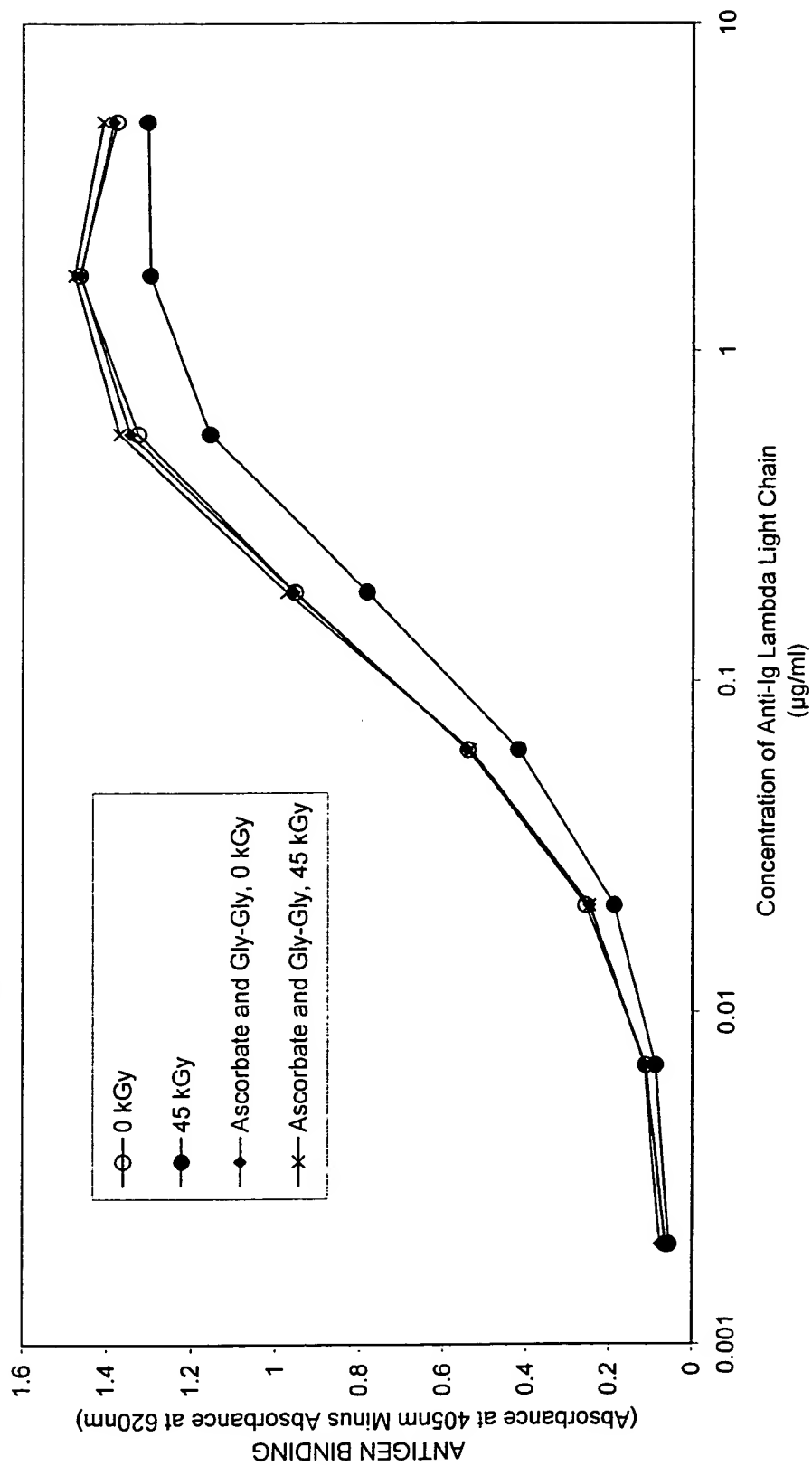


FIG. 21C

Gamma Irradiation of Anti-Insulin Monoclonal Antibody in the Presence or Absence of 200mM Ascorbate

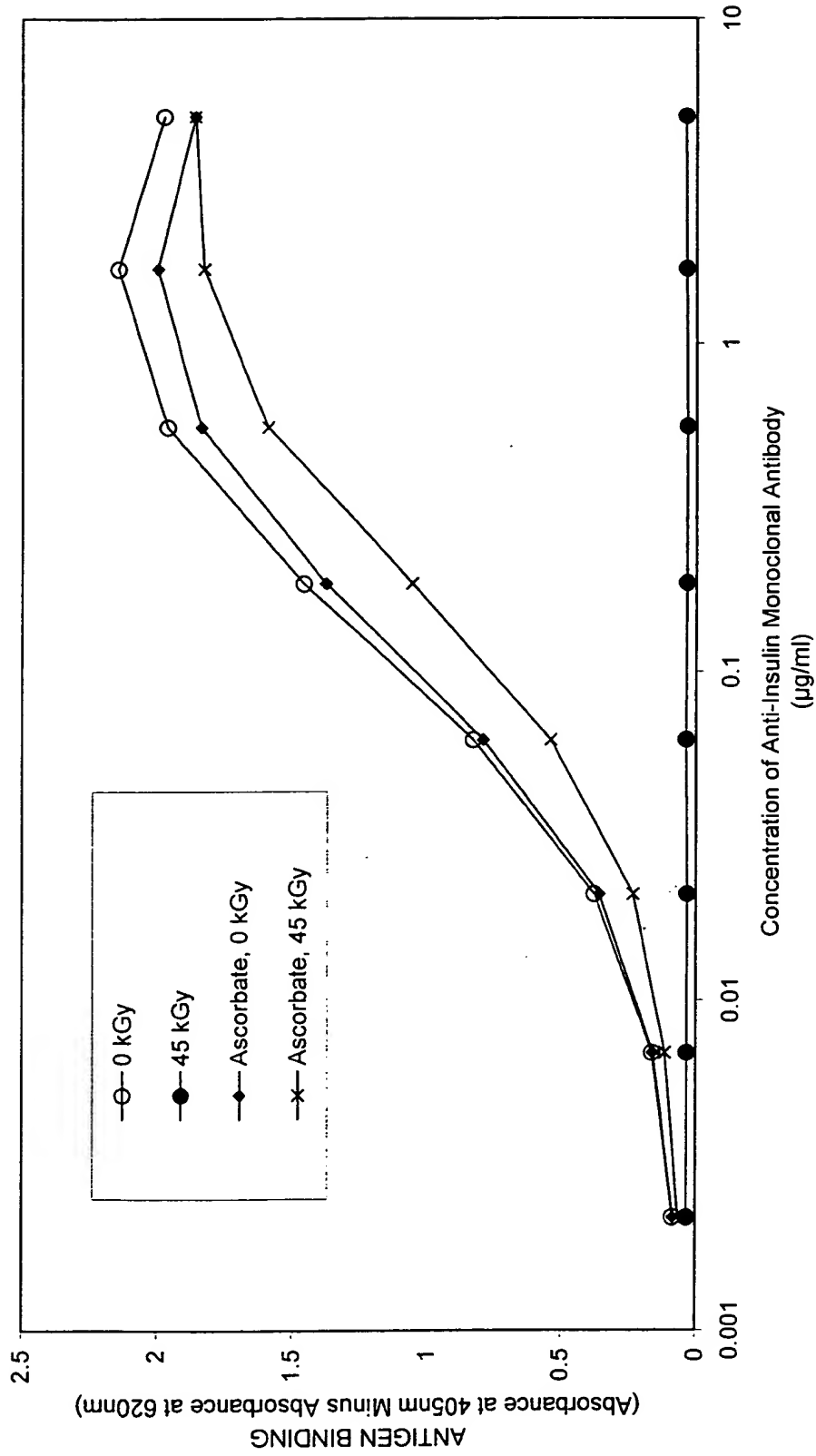


FIG. 22A

Gamma Irradiation of Anti-Insulin Monoclonal Antibody in the Presence or Absence of 200mM Ascorbate and 200mM Gly-Gly

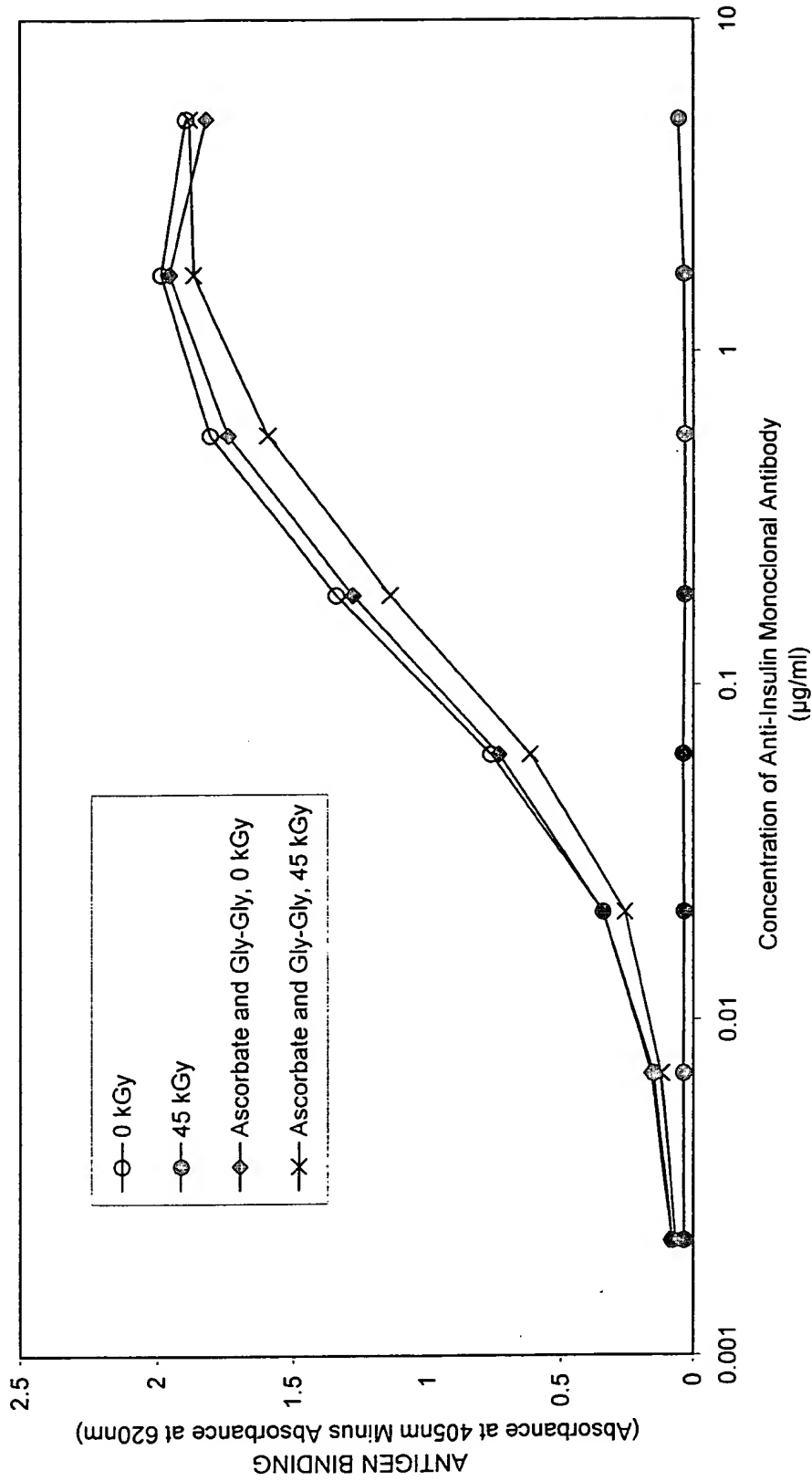


FIG. 22B

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SDS-PAGE for a Glycosidase

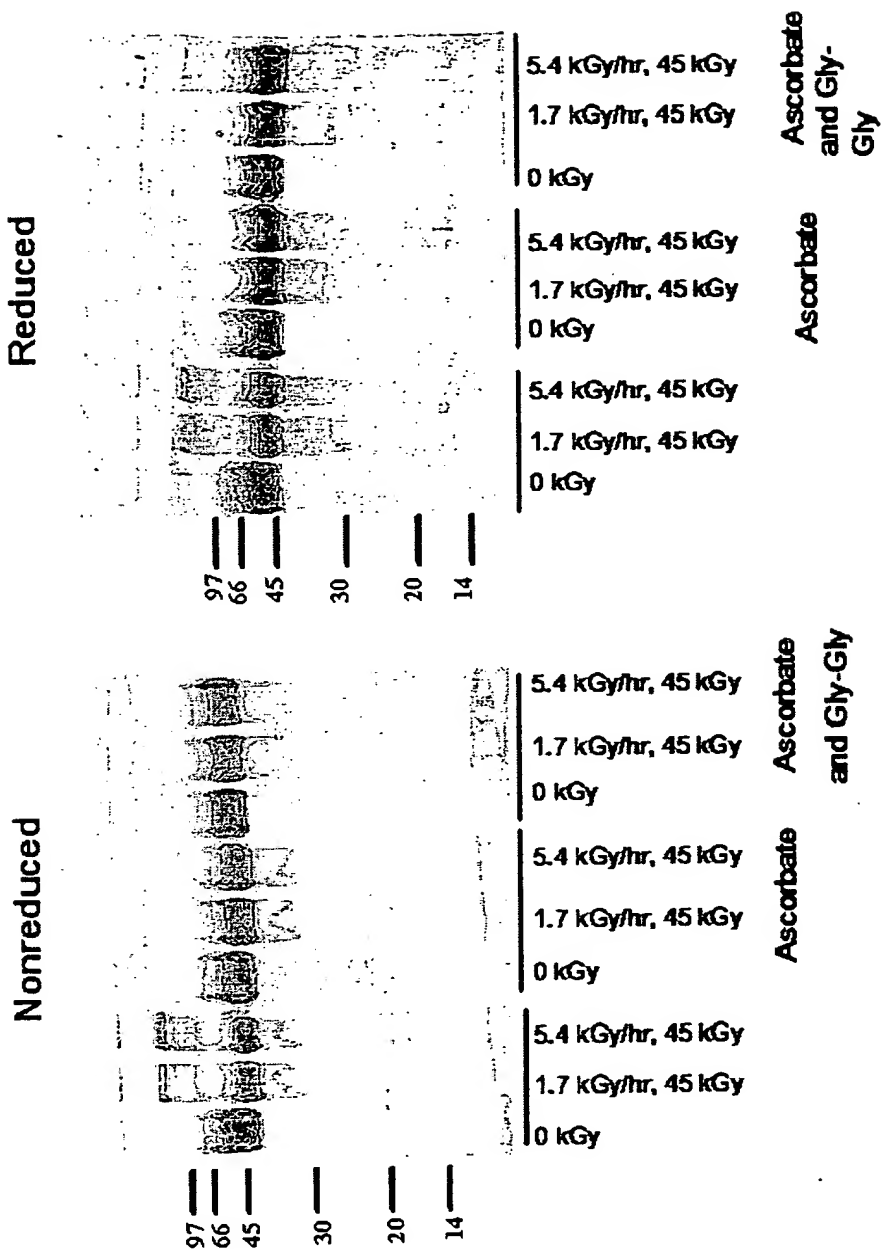


FIG. 23A

SDS-PAGE for a Sulfatase

Reduced

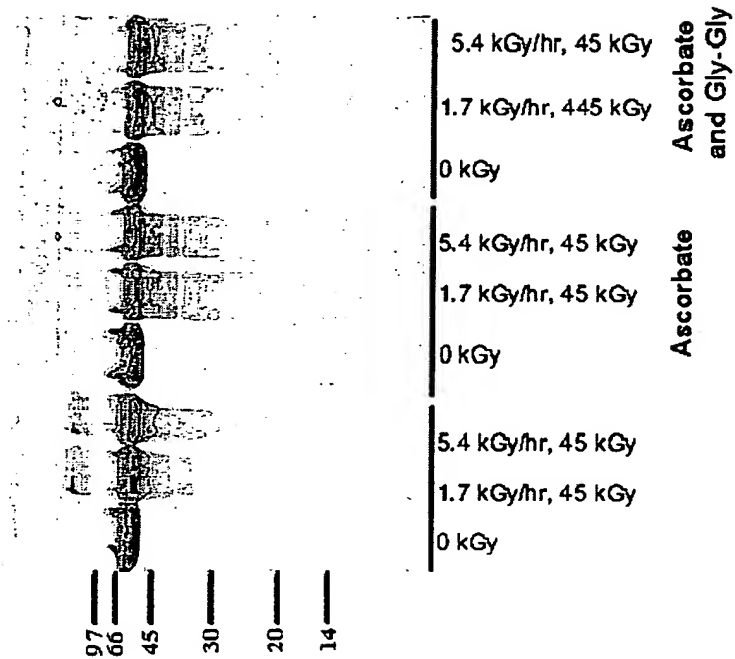


FIG. 23B

Gamma Irradiation of a Glycosidase In the Presence or Absence
of Ascorbate Alone or in Combination with Gly-Gly

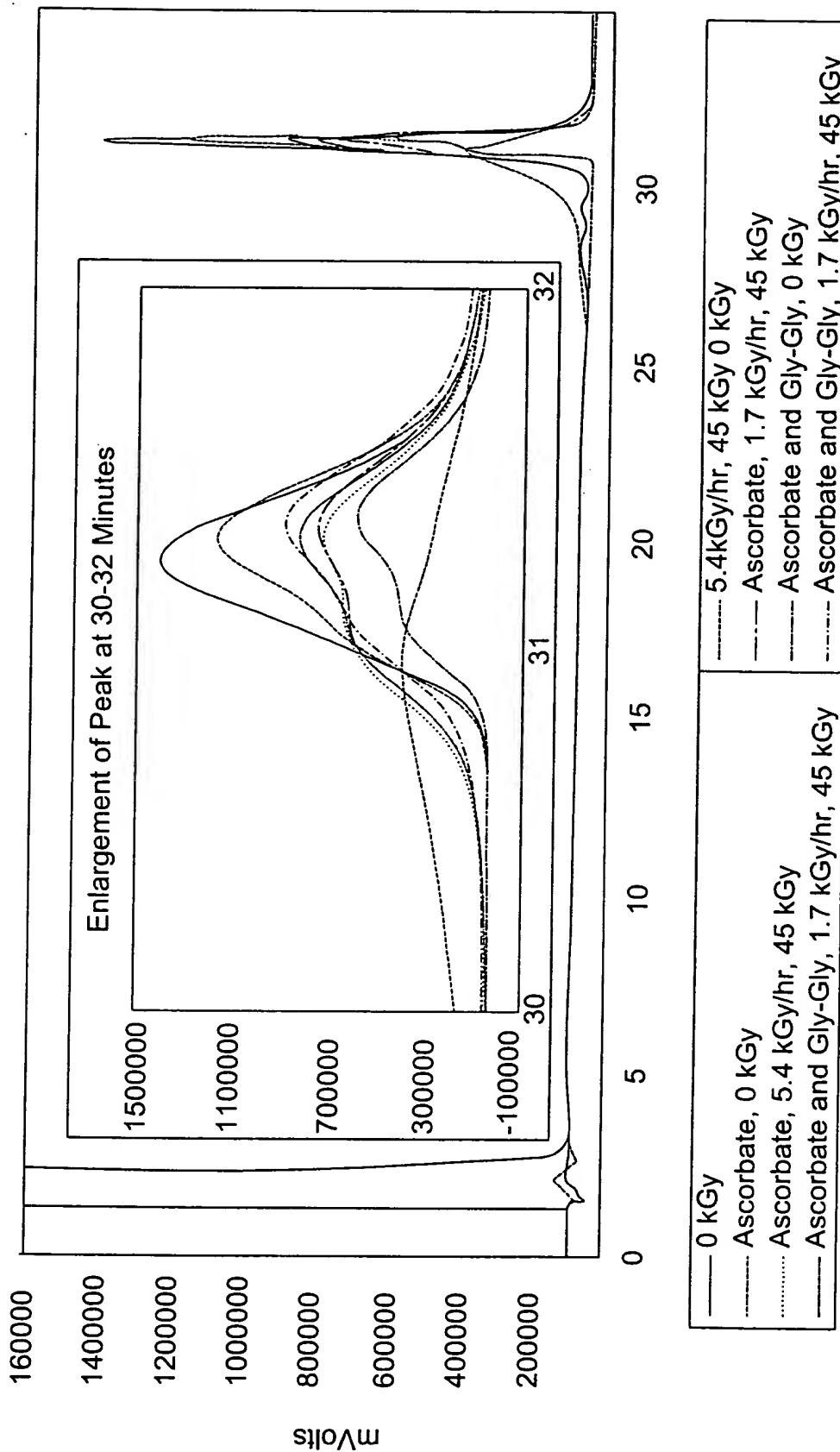


FIG. 24



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Gamma Irradiation of Liquid Anti-Insulin Monoclonal Antibody in the Presence or Absence of 200mM Ascorbate Alone or in Combination with 200mM Gly-Gly

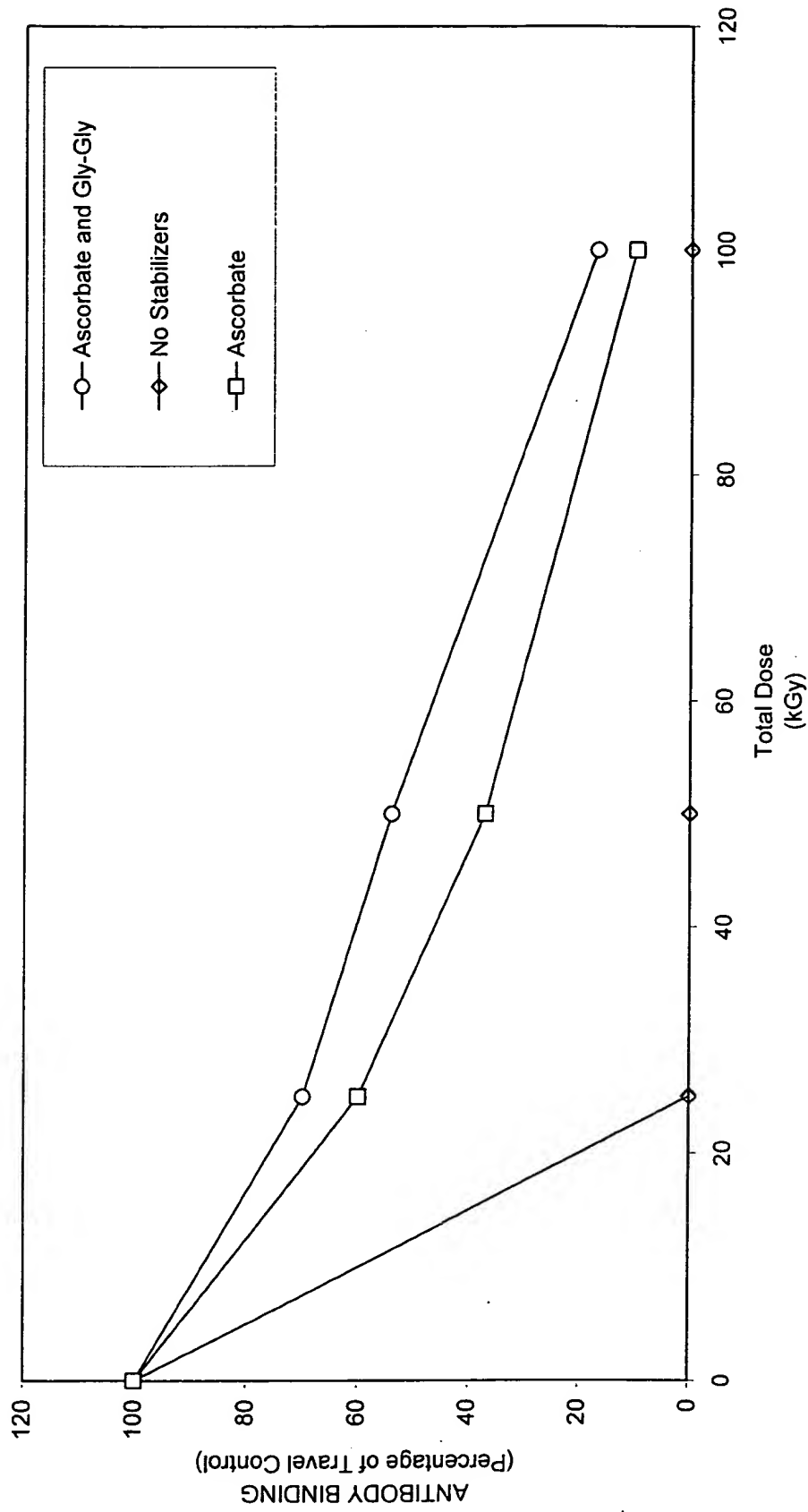


FIG. 25

Gamma Irradiation of Liquid Urokinase, with L-Carnosine, at 45 kGy in the Presence or Absence of 50mM Ascorbate

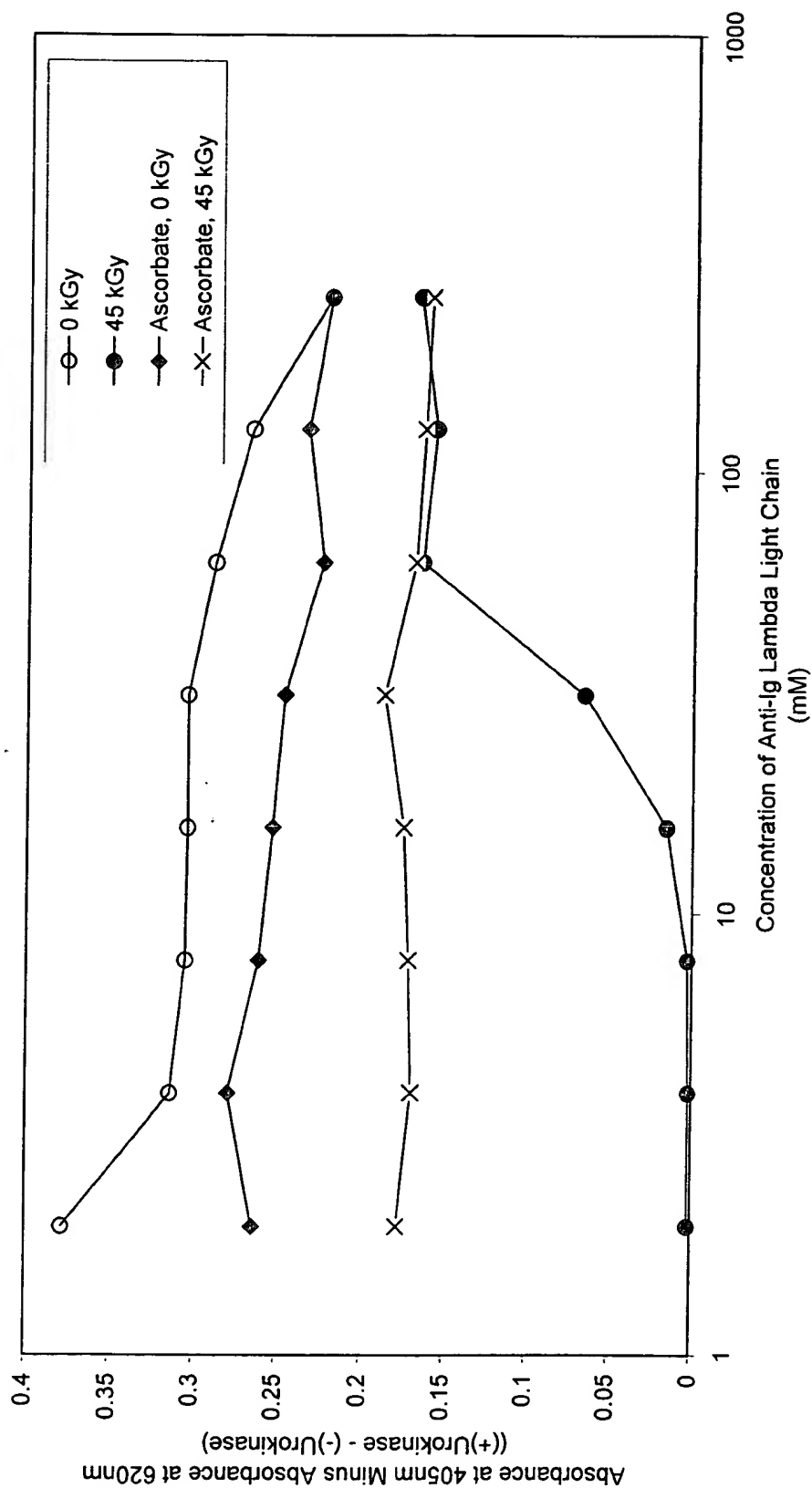


FIG. 26

050201.iv.027a Gamma Irradiation of Liquid Anti-Human Ig, Lambda Light Chain in the Presence or Absence of 200mM Ascorbate

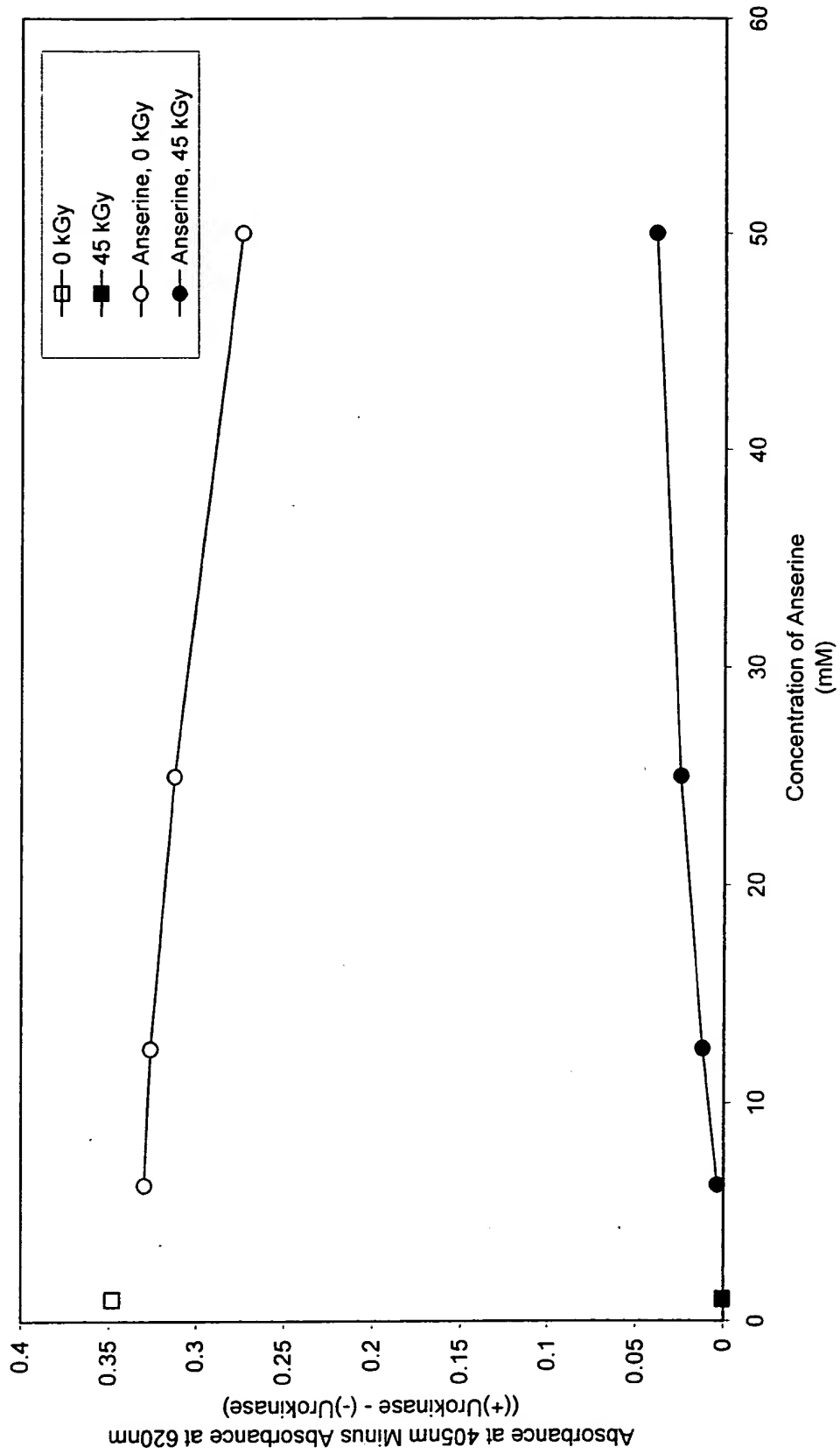


FIG. 27

050201.iv.027a Gamma Irradiation of Liquid Anti-Human Ig, Lambda Light Chain in the Presence or Absence of 200mM Ascorbate

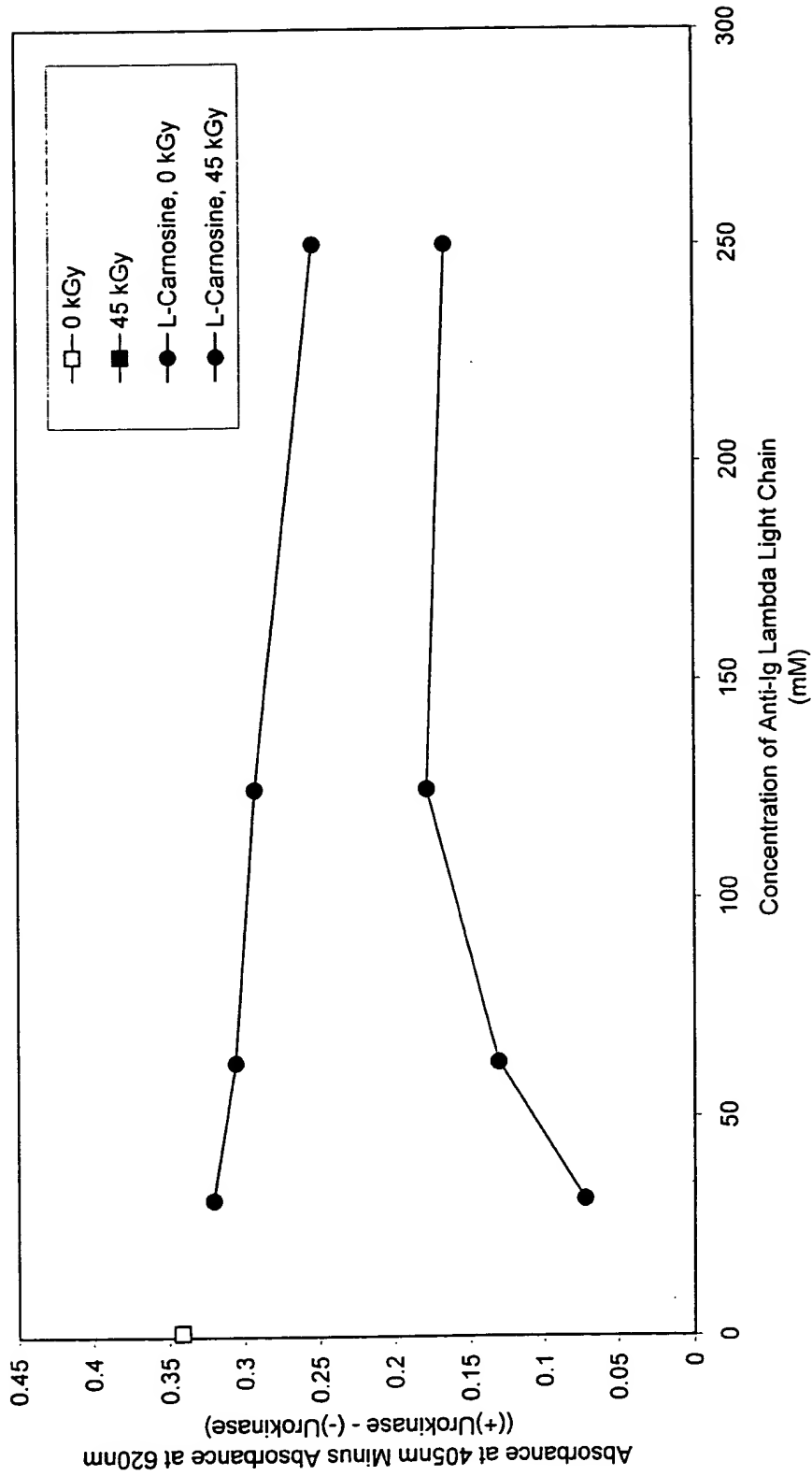


FIG. 28



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050201.iv.027a Gamma Irradiation of Liquid Anti-Human Ig, Lambda Light Chain in the Presence or Absence of 200mM Ascorbate

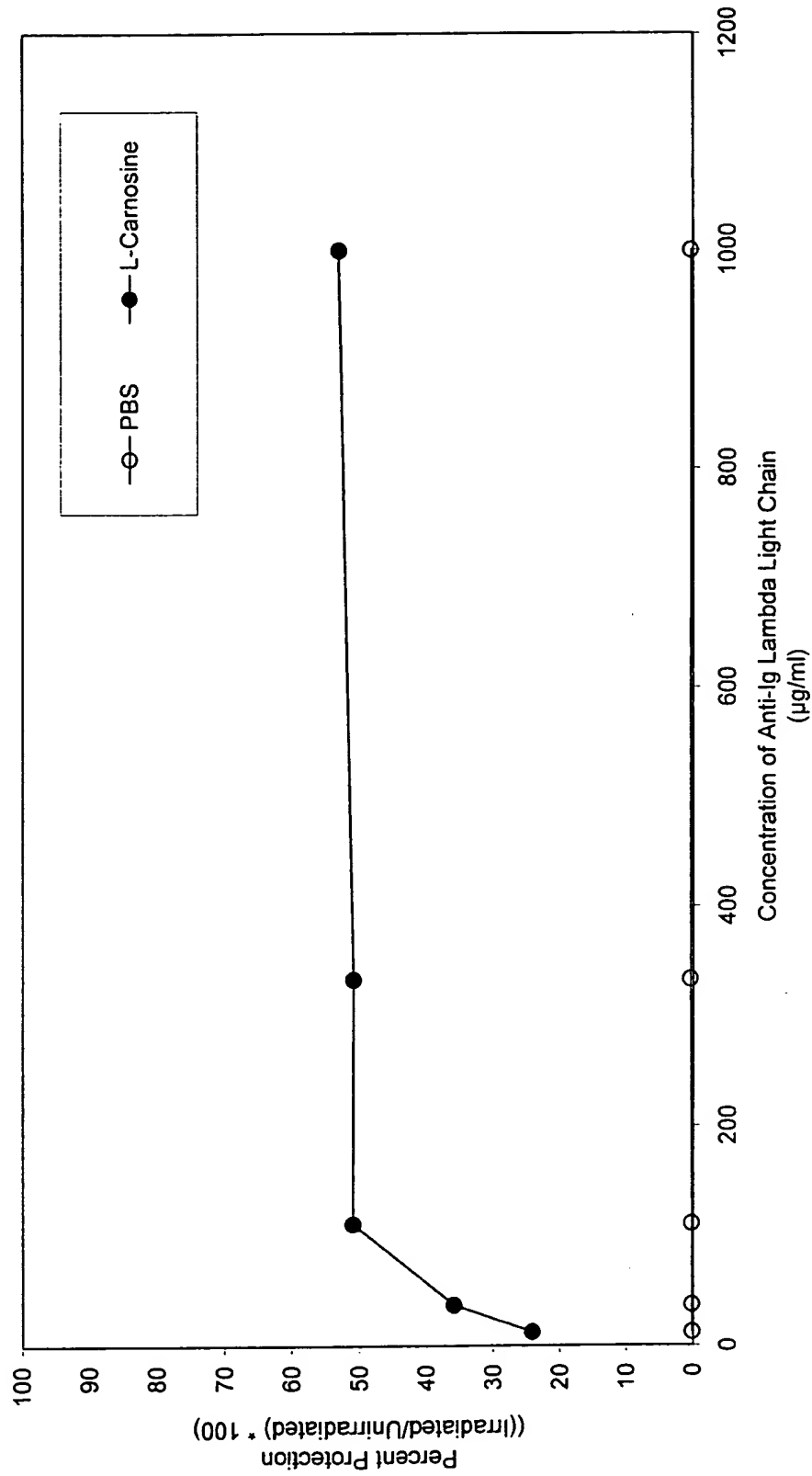


FIG. 29

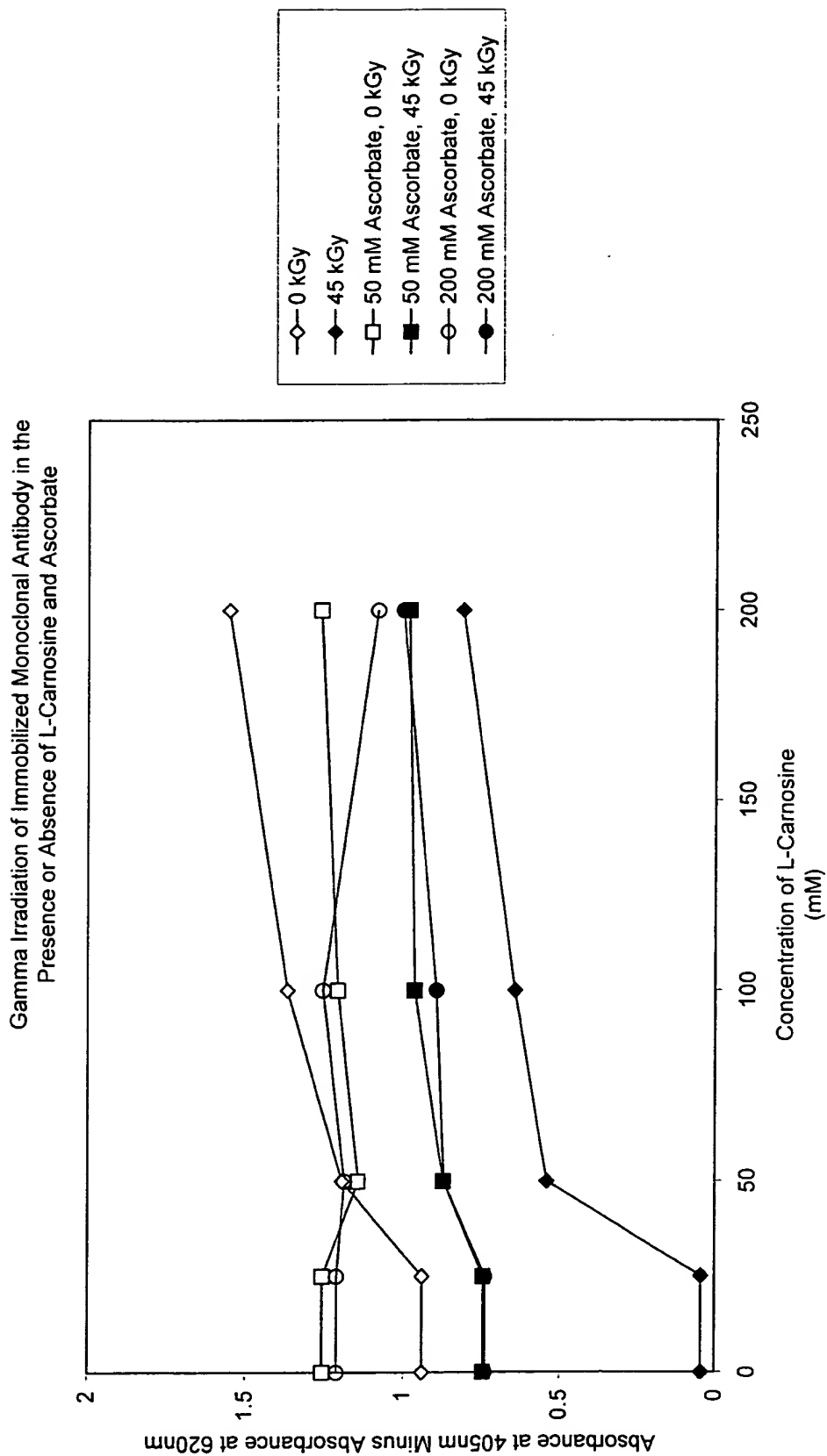


FIG. 30

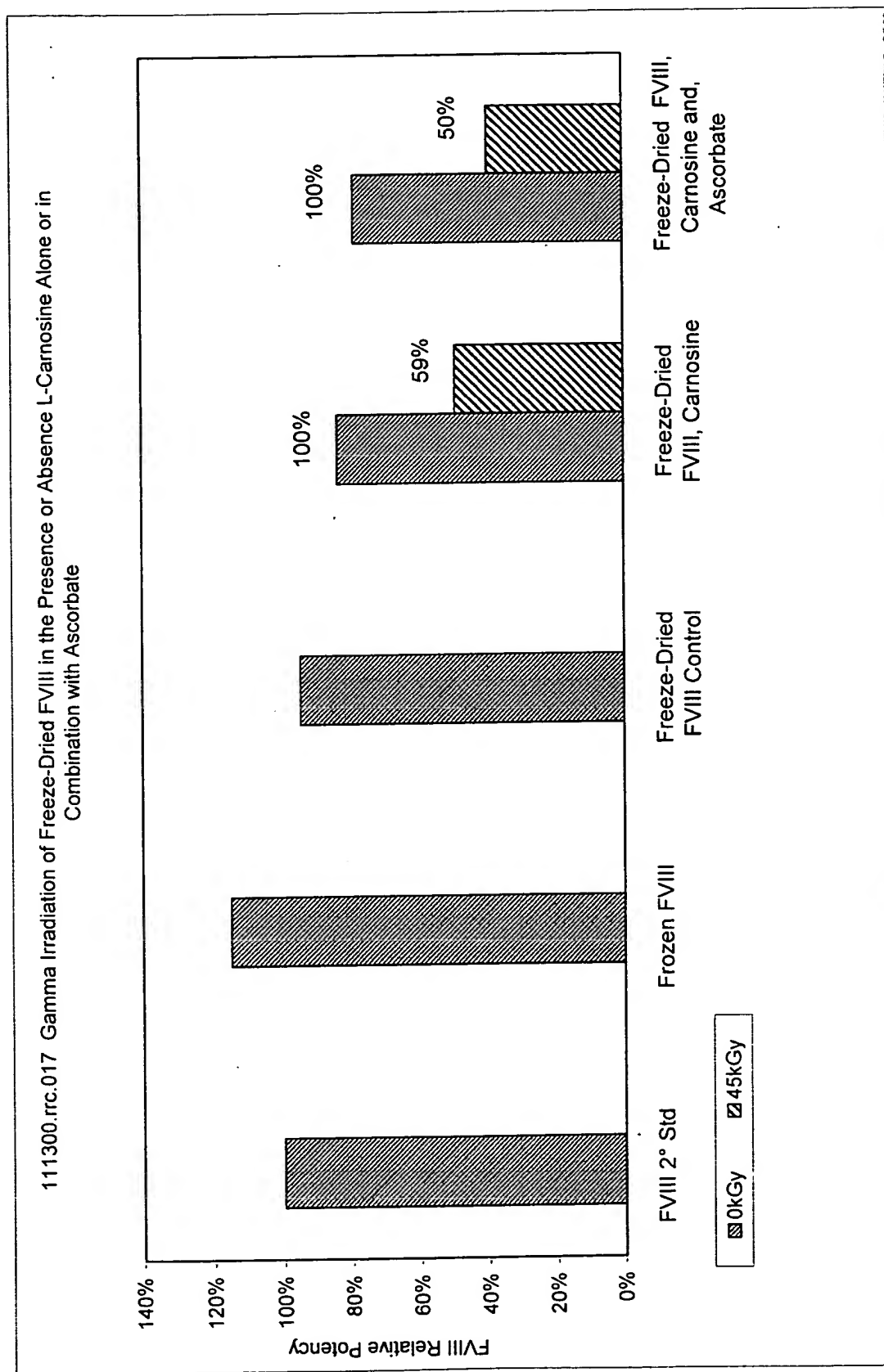
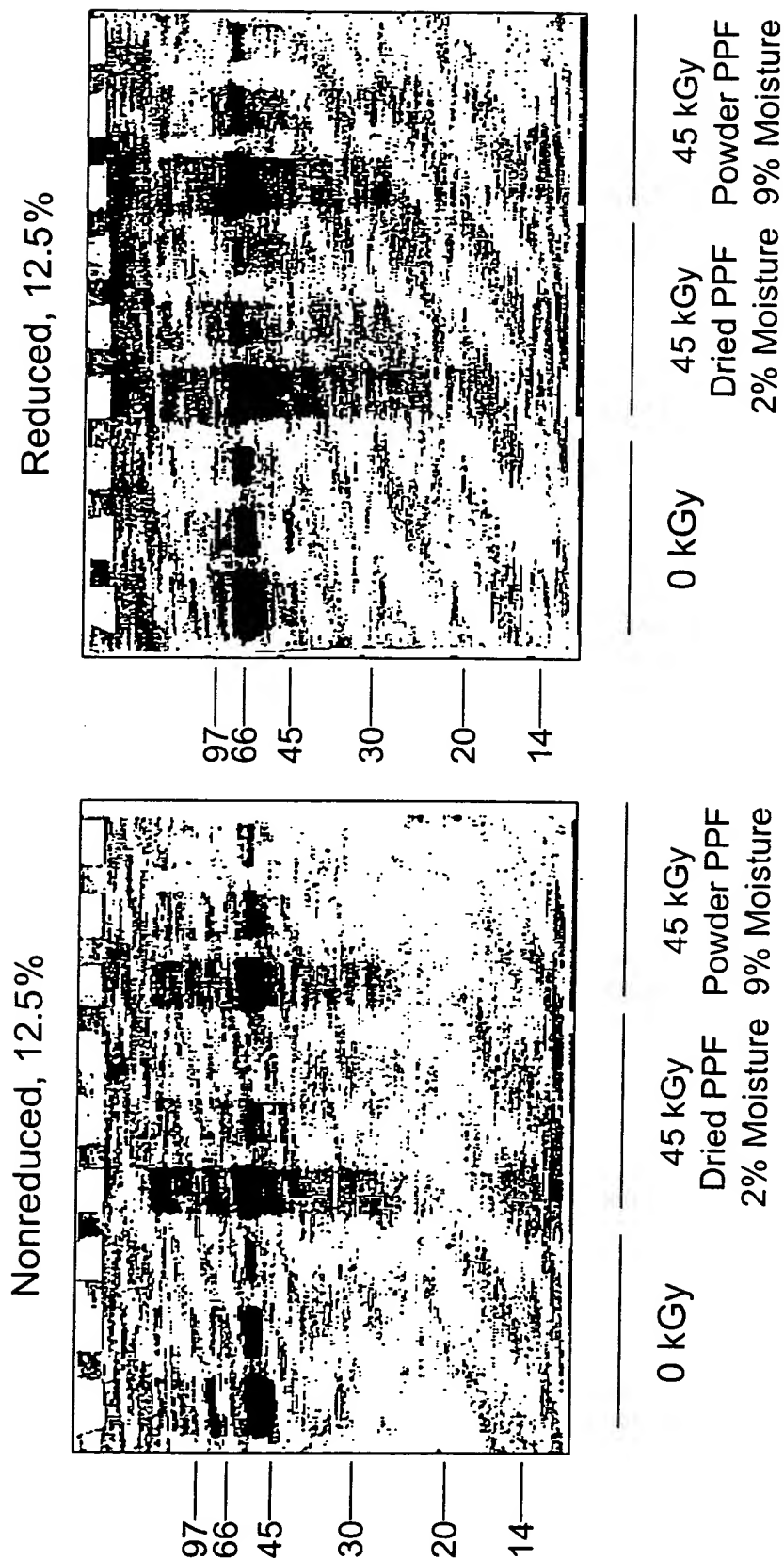


FIG. 31

Gamma Irradiation of Dried and Powder PPF





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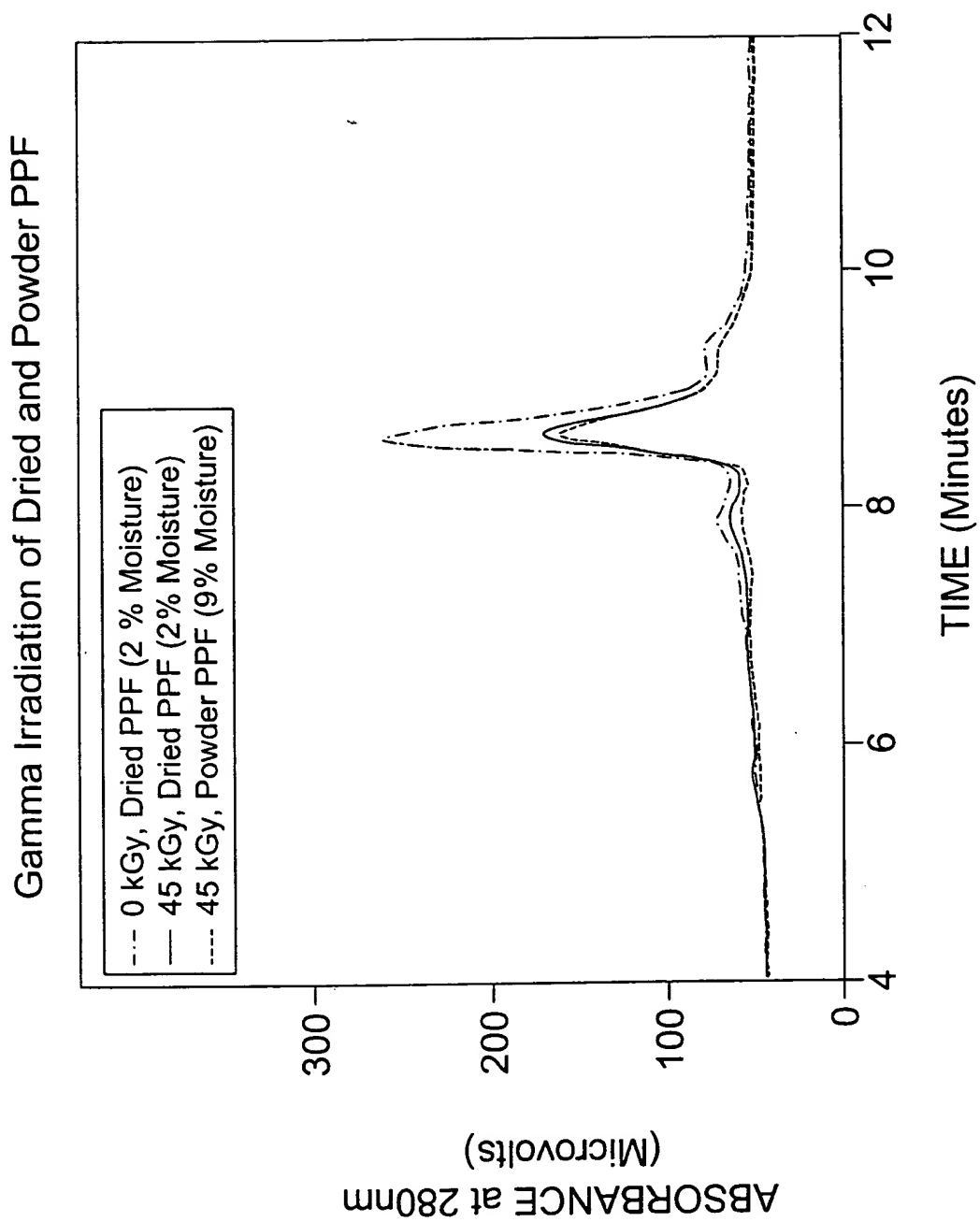


FIG. 32B



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Gamma Irradiation of Dried and Powder PPF

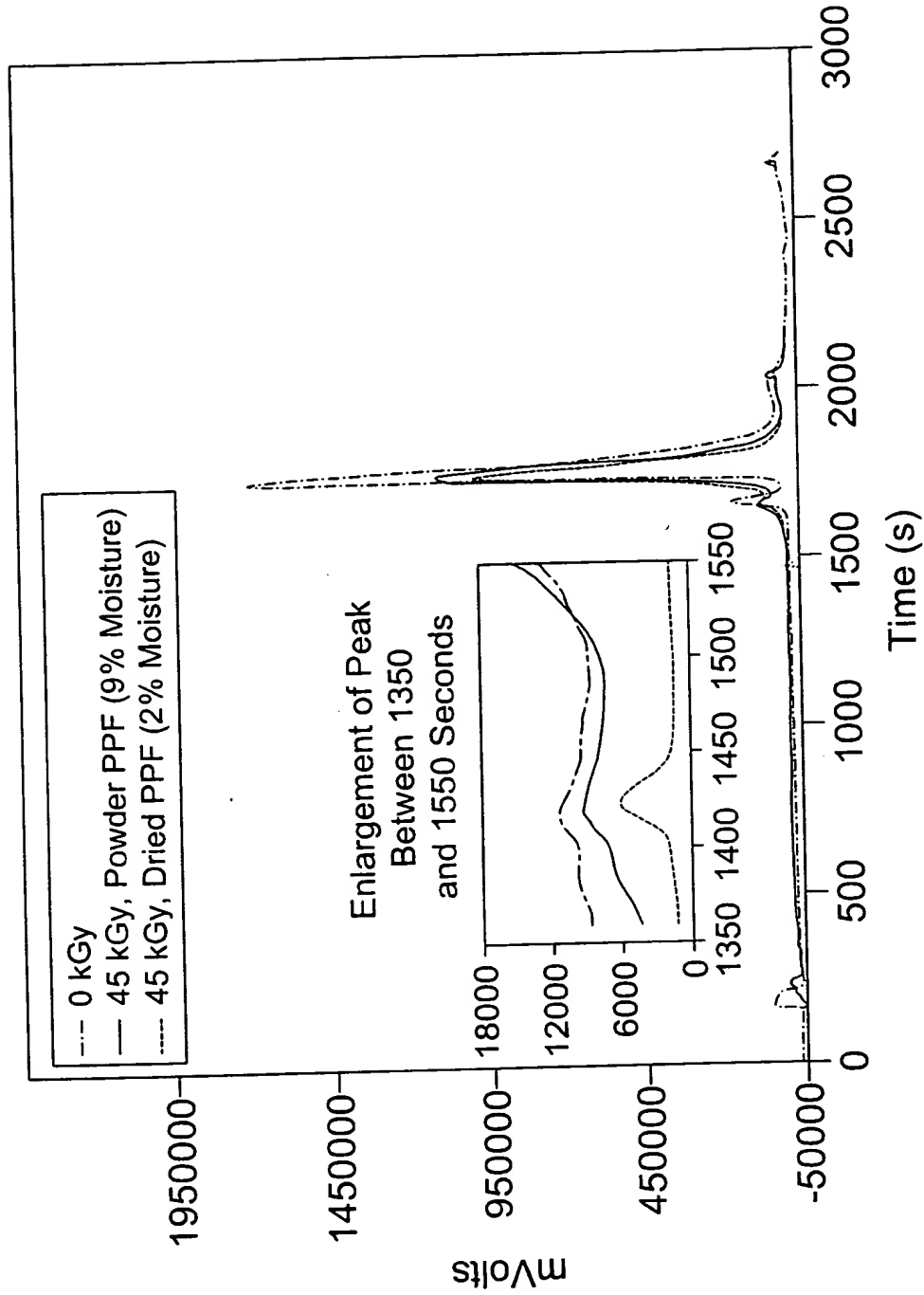


FIG. 32C

Gamma Irradiation (to 25 and 50 kGy)
of 25% Albumin in the Presence of Brain Alone
or in Combination with 200 mM Ascorbate

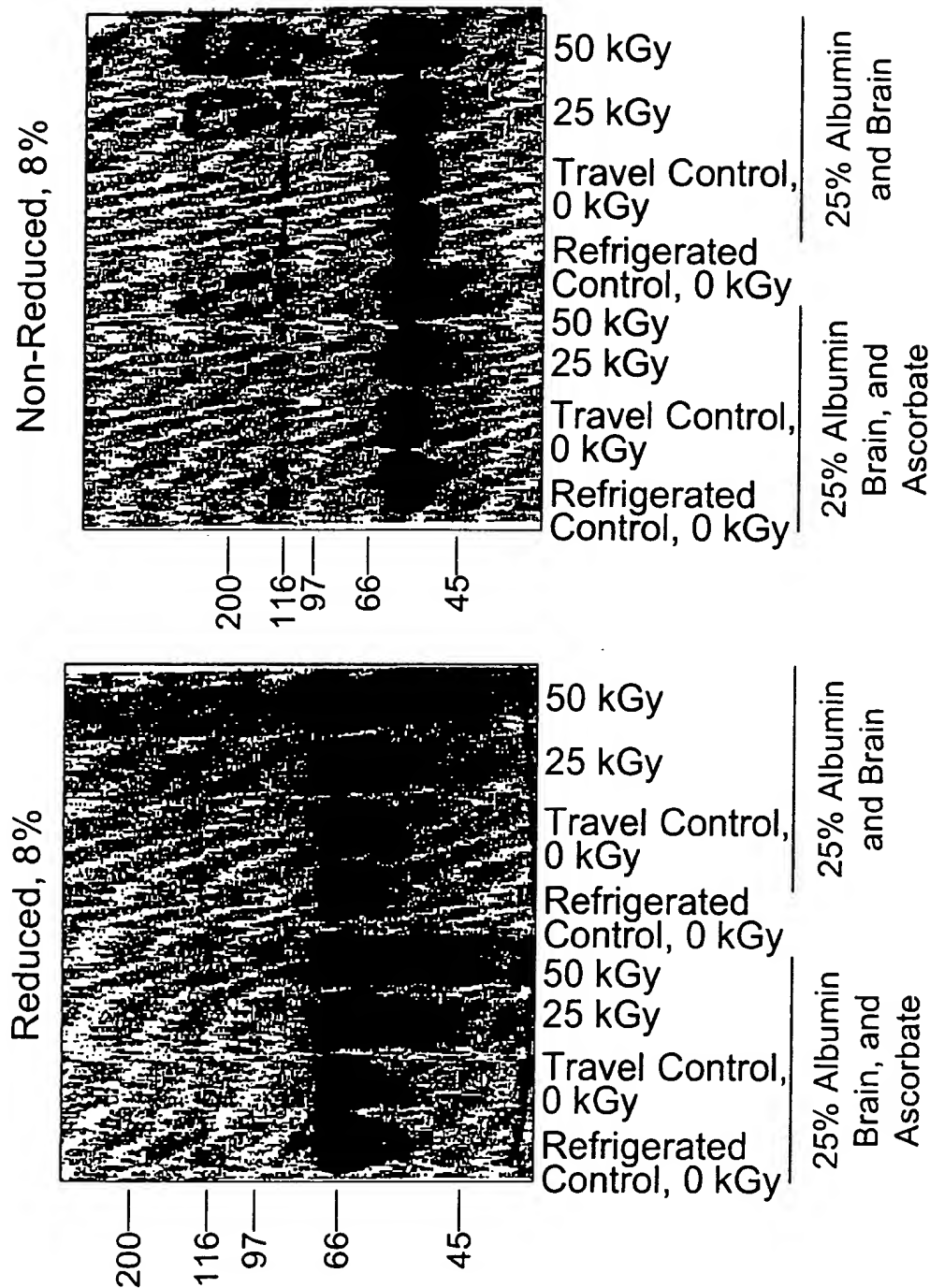


FIG. 33A

Gamma Irradiation (to 25 and 50 kGy)
of 25% Albumin in the Presence
or Absence of 200 mM Ascorbate

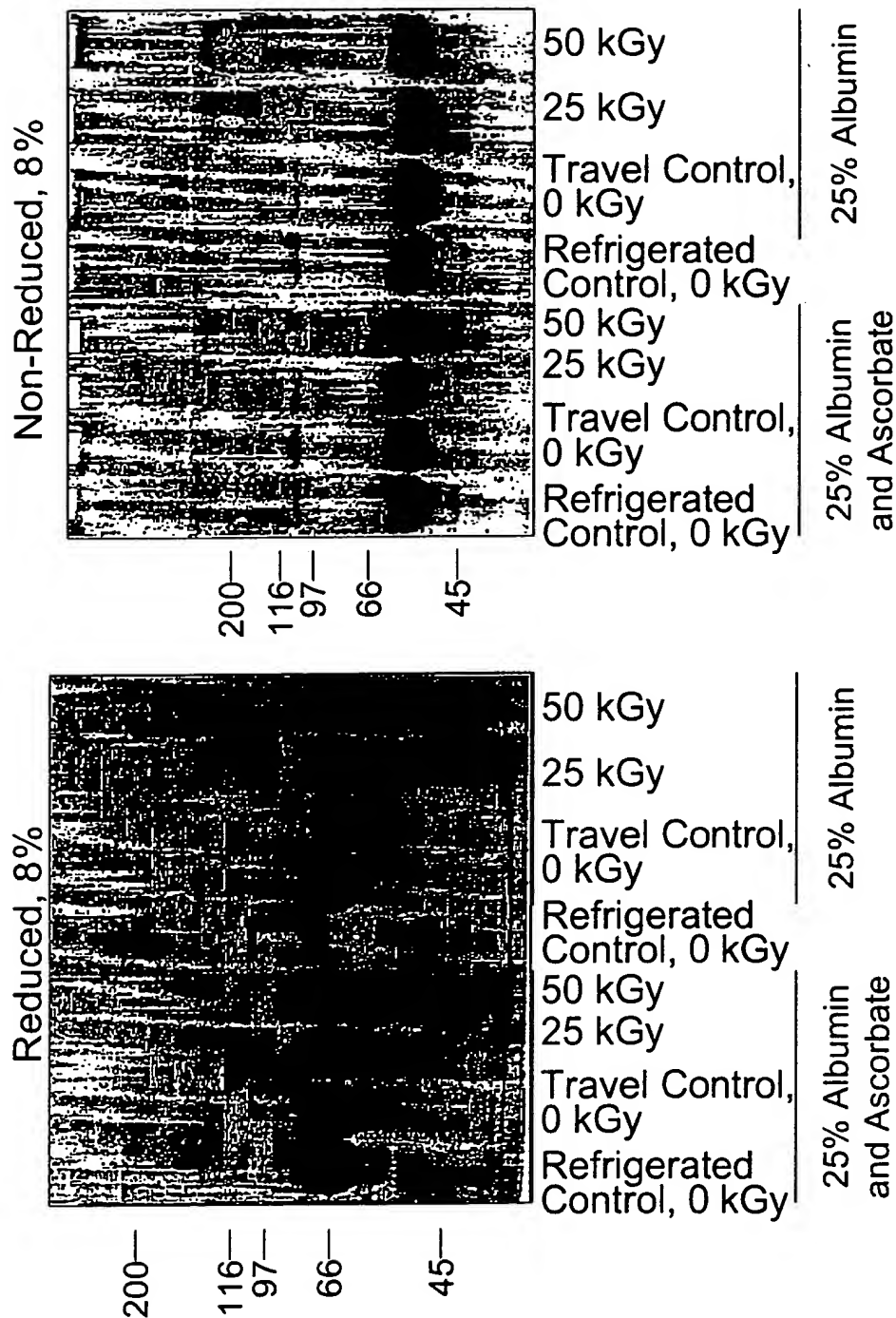


FIG. 33B

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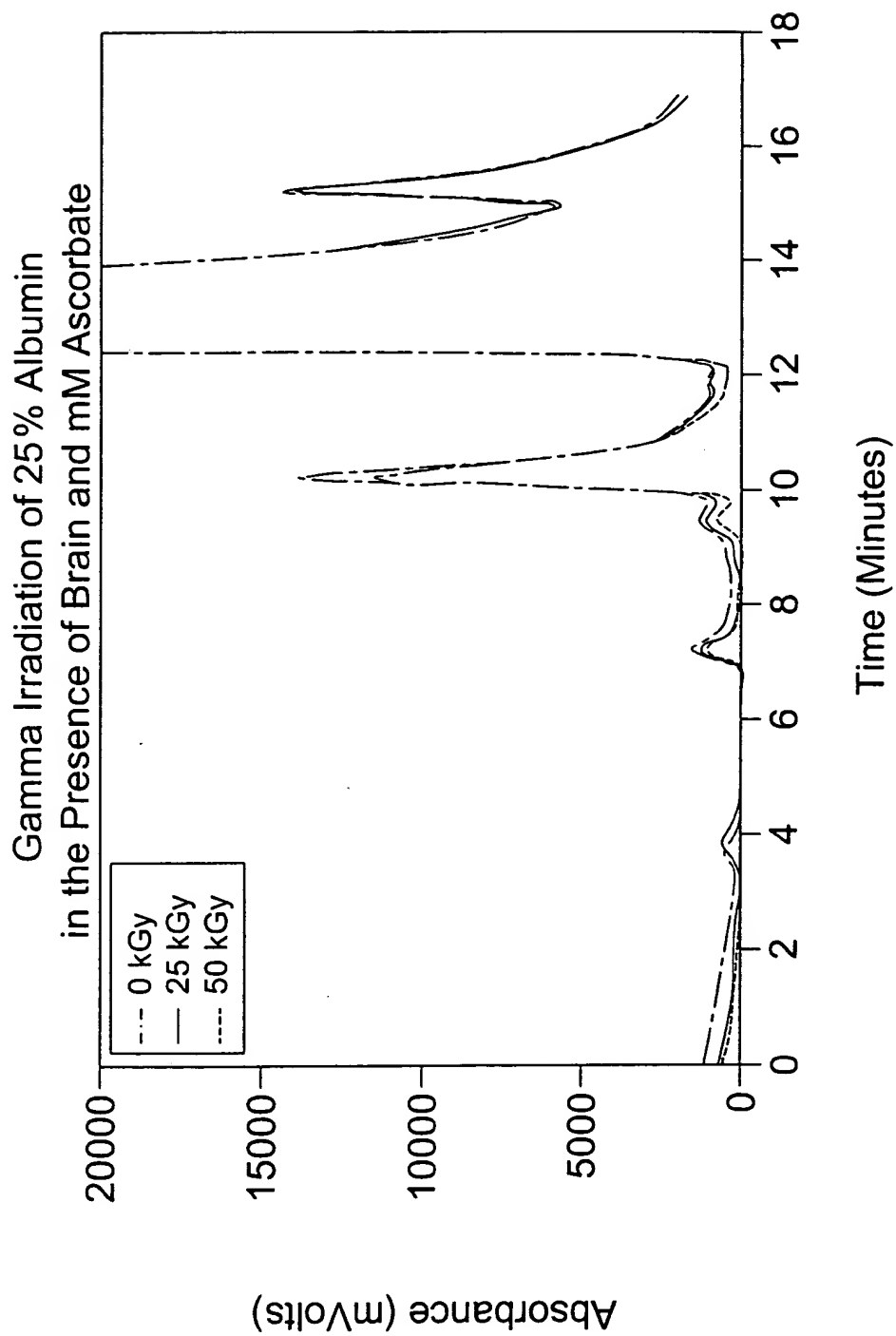


FIG. 33C

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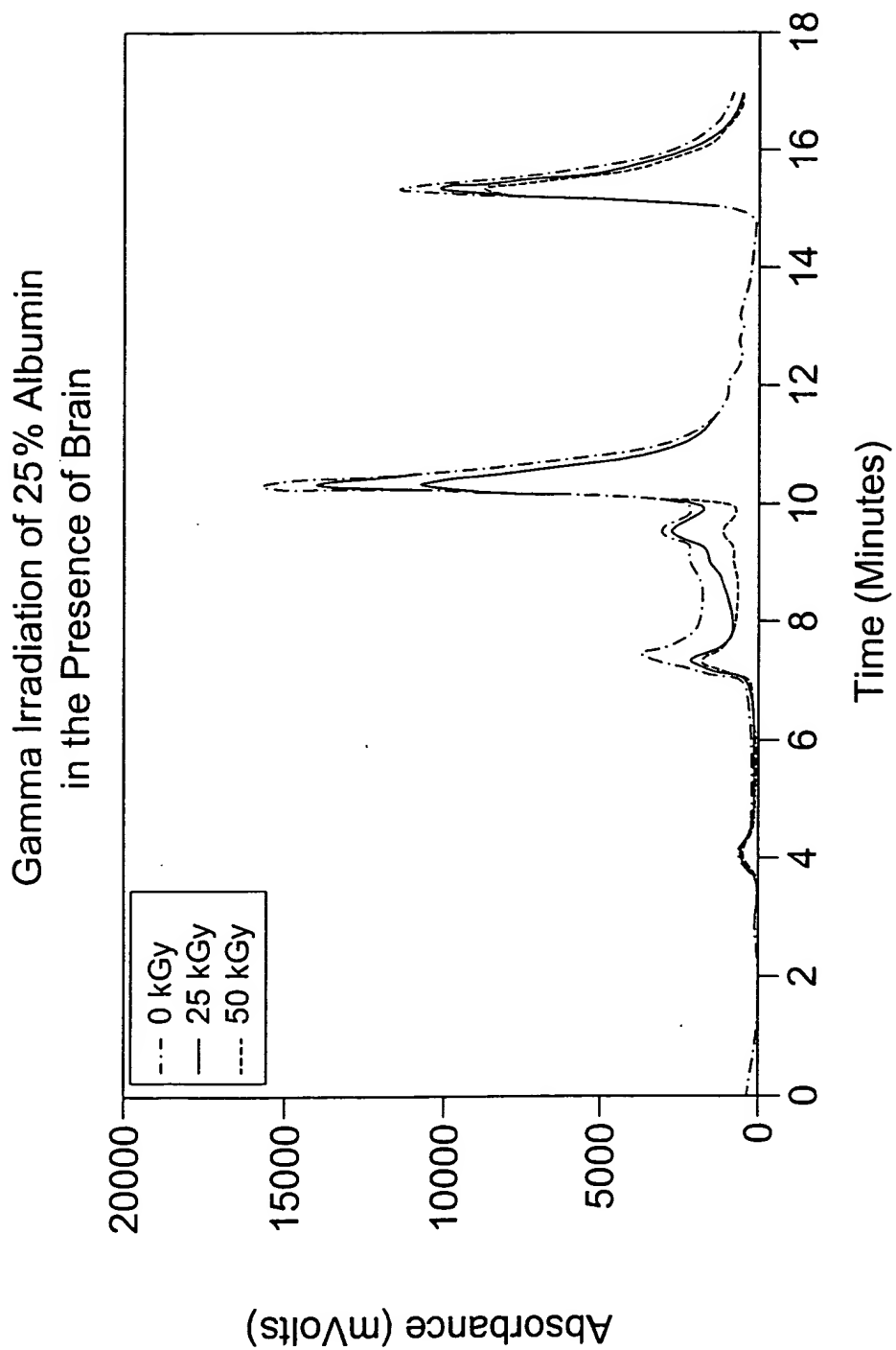


FIG. 33D

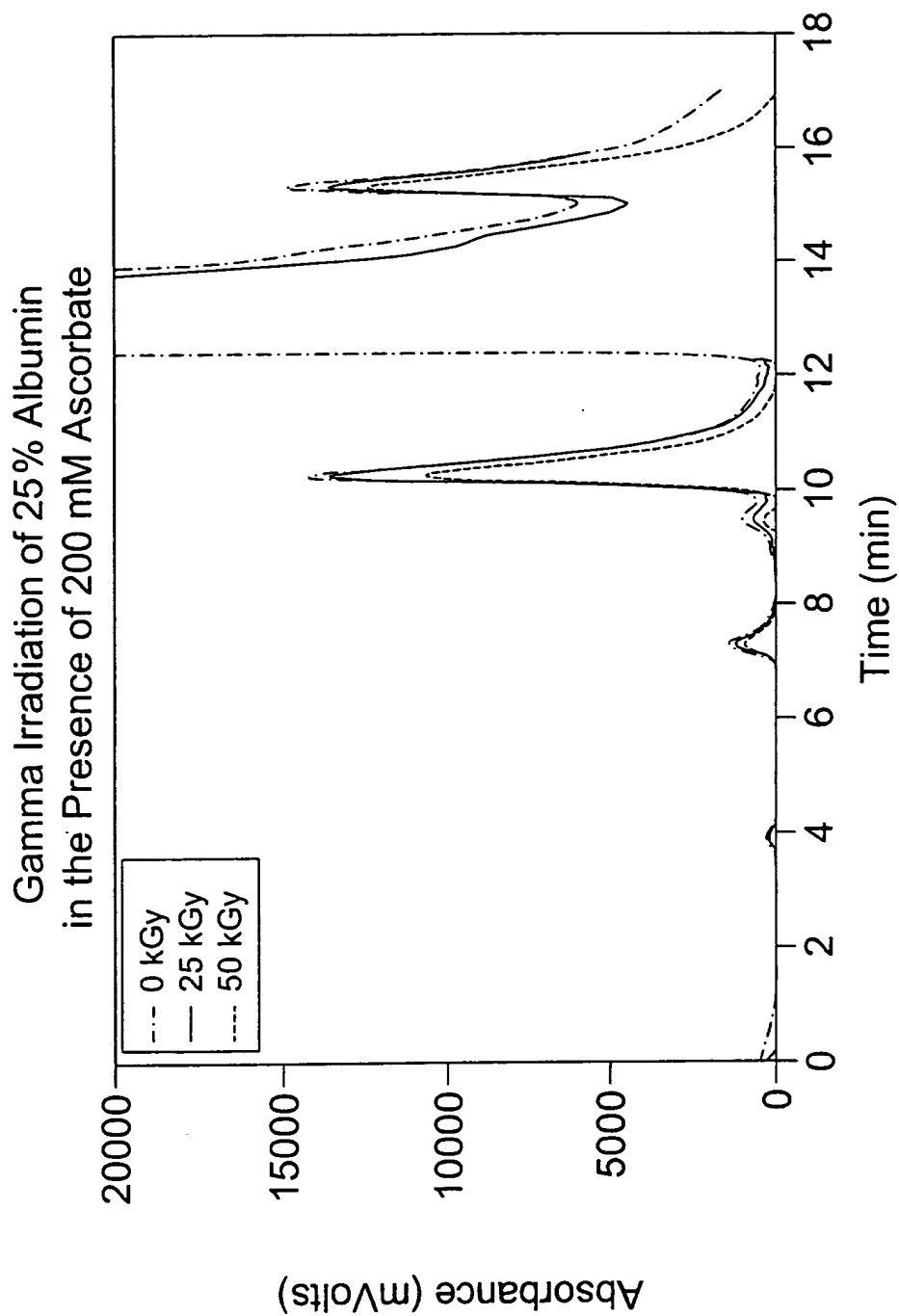


FIG. 33E



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Gamma Irradiation of 25% Albumin

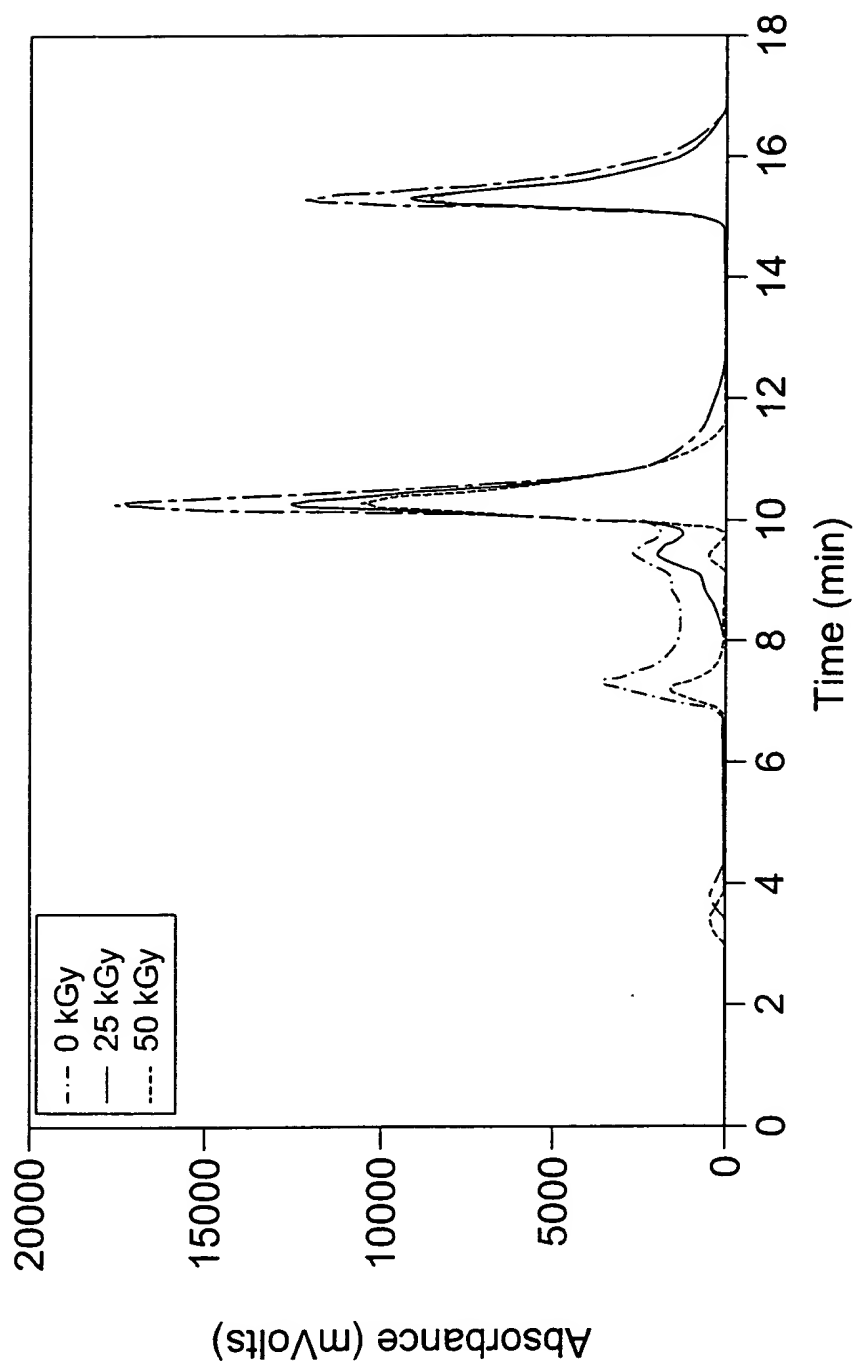


FIG. 33F

Gamma Irradiation of Lyophilized Albumin

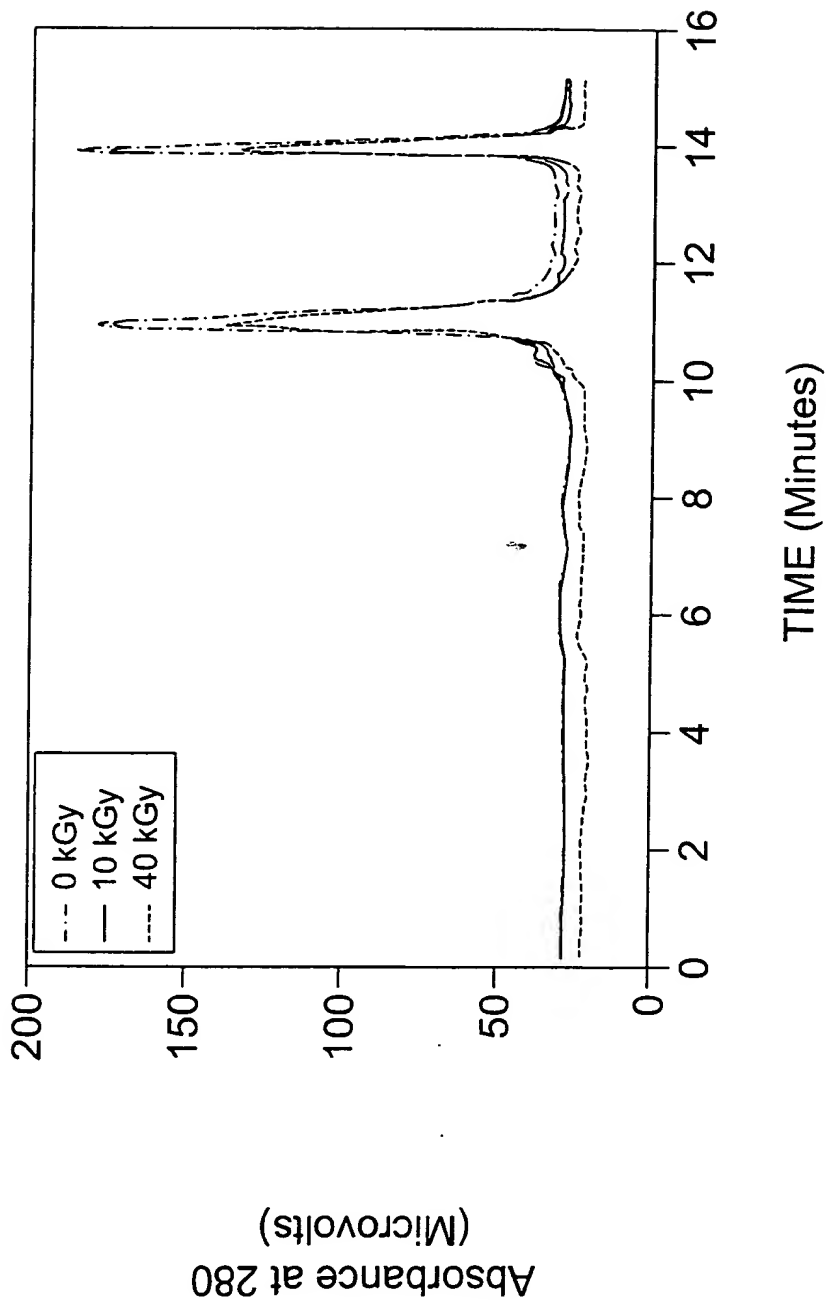


FIG. 34A

Gamma Irradiation of Liquid Albumin

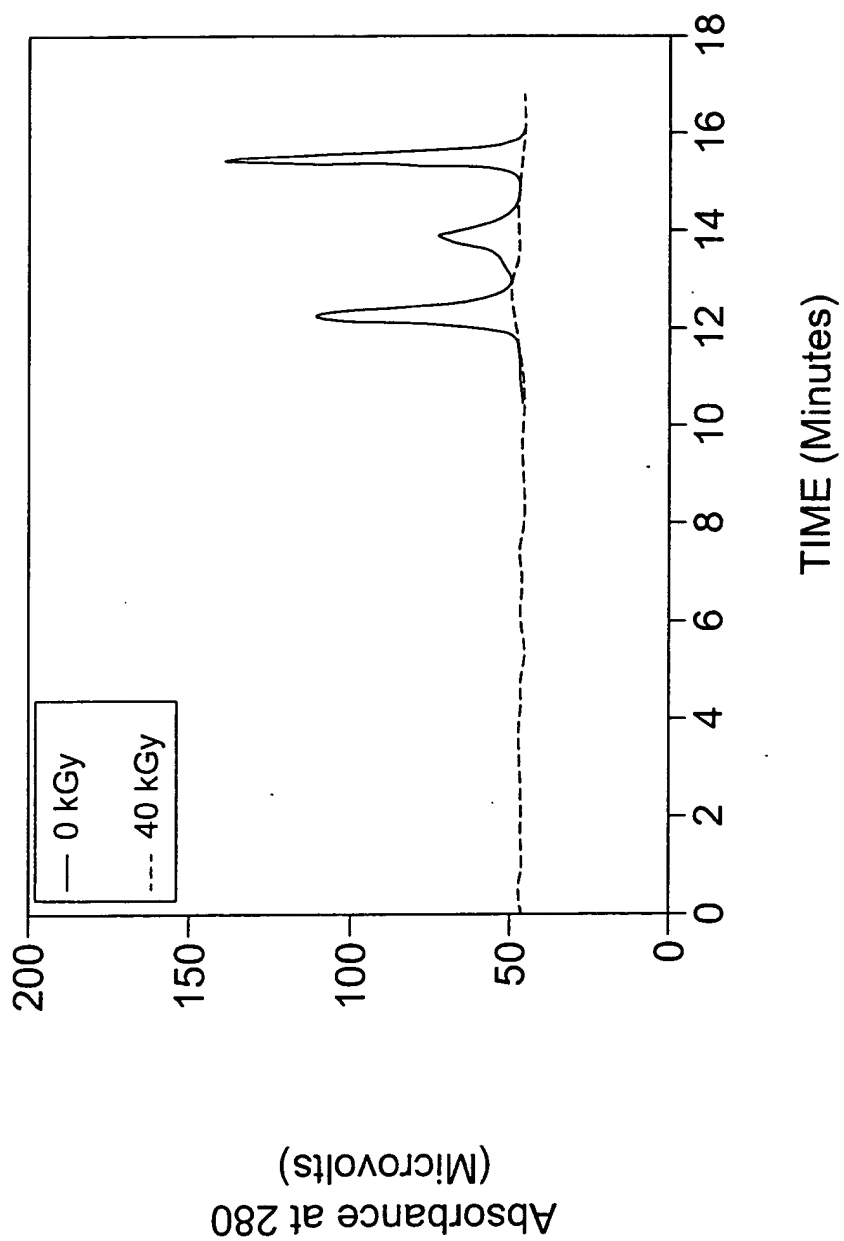
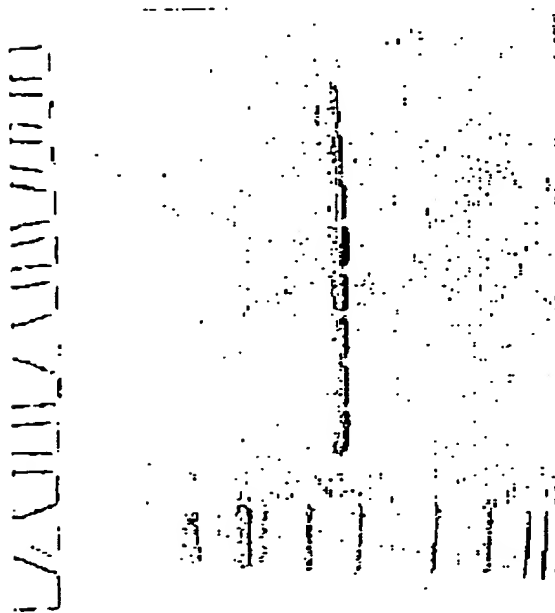


FIG. 34B



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25% Albumin - Non-Reduced



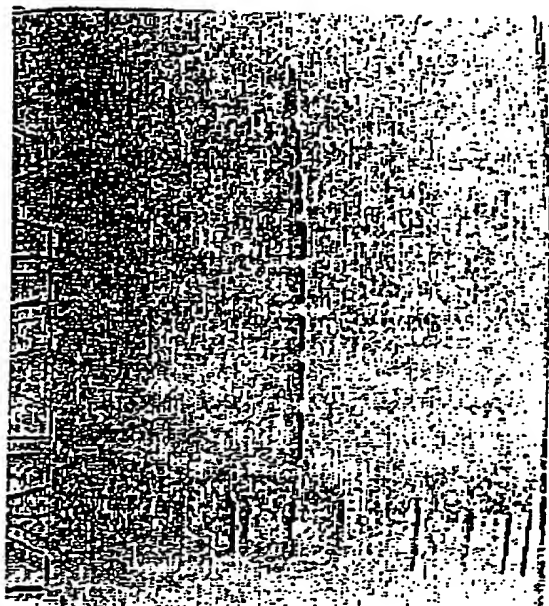
1	2	3	4	5	6	7	8	9	10	11	12
Std	Lane	Sample									
Kd	1	Empty									
	2	Broad Range Std. (BioRad)									
200	3	Empty									
116	4	0 Kgy (Control) Box 3C (+ Ar)									
97	5	18.0 Kgy (~0.91 Kgy/hr) Box 1 (+ Ar)									
66	6	23.0 Kgy (~0.92 Kgy/hr) Box 2 (+ Ar)									
45	7	30.4 Kgy (~1.01 Kgy/hr) Box 3 (+ Ar)									
	8	0 Kgy (Control) Box 3C (- Ar)									
31	9	18.0 Kgy (~0.91 Kgy/hr) Box 1 (- Ar)									
21.5	10	23.0 Kgy (~0.92 Kgy/hr) Box 2 (- Ar)									
14.4	11	30.4 Kgy (~1.01 Kgy/hr) Box 3 (- Ar)									
	12	Empty									

FIG. 35A



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25% Albumin - Reduced



1	2	3	4	5	6	7	8	9	10	11	12
Std	Lane Sample										
Kd	1	2	3	4	5	6	7	8	9	10	11
200	Empty	Broad Range Std. (BioRad)	Empty	0 Kgy (Control) Box 3C (+ Ar)	18.0 Kgy (≈ 0.91 Kgy/hr) Box 1 (+ Ar)	23.0 Kgy (≈ 0.92 Kgy/hr) Box 2 (+ Ar)	30.4 Kgy (≈ 1.01 Kgy/hr) Box 3 (+ Ar)	0 Kgy (Control) Box 3C (- Ar)	18.0 Kgy (≈ 0.91 Kgy/hr) Box 1 (- Ar)	23.0 Kgy (≈ 0.92 Kgy/hr) Box 2 (- Ar)	30.4 Kgy (≈ 1.01 Kgy/hr) Box 3 (- Ar)
116											Empty
97											
66											
45											
31											
21.5											
14.4											

FIG. 35B

Gamma Irradiation of Powder PPF at -20°C
 Reduced

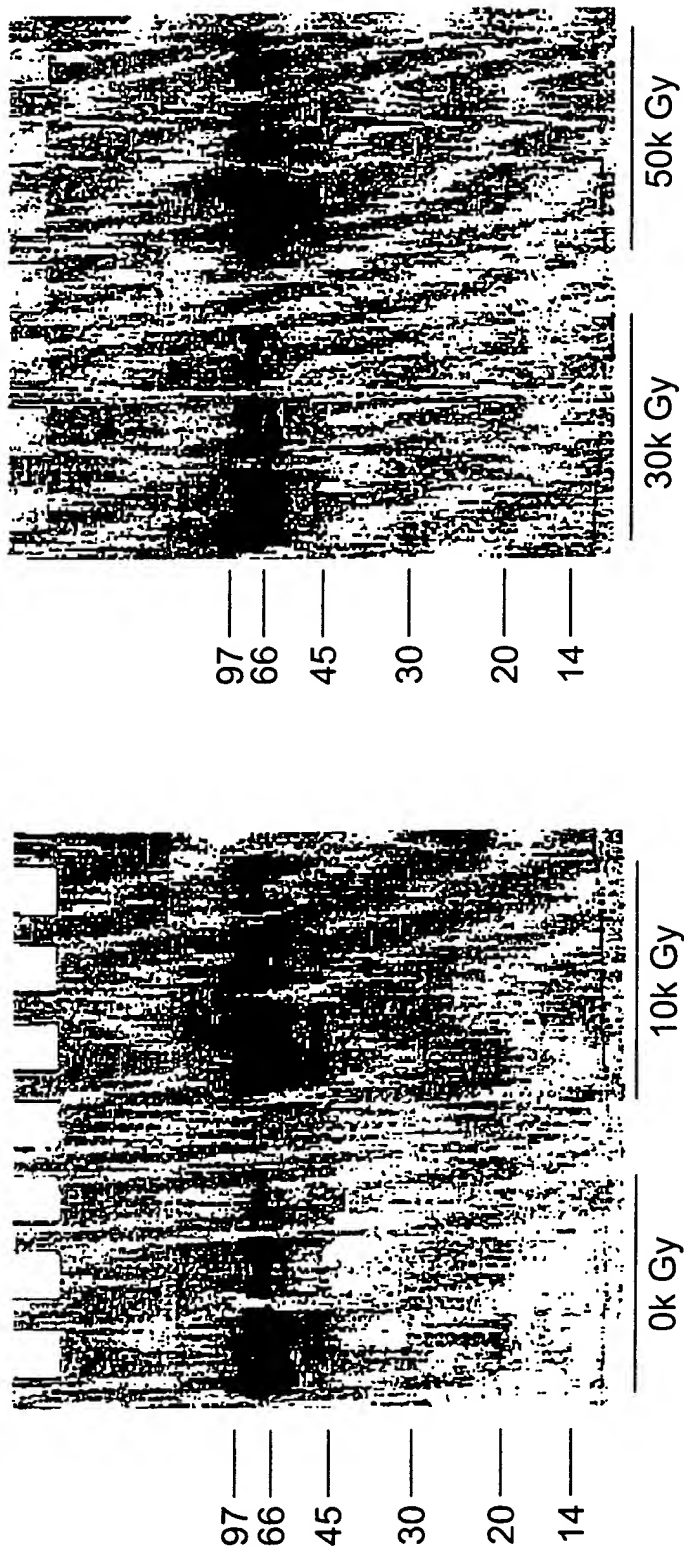


FIG. 36A

Gamma Irradiation of Powder PPF at -20°C

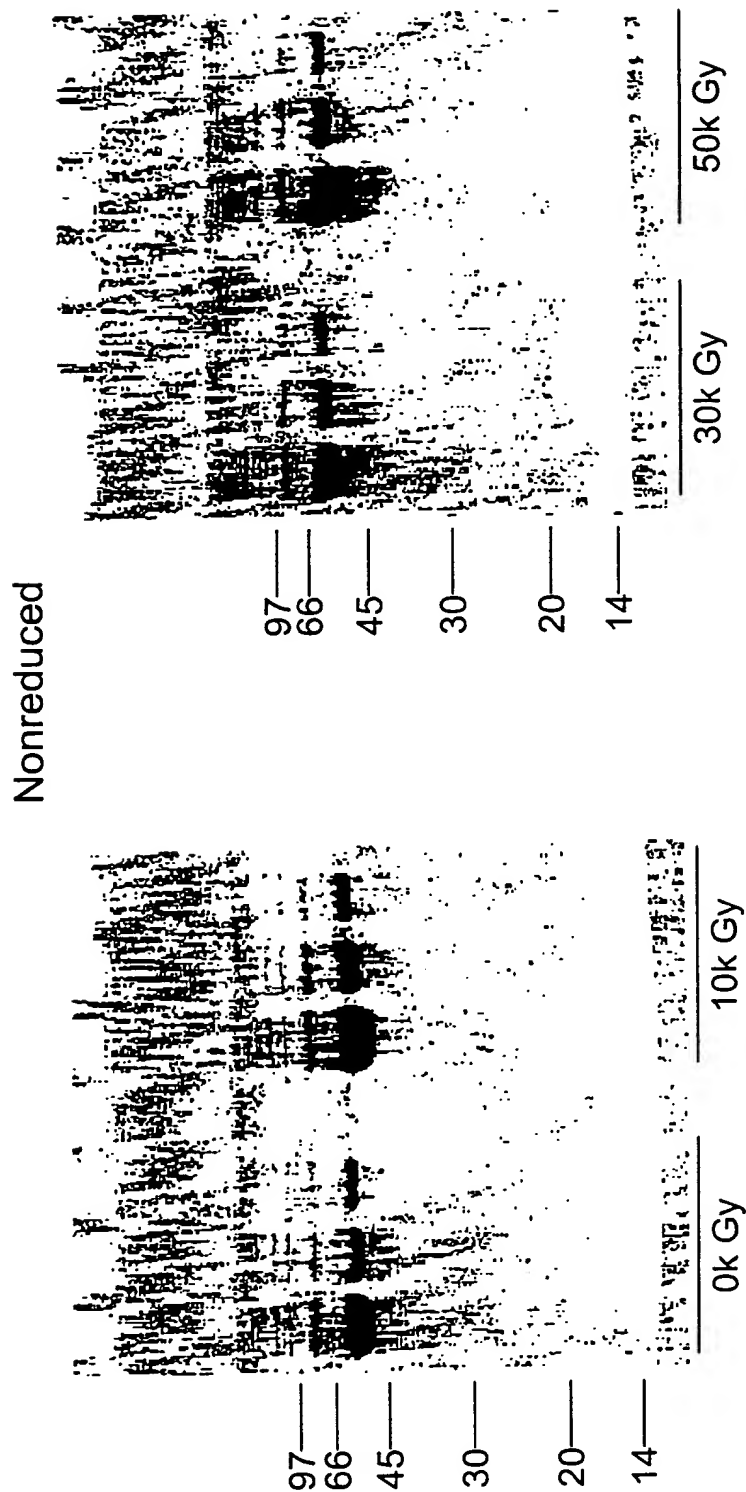


FIG. 36B



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Gamma Irradiation of PPF

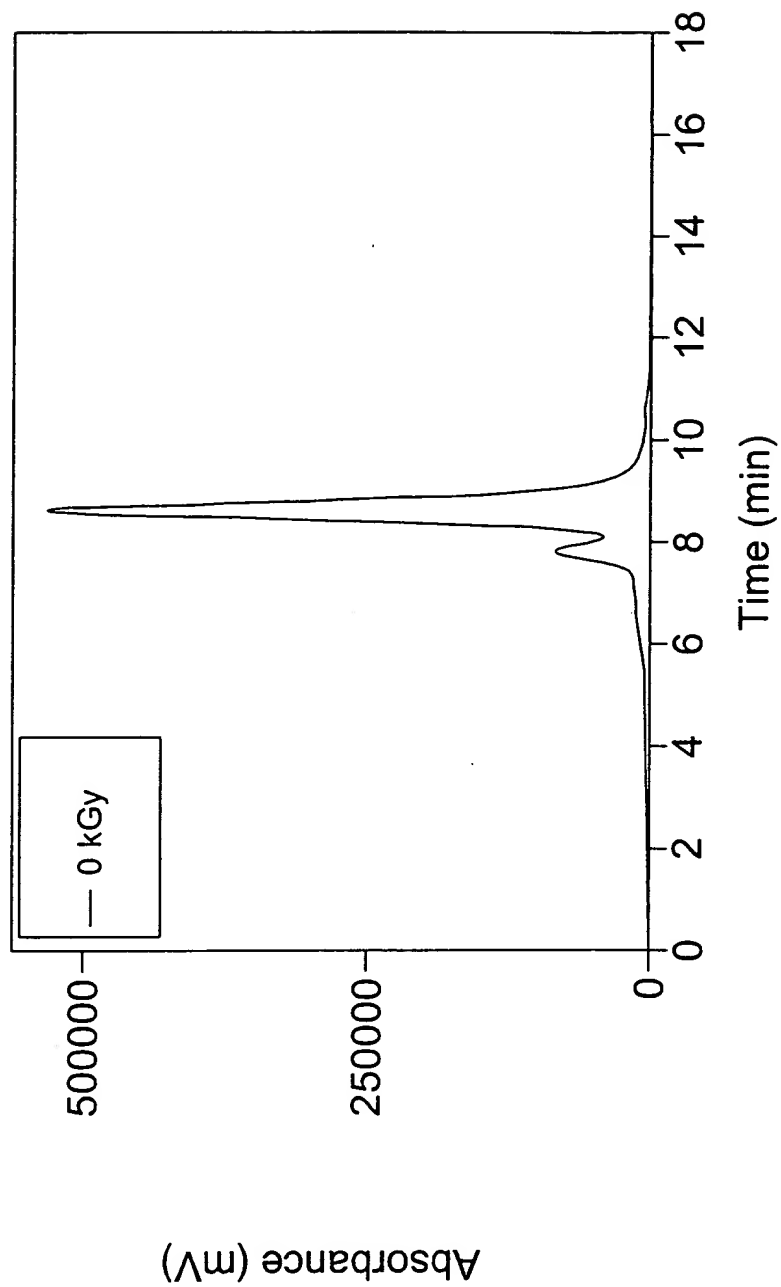


FIG. 36C

Gamma Irradiation of PPF

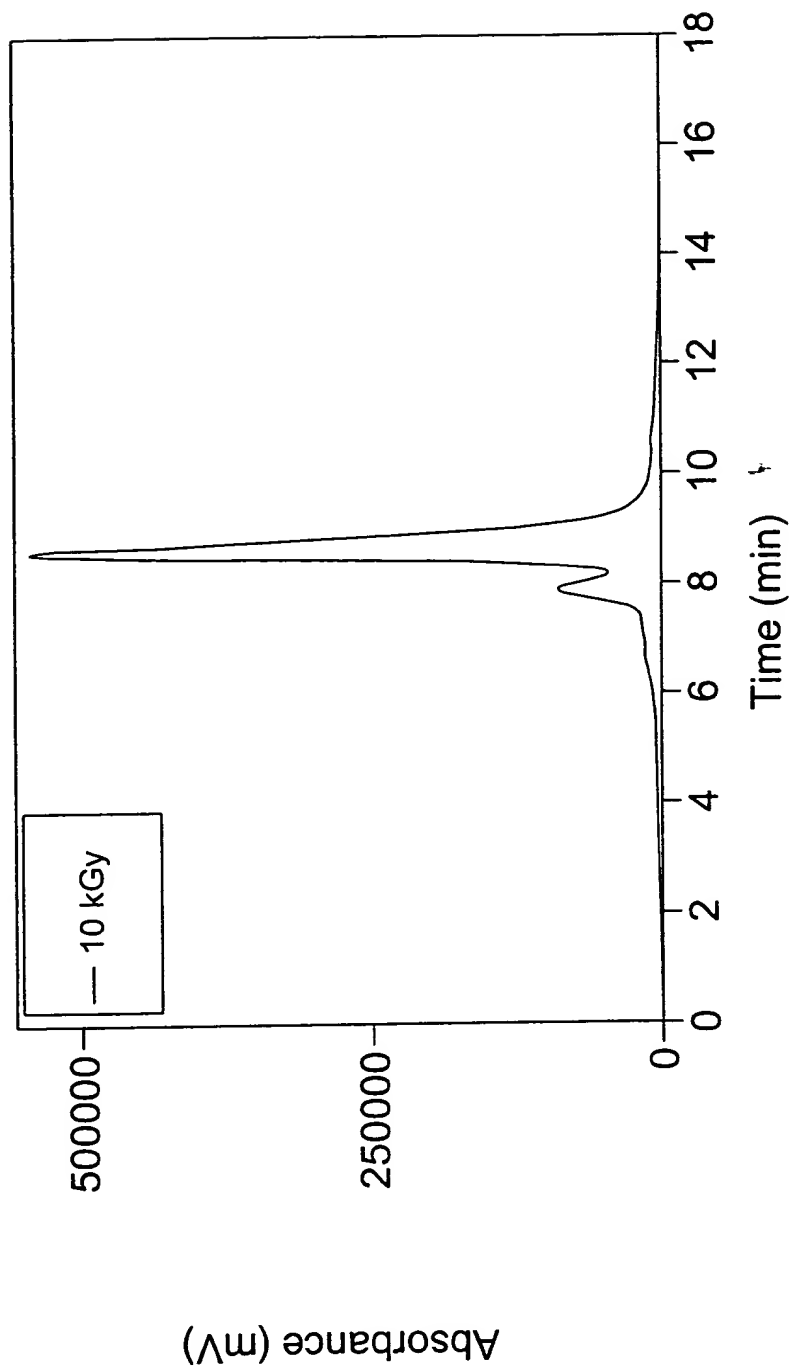


FIG. 36D



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Gamma Irradiation of Powder PPF

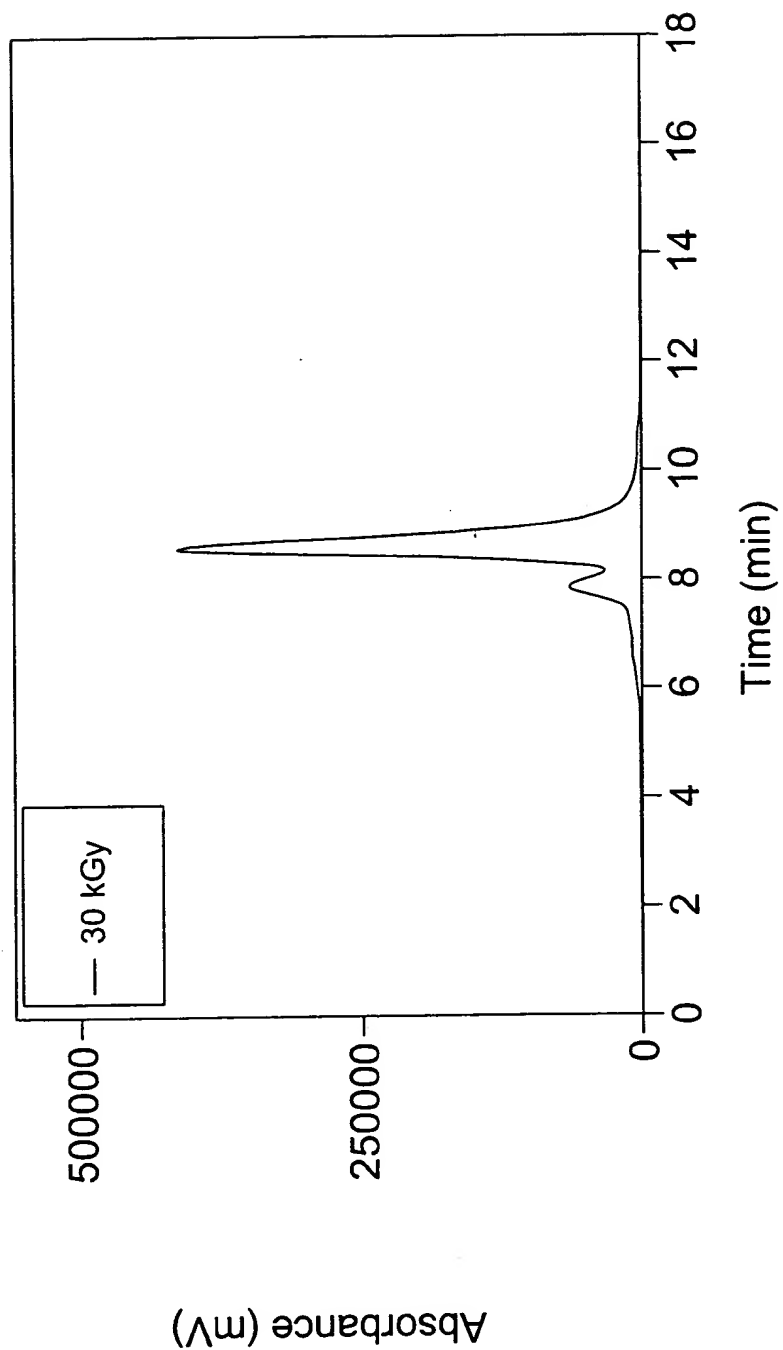


FIG. 36E



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Gamma Irradiation of Powder PPF

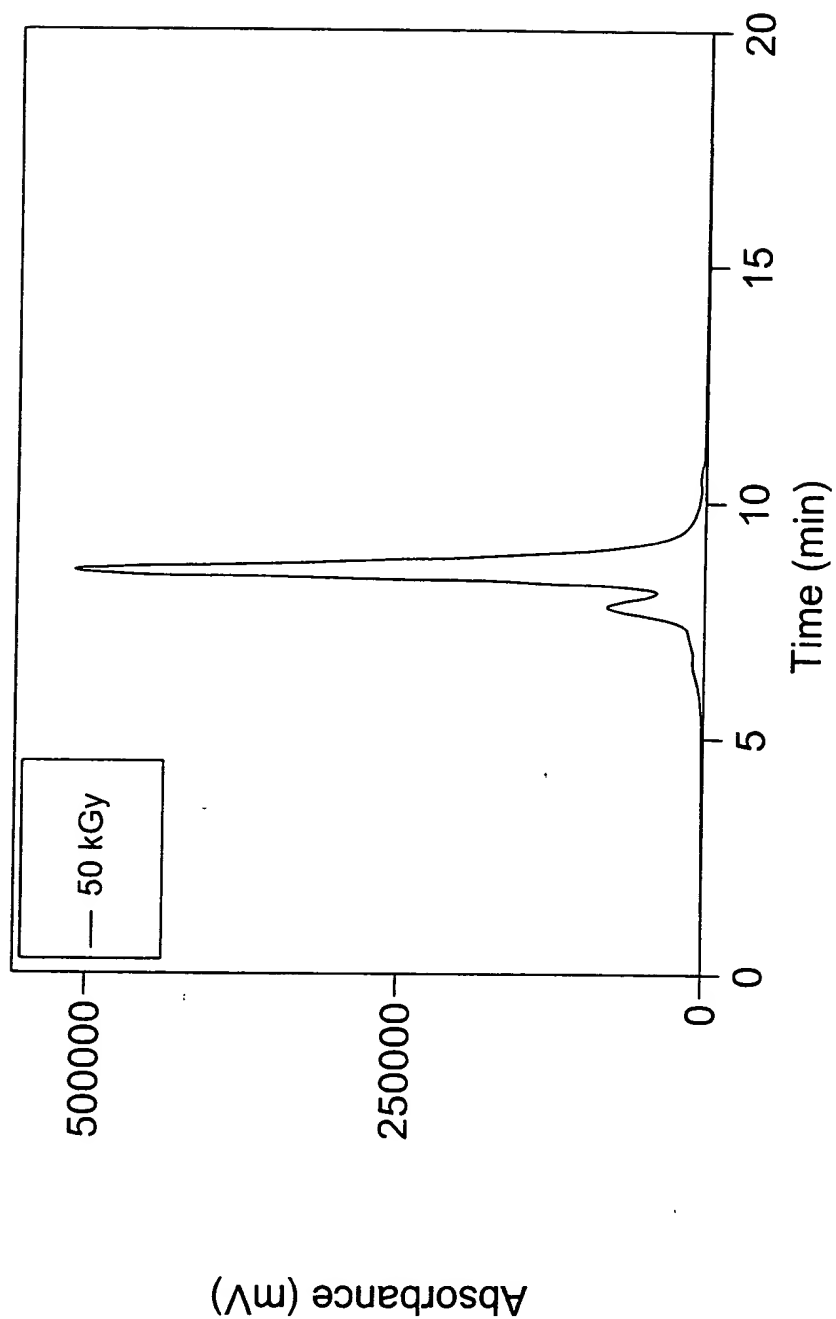


FIG. 36F



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Gamma Irradiation of PPV in PPF by Irradiation at -80°C

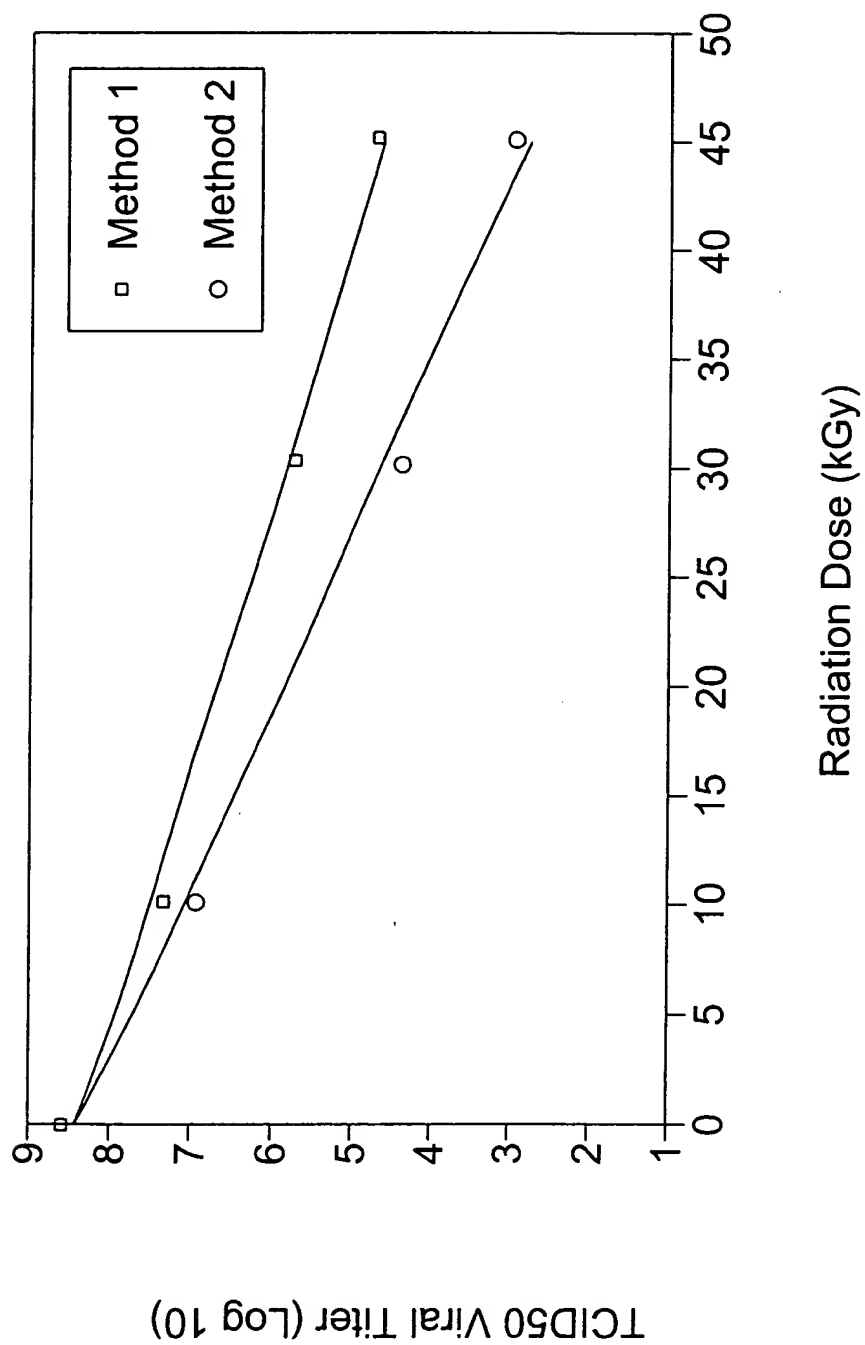


FIG. 37A

Gamma Irradiation of PPF By Method 2

Nonreduced, 12.5% Reduced, 12.5%

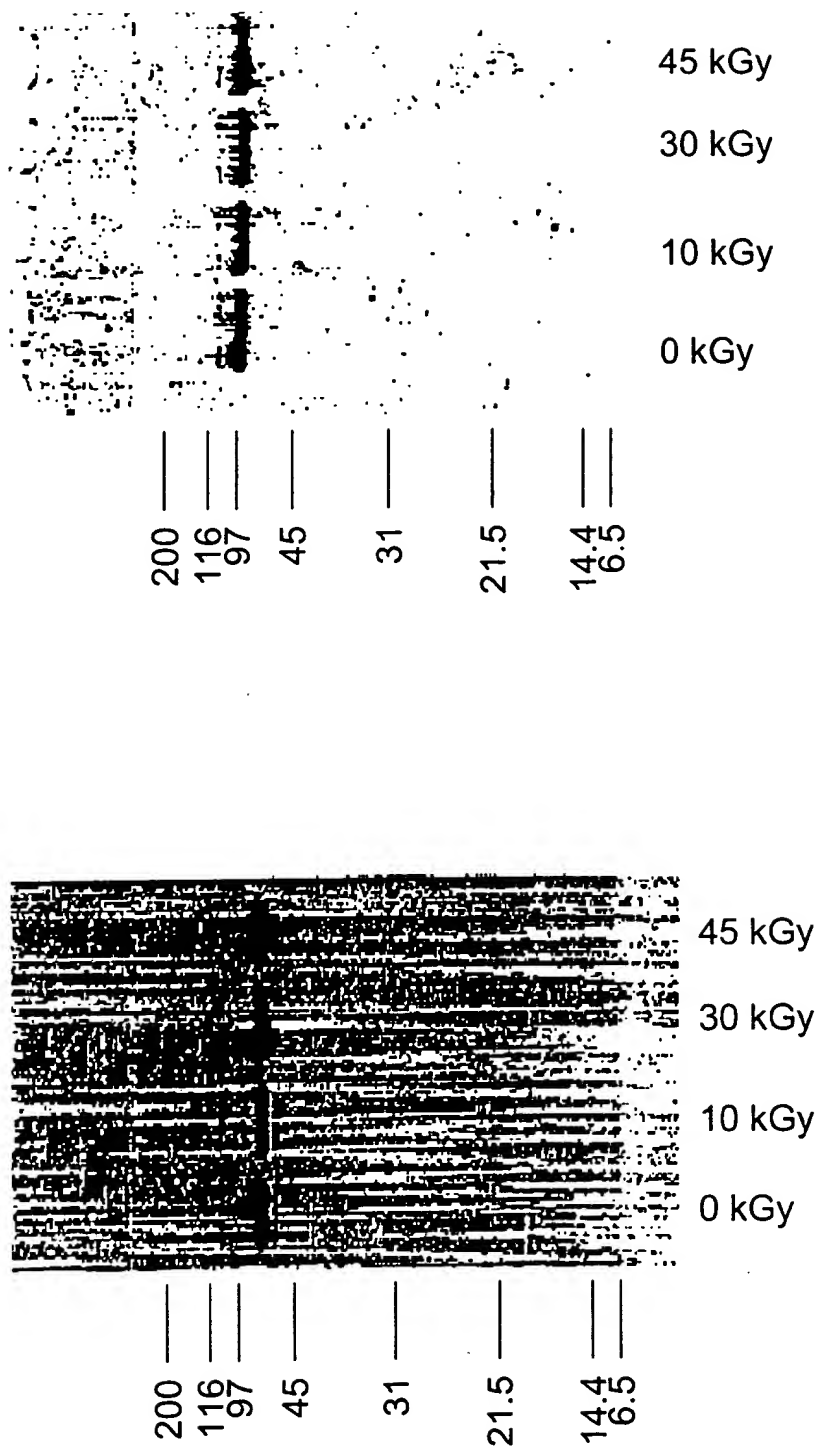


FIG. 37B

Gamma Irradiation of PPF By Method 1

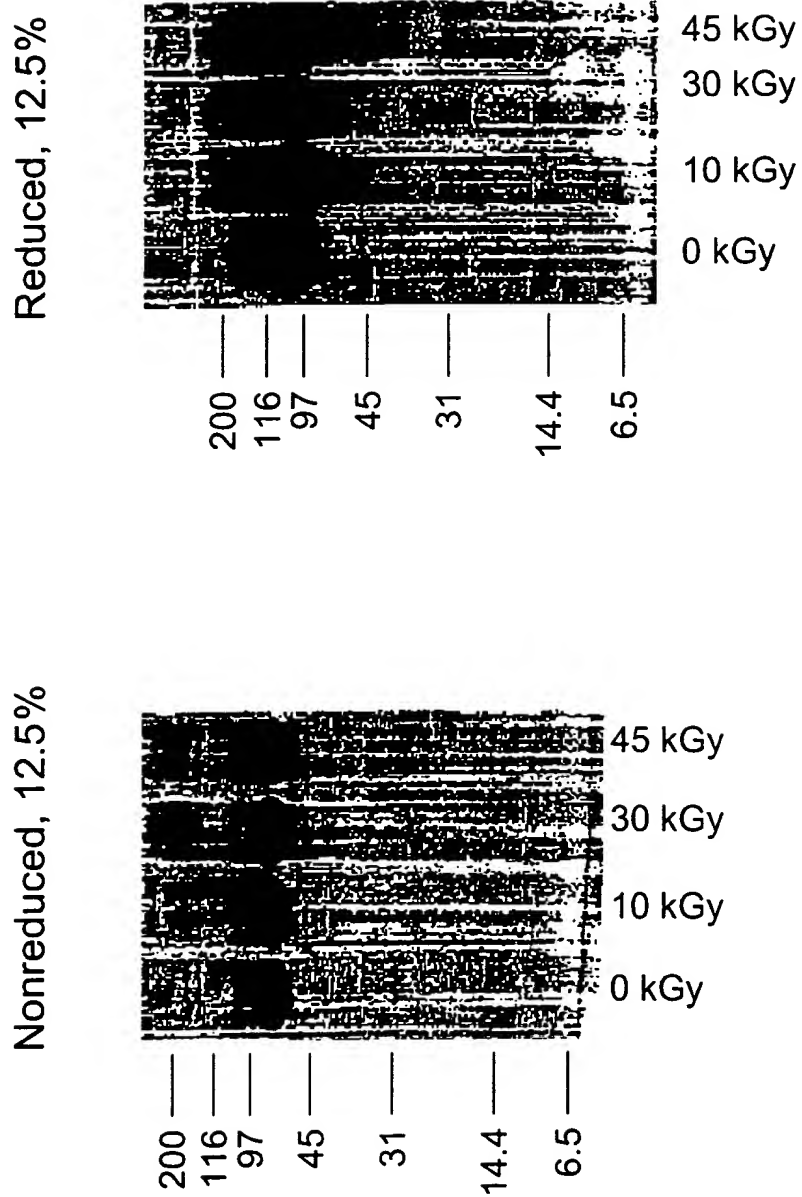


FIG. 37C



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Gamma Irradiation of FVIII

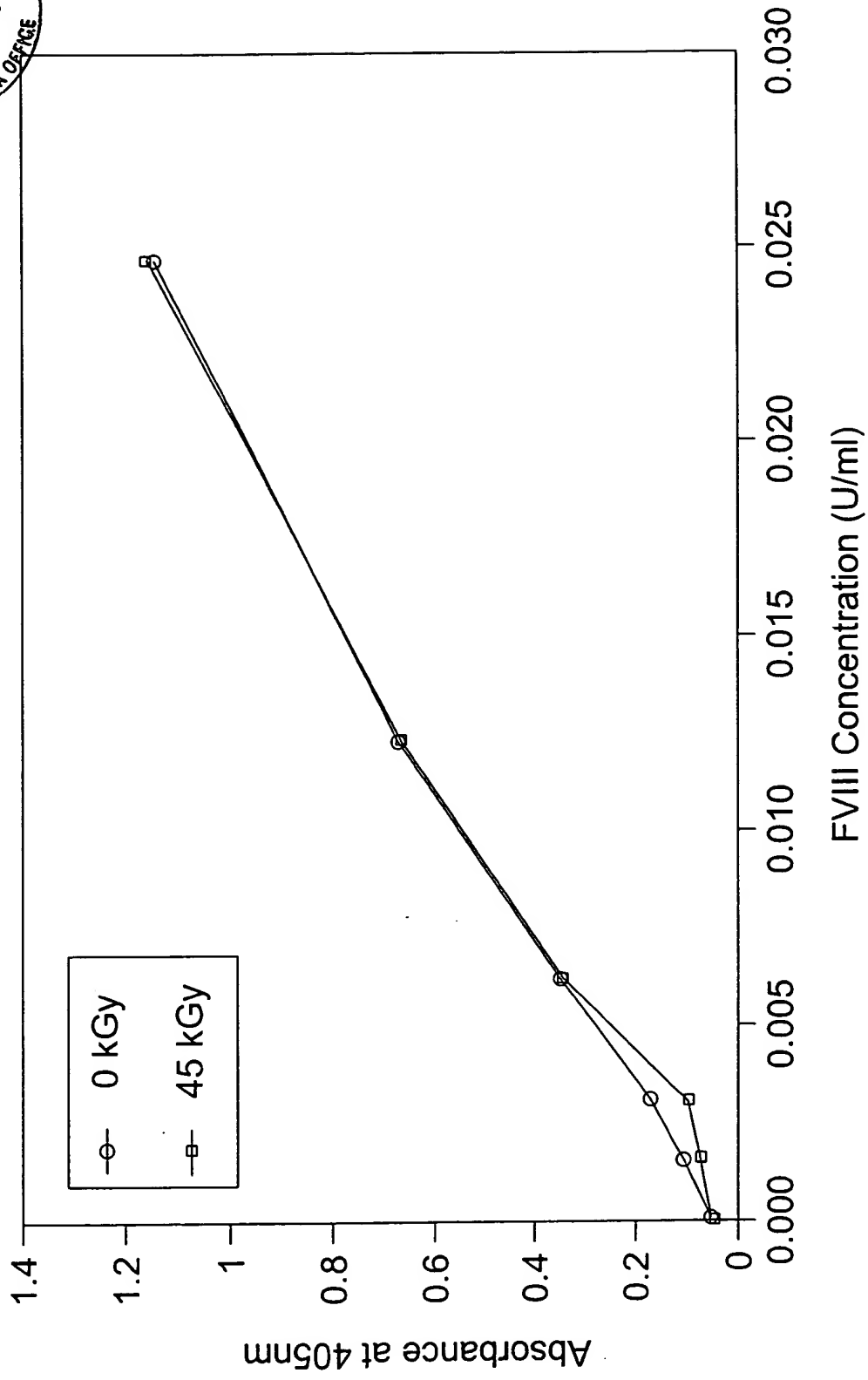


FIG. 38



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Gamma Irradiation of Lyophilized Trypsin
in the Absence of Ascorbate

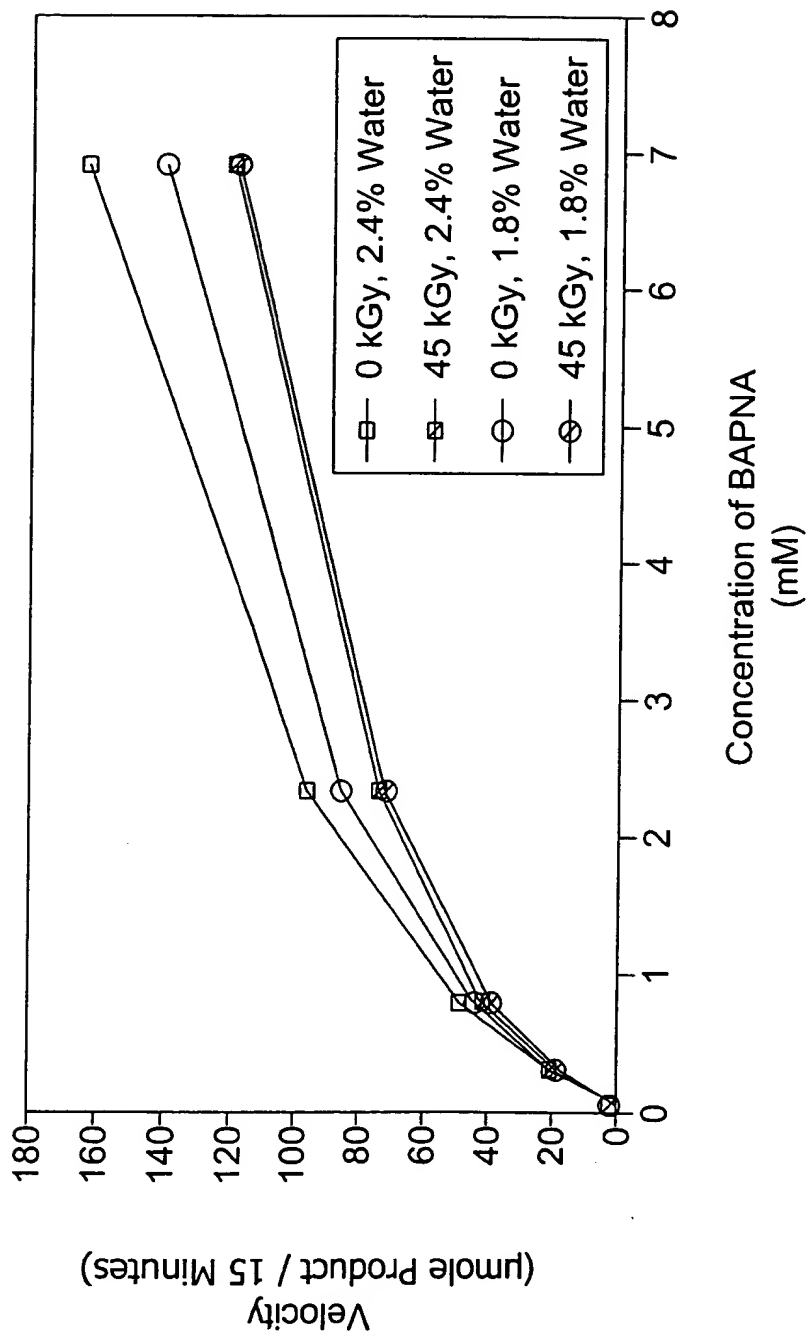


FIG. 39A



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Gamma Irradiation of Lyophilized Trypsin
in the Presence of 100 mM Ascorbate

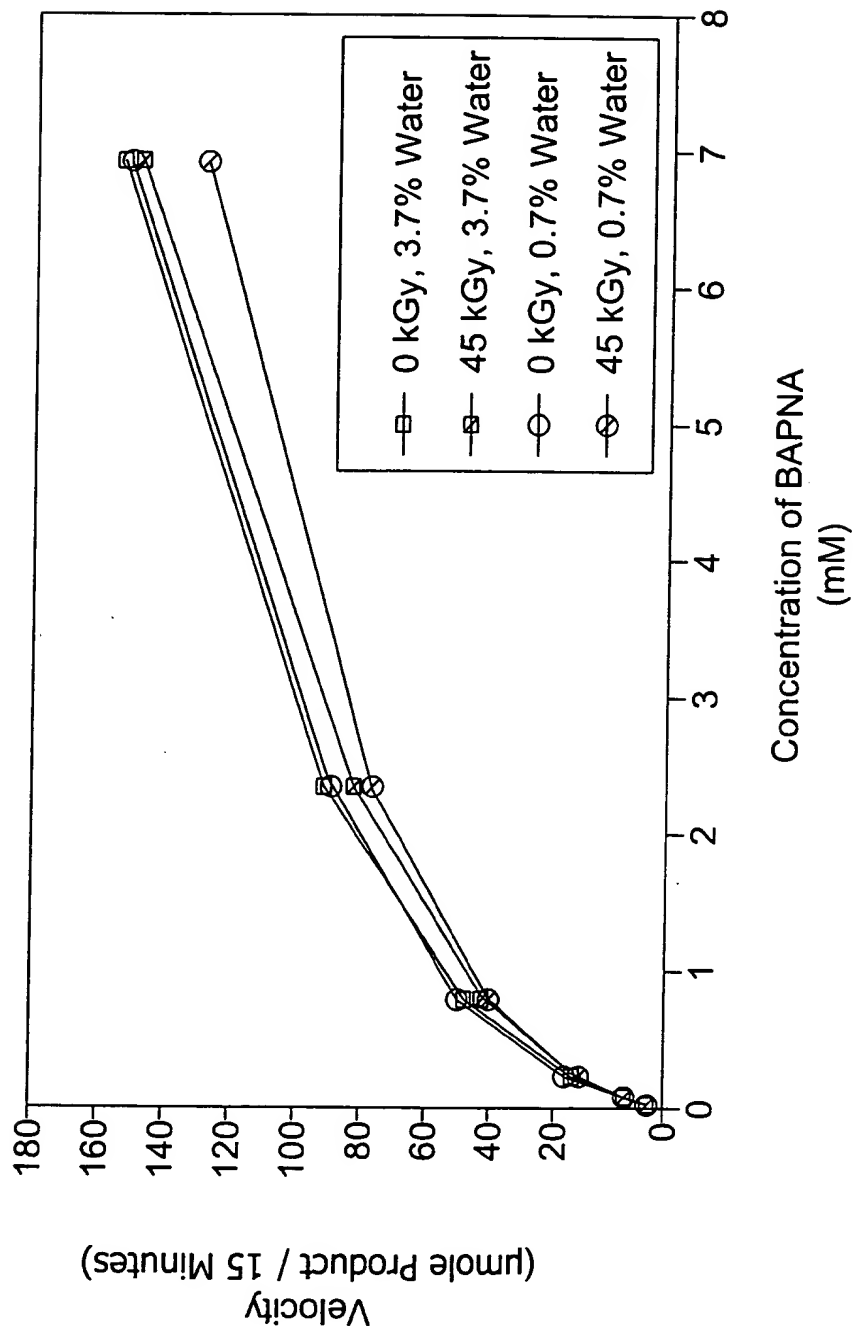


FIG. 39B



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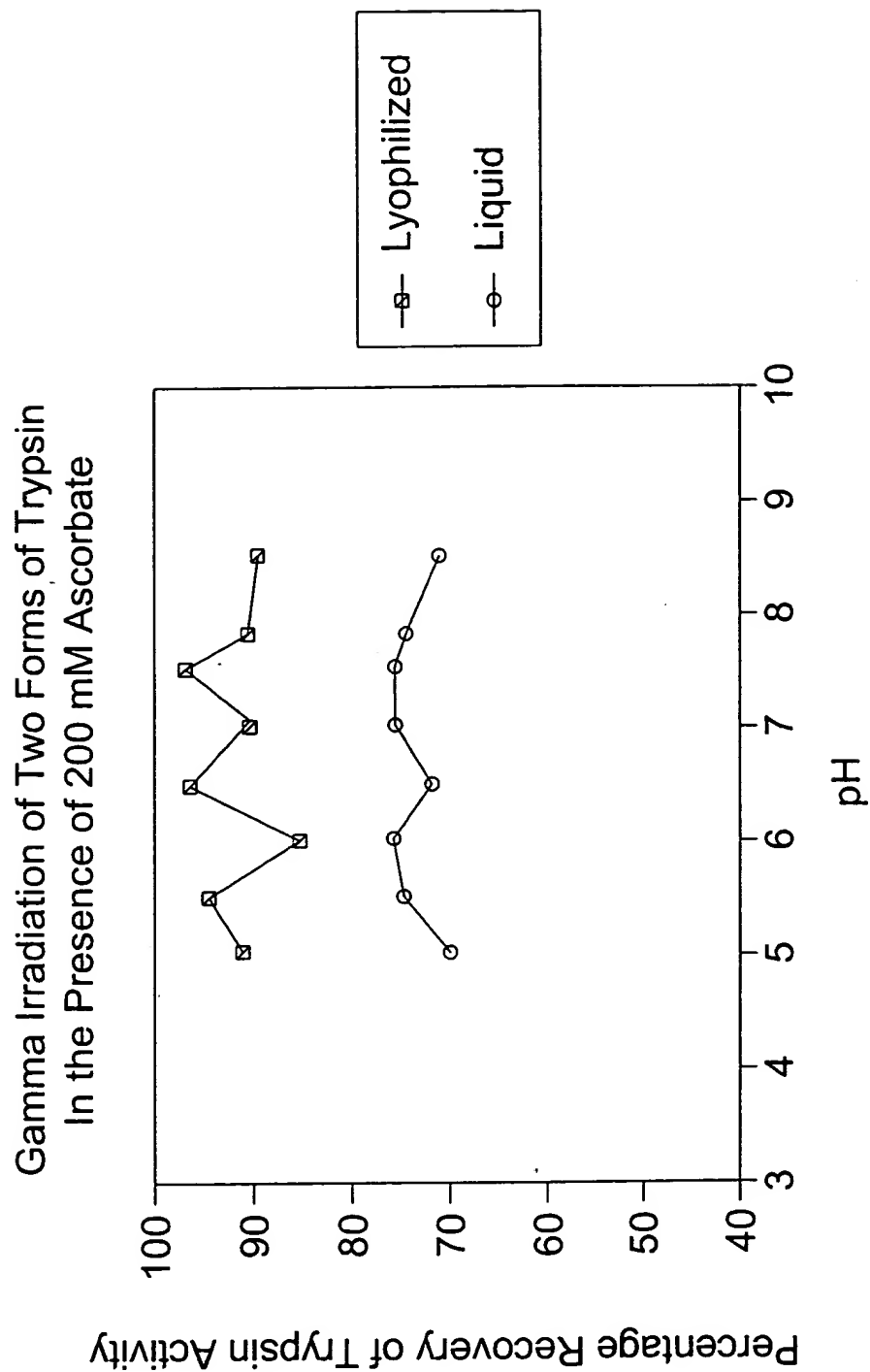


FIG. 40

Gamma Irradiation of Lyophilized Trypsin
In the Absence of Ascorbate

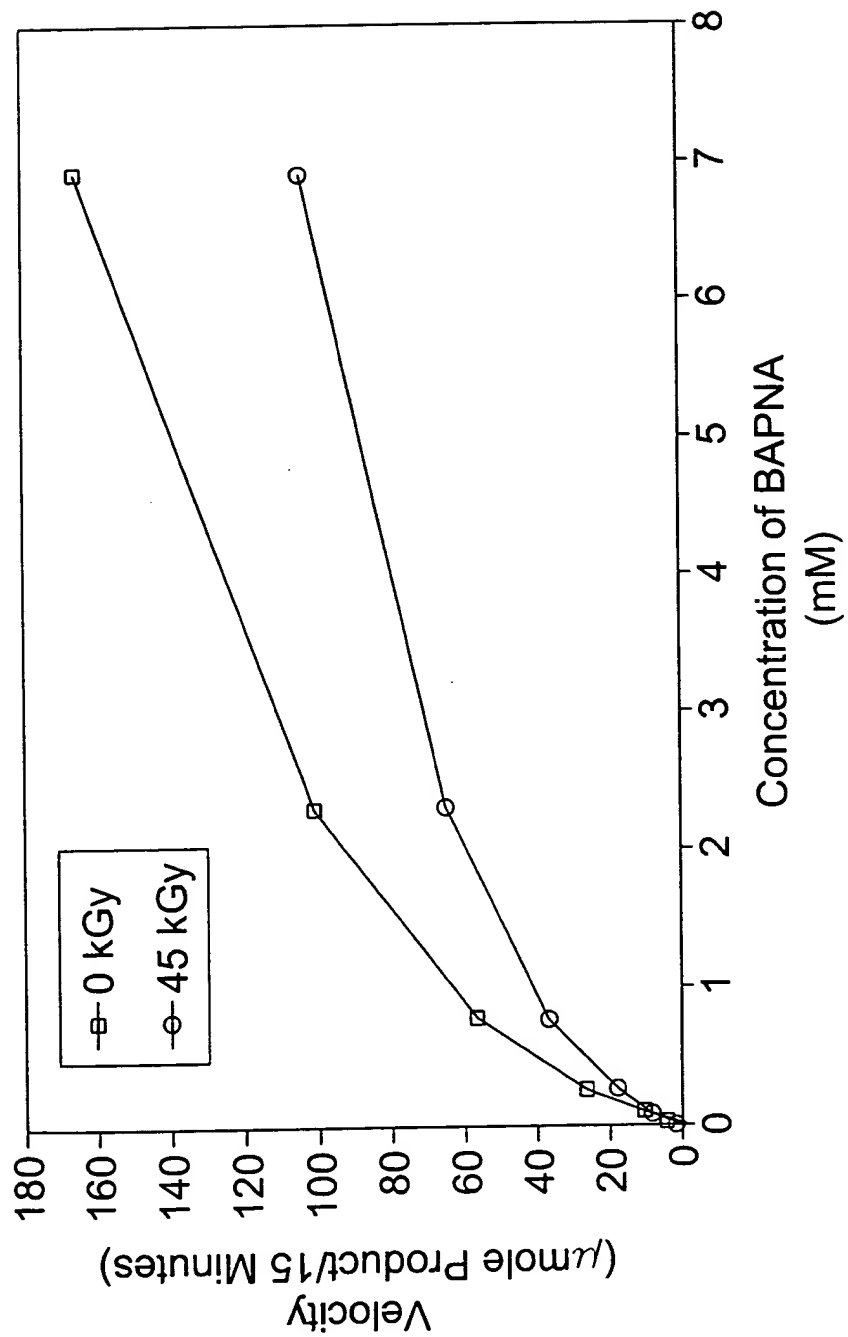


FIG. 41A

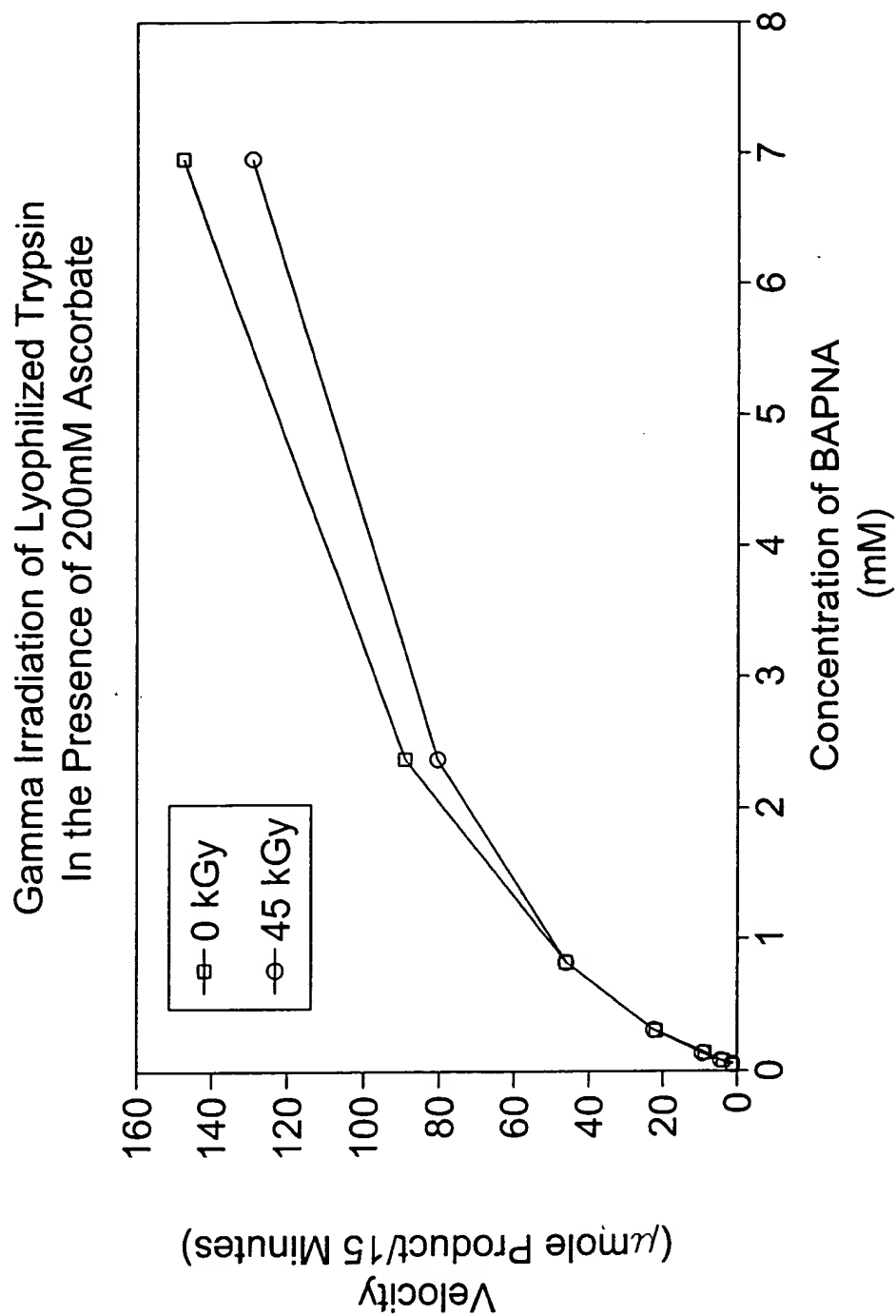


FIG. 41B

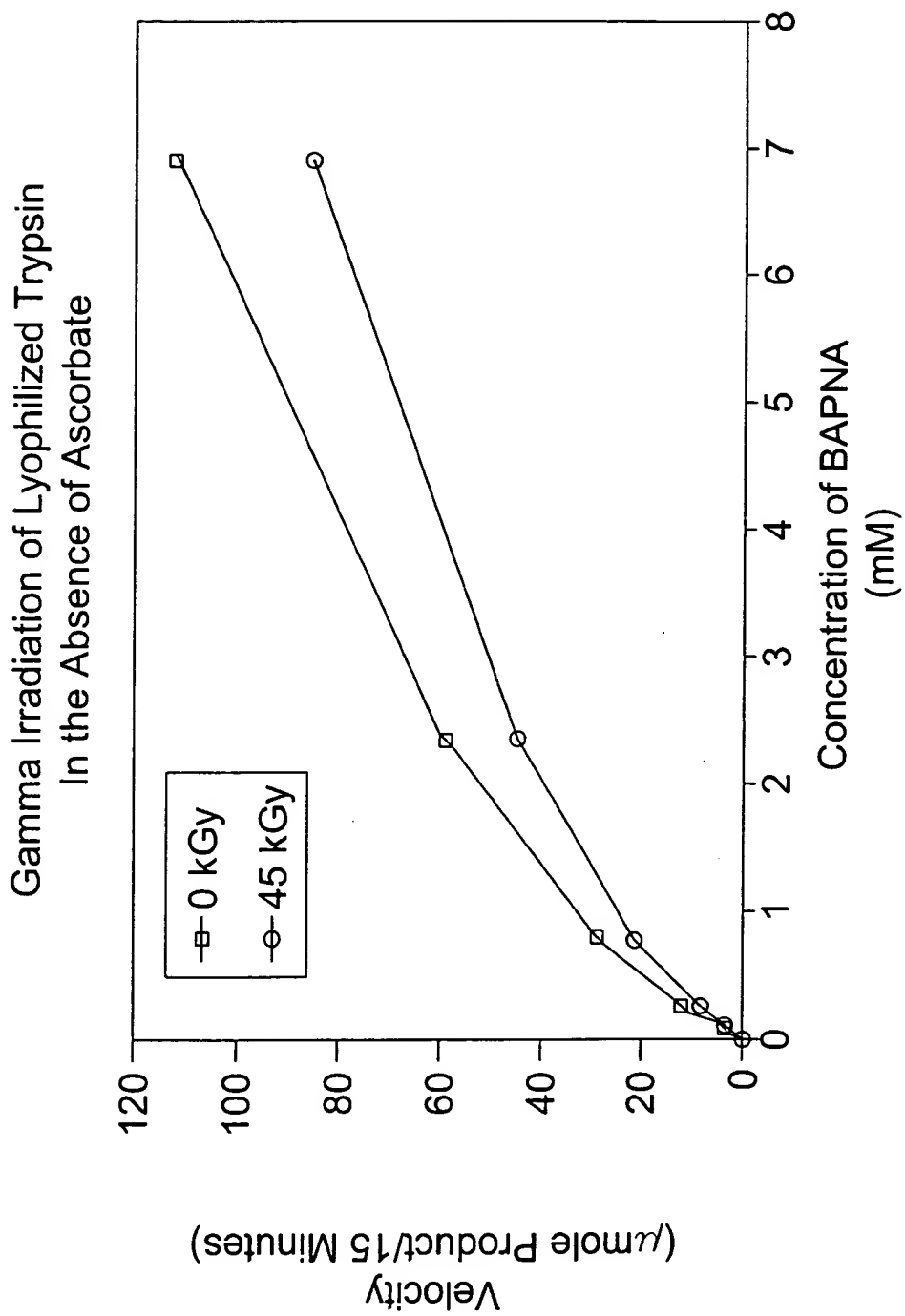


FIG. 42A

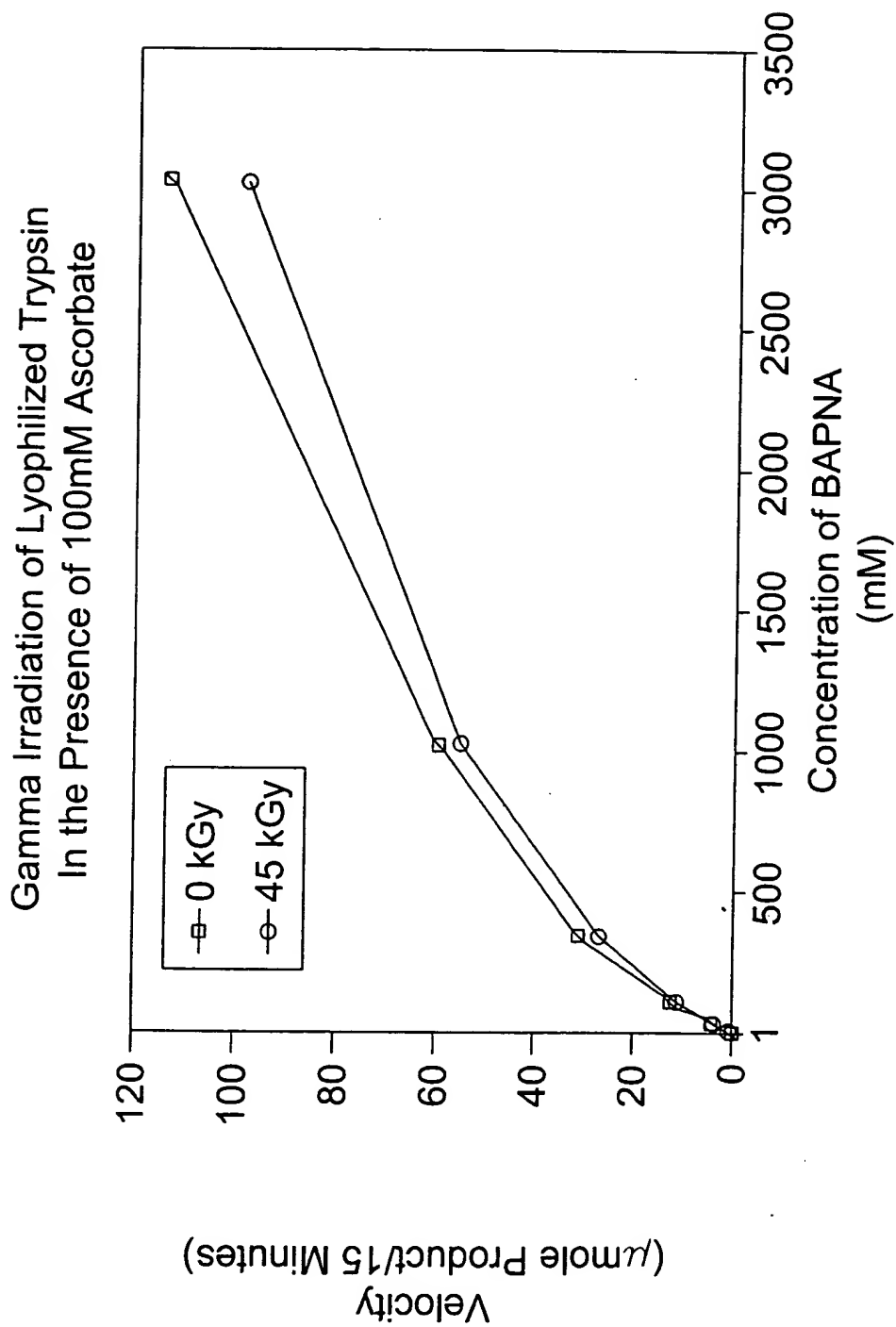


FIG. 42B

Gamma Irradiation of Lyophilized Trypsin
 In the Absence of Ascorbate

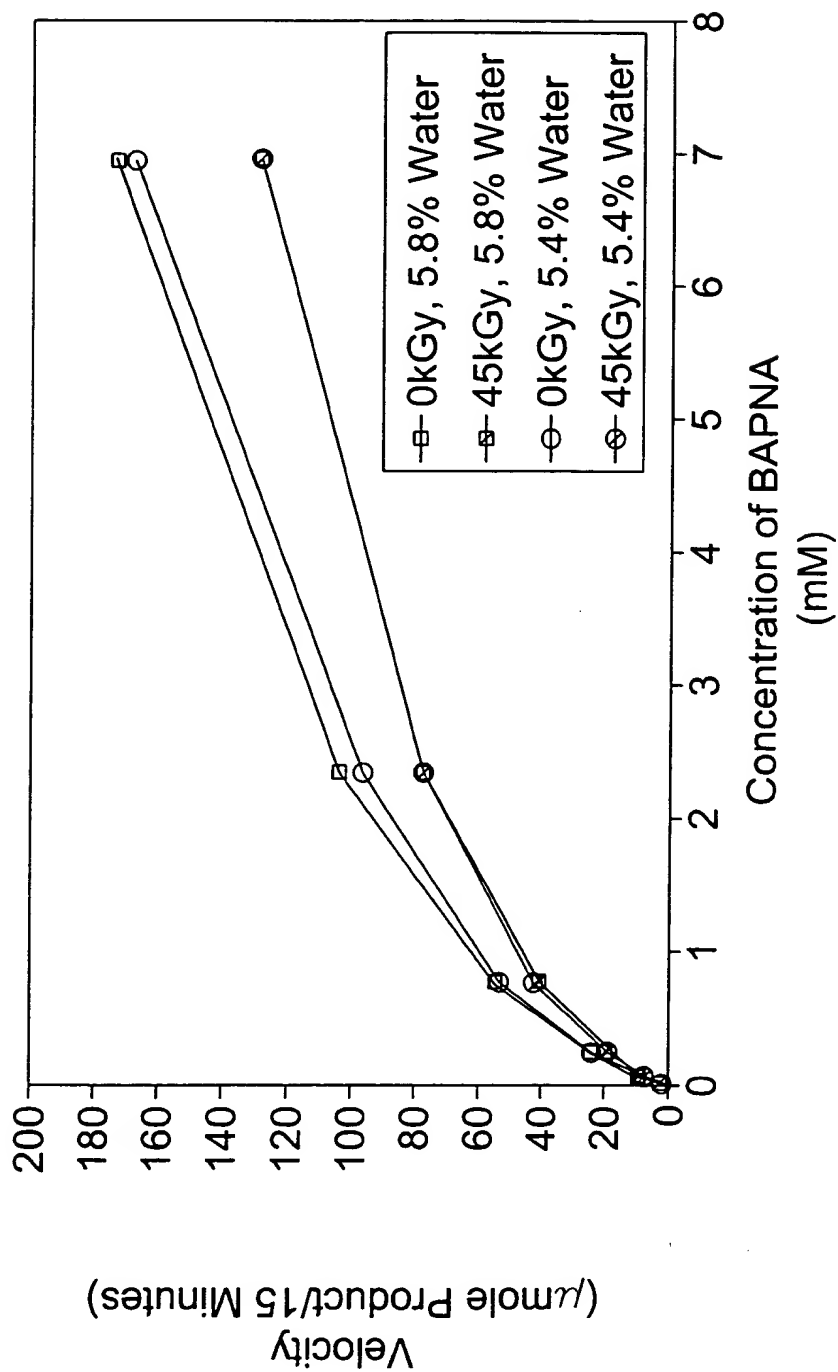


FIG. 43A



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Gamma Irradiation of Lyophilized Trypsin
In the Presence of 100 mM Ascorbate

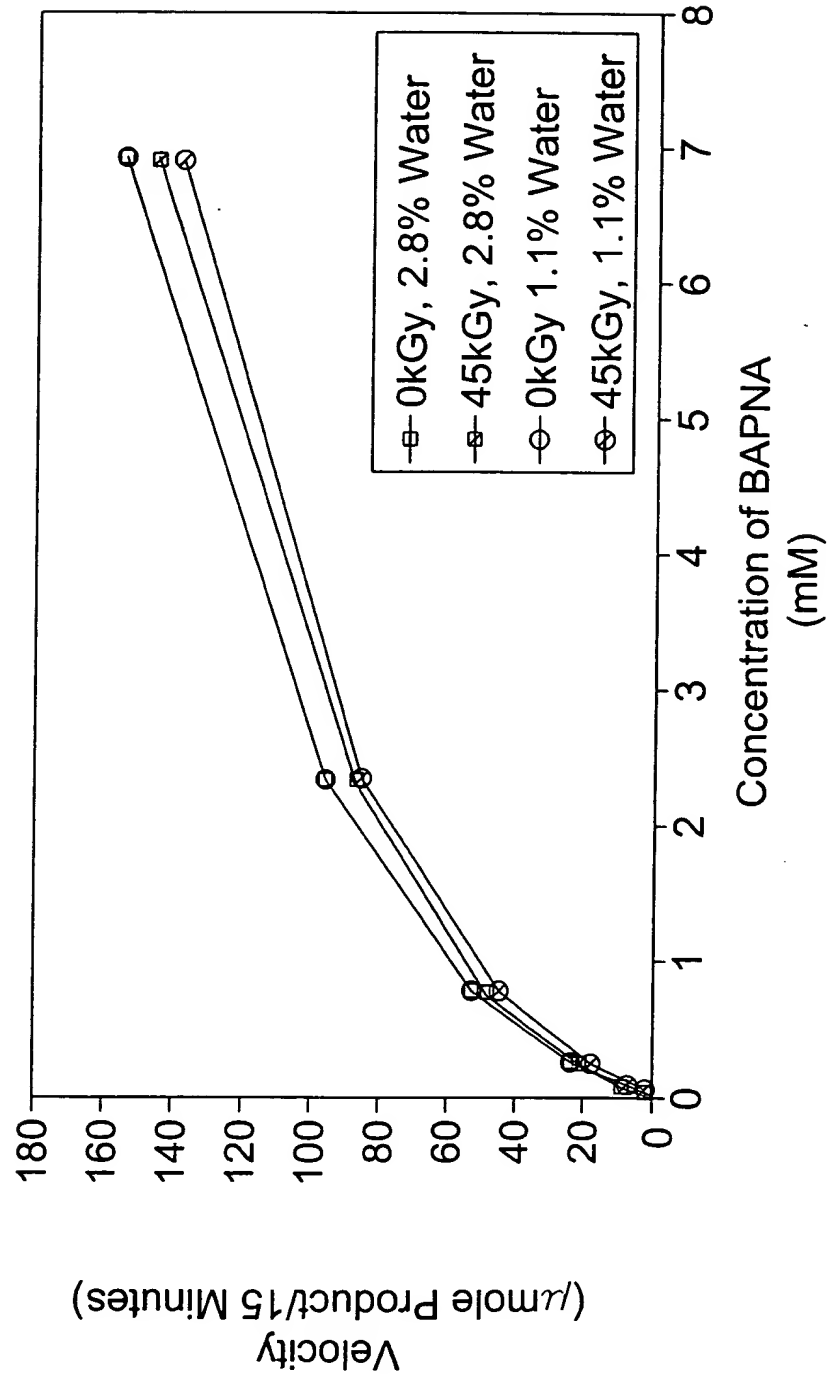


FIG. 43B

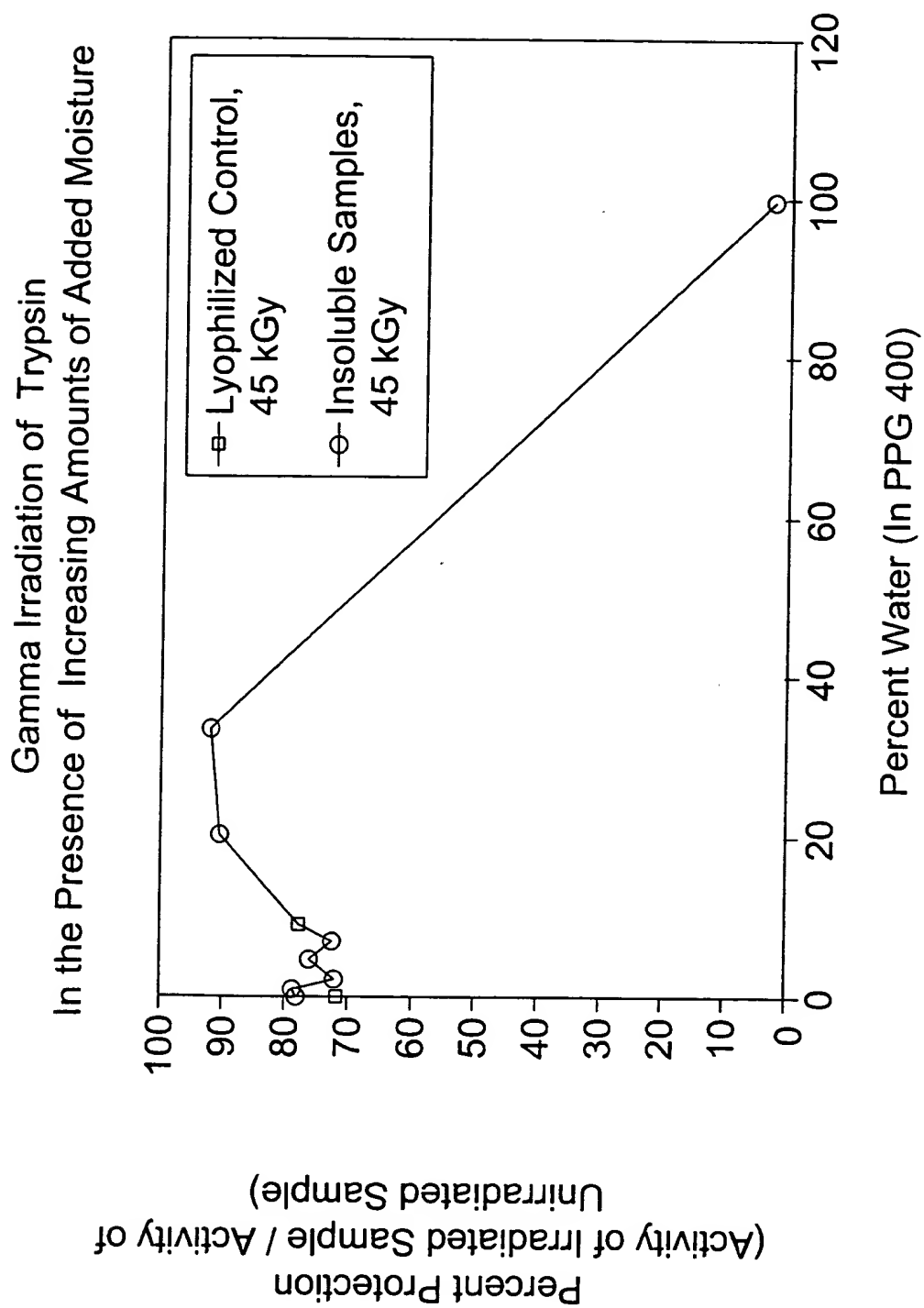


FIG. 44

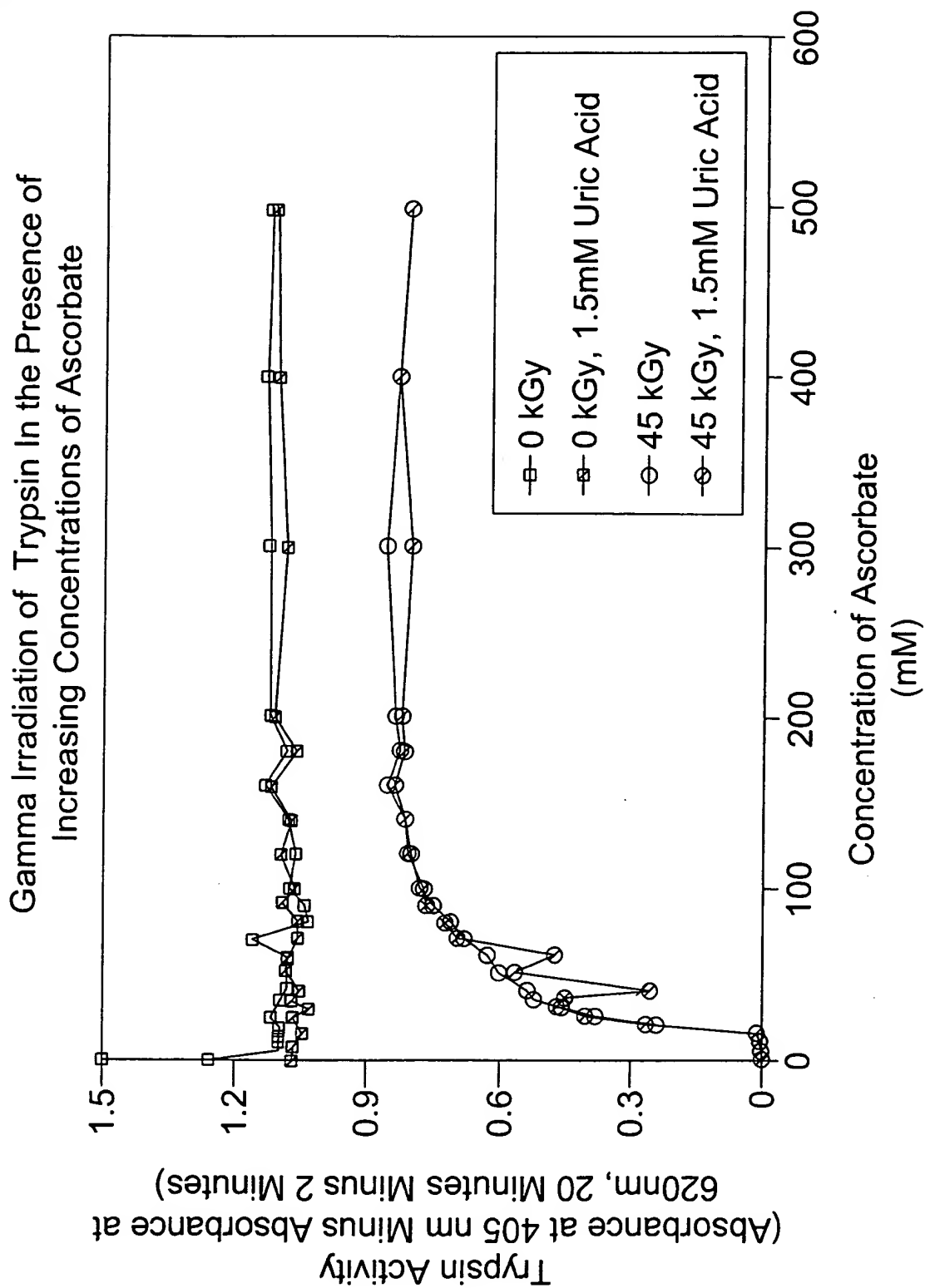


FIG. 45

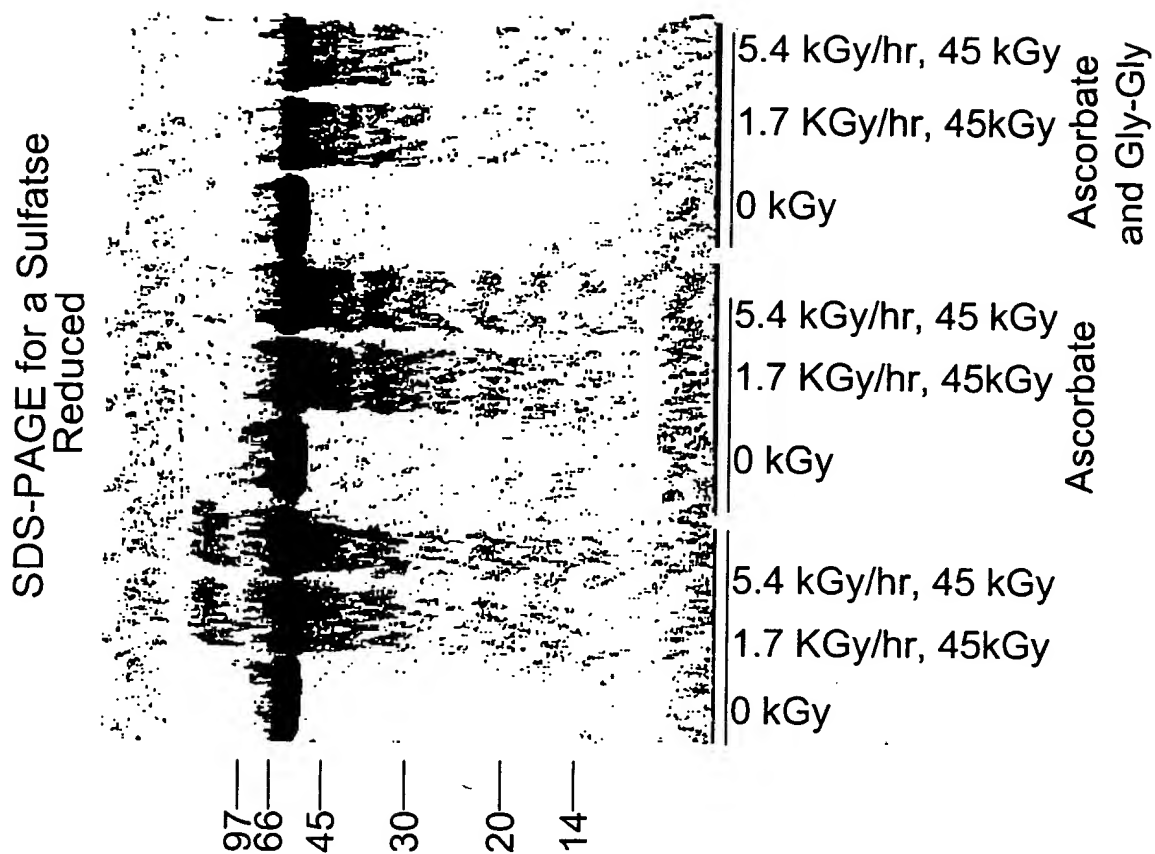


FIG. 46B

Gamma Irradiation of a Glycosidase In the Presence or Absence of Ascorbate Alone or in Combination with Gly-Gly

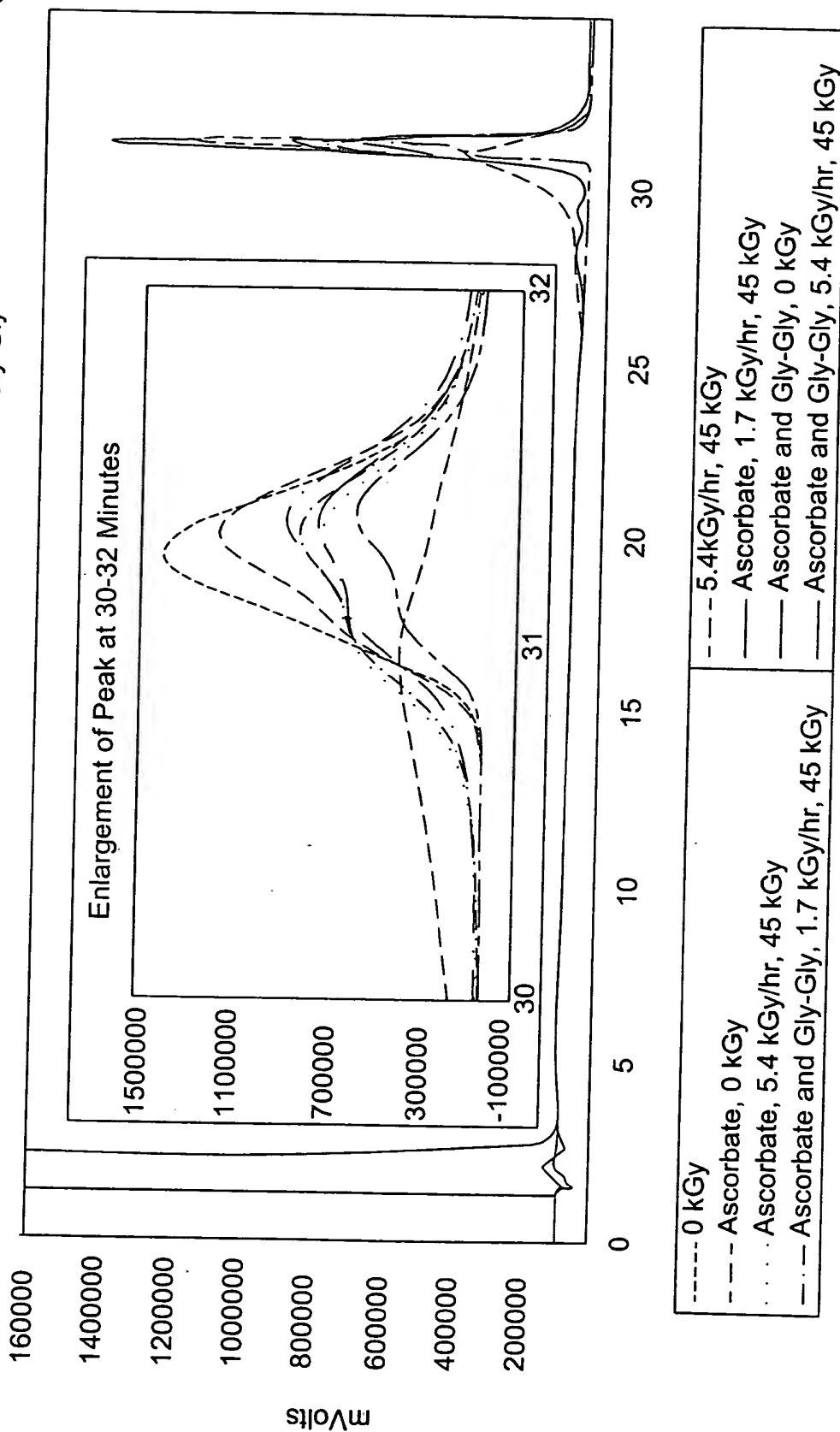


FIG. 47



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Gamma Irradiation of a Lyophilized Glycosidase
and Sulfatase In the Absence and Presence of
100mM Ascorbate

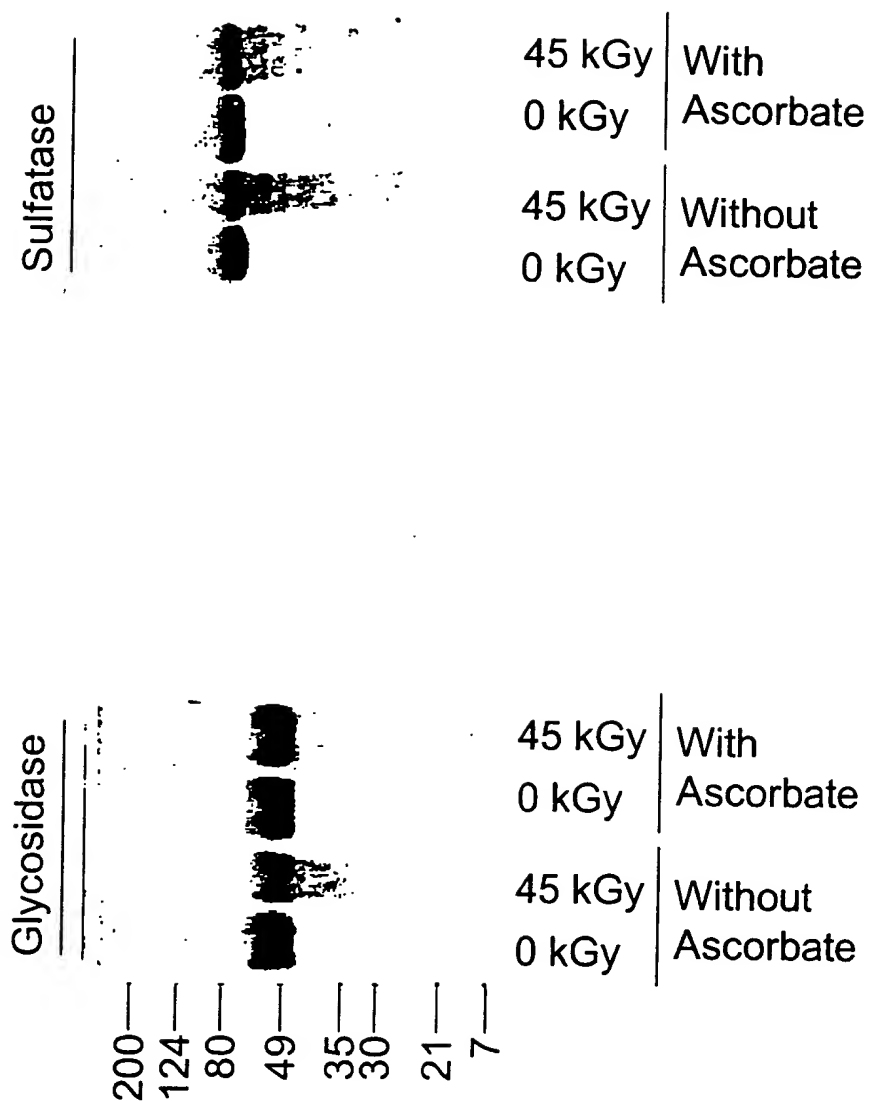


FIG. 48



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Gamma Irradiation of a Lyophilized Glycosidase
In the Absence of Stabilizers

Reduced & Non-Reduced, 10%

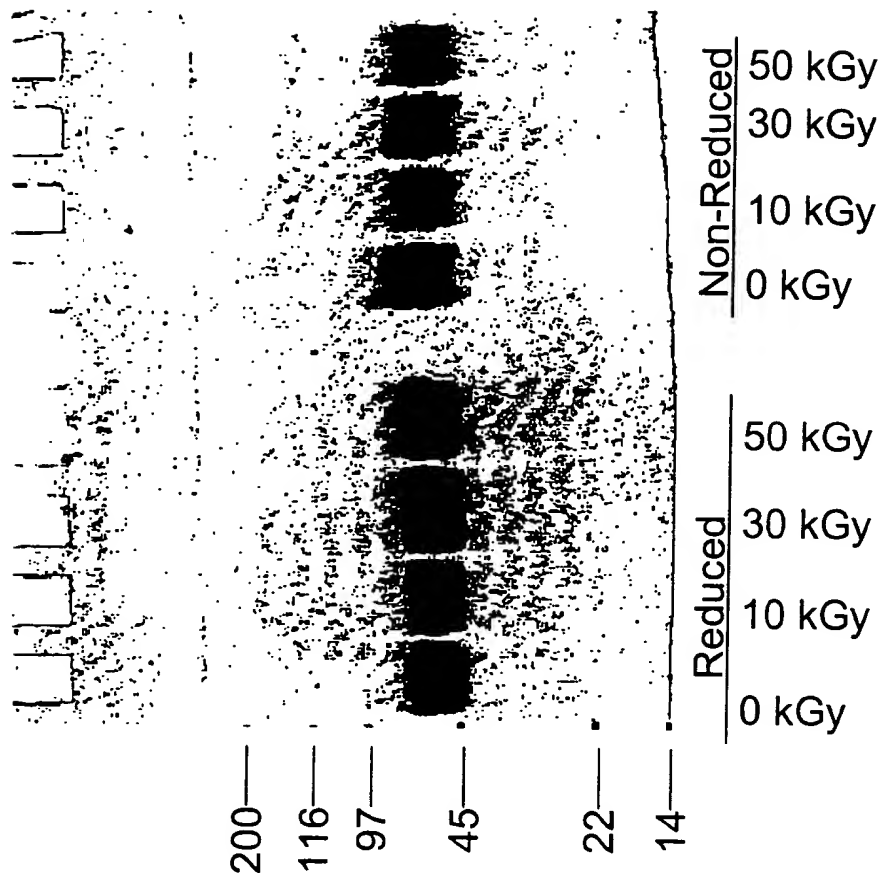


FIG. 49A



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Gamma Irradiation of a Lyophilized Glycosidase
In the Presence of 200 mM Ascorbate

Reduced & Non-Reduced, 10%

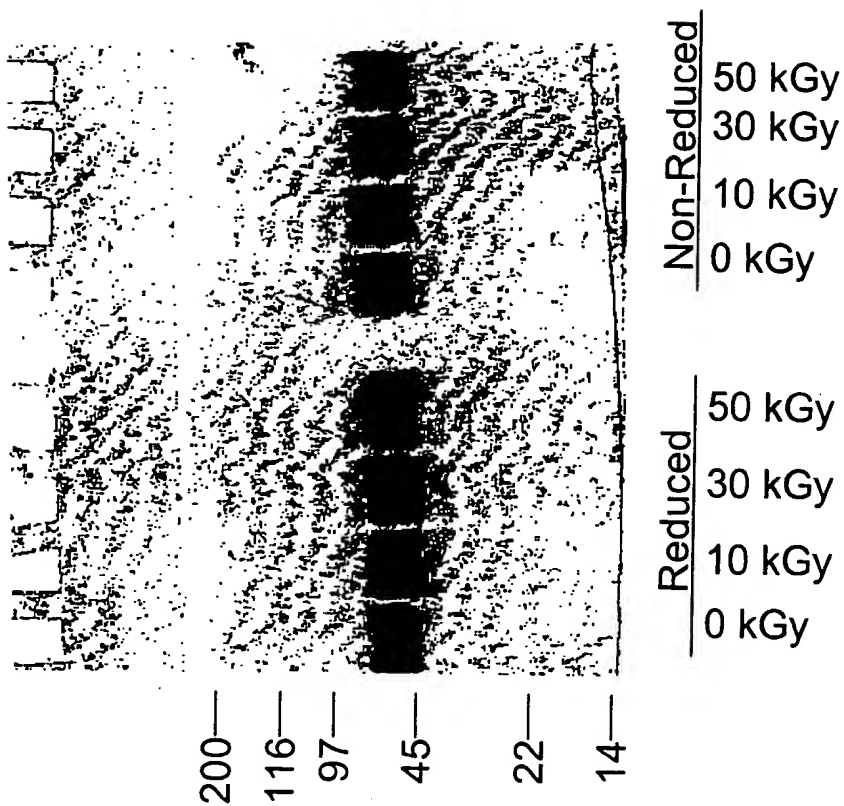


FIG. 49B

Gamma Irradiation of a Lyophilized Glycosidase
 In the Presence of 200 mM Ascorbate and 200 mM Gly Gly

Reduced & Non-Reduced, 10%

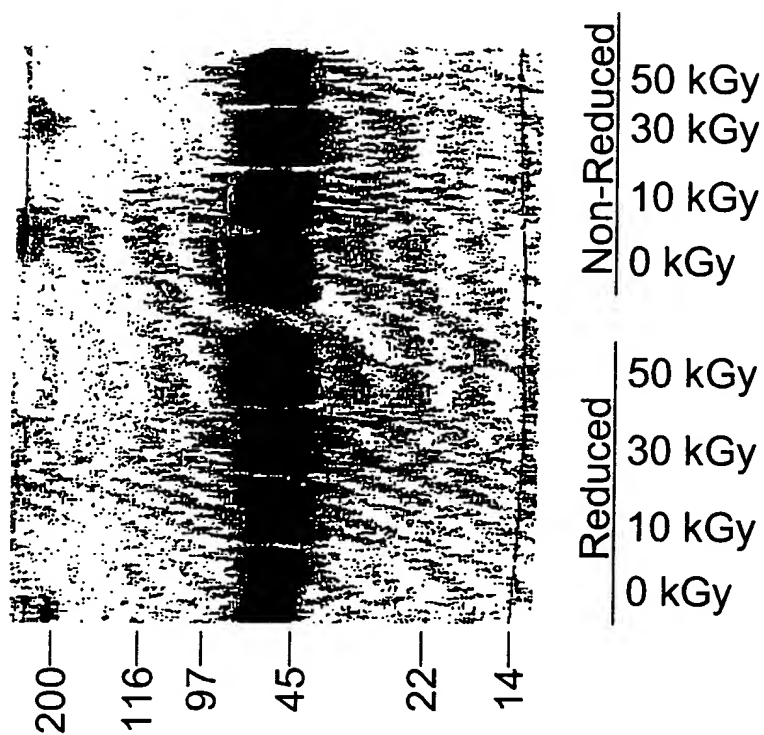


FIG. 49C